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API Refractory Personnel Sample Questions (Q44-Q49):

NEW QUESTION # 44
For linings that use a surface layer of refractory plastic or a ramming mix, when should trimming, jointing, and venting be done?

- A. After water curing for 24 hours
- B. Before stopping work for the day or shift
- C. After the entire installation is complete
- D. Never; these steps are not required when refractory plastics or ramming mixes are used

Answer: B

Explanation:
When using refractory plastics or ramming mixes, it is critical thattrimming, jointing, and venting be performed before stopping work for the day or shift. API 936 and TR 980 specify that proper surface preparation helps relieve vapor pressure during dryout and prevents cracking. If these steps are postponed, the surface may dry unevenly or set improperly, complicating the subsequent installation and reducing bond quality between layers.
Venting paths are particularly important in thick plastic or ramming layers where moisture may be trapped, and jointing ensures layer-to-layer continuity. Trimming also smooths out inconsistencies and aligns the lining to specifications.
Reference:
API TR 980 - Section "Refractory Plastics and Ramming Mixes: Trimming, Jointing, and Venting" requires these actions be doneprior to any interruptionof installation work.

NEW QUESTION # 45
Which of the following is the inspector responsible for?

- A. Qualification testing
- B. Testing water to be used
- C. Hammer testing newly installed linings
- D. Providing compliance data sheets

Answer: C

Explanation:
Theinspector's responsibilities, as defined in API 936, include visual and mechanical inspection of installed linings.Hammer testingis one such non-destructive method used to detect delamination, voids, and rebound areas by listening for variations in sound. It is a practical method during and after installation.
Other tasks like providing compliance documentation or water testing are typically done by the contractor or laboratory personnel.
Reference:
API Std 936, Section 7.1 - "Inspectors shall perform hammer testing as part of surface inspection to detect voids and delamination."

NEW QUESTION # 46
The property of matter by virtue of which heat energy is transmitted through particles in contact.

- A. Thermal shock
- B. None of the above
- C. Thermal expansion
- D. Thermal conductivity

Answer: D

NEW QUESTION # 47
Which of the following is a quality control element?
(This may have more than one correct answer; please select all answers that apply.)

- A. Report writing
- B. Installation monitoring
- C. As-installed testing
- D. Initial Inspection

Answer: B,C,D

Explanation:
According to API Std 936, the quality control program includes several essential elements to ensure compliance with material specifications and installation procedures. These elements include:
"Key quality control activities include, but are not limited to: material qualification testing, initial inspection, installation monitoring, and as-installed testing."
- API Std 936, Section 4.1, Quality Control Program

Although documentation is essential, report writing is not listed as a core quality control element within this section. Therefore, A, B, and C are the correct answers.

NEW QUESTION # 48
Maximum allowable crack length, visible on the surface of a dense firebrick, is:

- A. 1/4 in. (6 mm)
- B. 3/4 in. (19 mm)
- C. 1/2 in.(12 mm)
- D. 3/8 in. (10 mm)

Answer: C

Explanation:
API Std 936 defines crack length acceptance as follows:
"Surface cracks in dense firebrick shall not exceed 1/2 in. (13 mm) in length and shall not extend through the thickness of the brick."
- API Std 936, Section 8.3.3
Therefore, Option C is the correct maximum allowable length for a visible crack on firebrick.

NEW QUESTION # 49
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Appendix D: Readings, An organization does not have a data-retention policy in API-936 place when it becomes involved in a lawsuit, This was the reason I opted to get a certificate for the API exam so that I could upgrade myself.

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