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## AICHE CCPS Process Safety Professional Certification Sample Questions (Q109-Q114):

### NEW QUESTION # 109

Identifying potential change situations is characteristic of:

- A. Process Knowledge Management
- B. Hazard Identification and Risk Analysis
- C. Management Review and Continuous Improvement
- D. Operational Readiness
- E. Management of Change

**Answer: E**

Explanation:

The correct answer is D (Management of Change) because a core function of the MOC element is to identify, recognize, and manage situations where changes occur that could impact process safety.

CCPS emphasizes that one of the most critical steps in an effective MOC system is the early identification of what constitutes a "change." This includes not only obvious changes (equipment modifications, new chemicals, process conditions) but also less obvious

ones such as procedural updates, organizational changes, or temporary modifications. Failure to recognize a change can lead to bypassing the MOC process entirely, introducing unmanaged risks.

Option A (Process Knowledge Management) focuses on maintaining accurate technical information, not identifying changes. Option B (Operational Readiness) ensures systems are ready for startup but does not focus on recognizing change situations. Option C (Management Review) evaluates performance at a higher level. Option E (Hazard Identification and Risk Analysis) evaluates hazards but does not specifically identify when a change has occurred.

CCPS highlights that effective MOC begins with clear definitions, awareness, and training so personnel can recognize when a change is taking place, ensuring it is properly reviewed, approved, and safely implemented.

### NEW QUESTION # 110

Which of the following is not essential to Conduct of Operations:

- A. Defining roles and responsibilities
- **B. Widely understood but unwritten ways the work is accomplished**
- C. A strong process safety culture
- D. Establishing standards for performance

**Answer: B**

Explanation:

Comprehensive Explanation (CCPS-based):

The correct answer is B because Conduct of Operations (CoO) strongly emphasizes formalization, clarity, and consistency, not informal or unwritten practices. Relying on "widely understood but unwritten ways" introduces variability, ambiguity, and increased risk of error-key contributors to process safety incidents.

CCPS highlights that effective Conduct of Operations requires documented procedures, clear expectations, and disciplined execution. Informal knowledge ("tribal knowledge") can lead to inconsistent practices, especially during shift changes, training of new personnel, or abnormal situations.

Option A is essential because a strong process safety culture supports adherence to procedures and operational discipline.

Option C is essential because clearly defined roles and responsibilities ensure accountability and proper execution of tasks.

Option D is essential because establishing performance standards provides measurable expectations for safe and reliable operations.

In summary, Conduct of Operations aims to eliminate reliance on informal practices and instead promote structured, written, and standardized approaches to ensure safe, consistent, and reliable plant operation.

### NEW QUESTION # 111

All three flammable gas detection alarms have indicated in the control room the presence of a flammable vapor in the containment area below a horizontal butane storage tank. The correct operator response to this emergency would include (select all that apply):

- **A. Remotely isolate the inlet and outlet lines of the butane tank, if this capability exists**
- **B. Notify management of the situation**
- **C. Notify workers to leave the butane tank area**
- D. Deploy an operator with a combustible gas meter to determine the extent of the flammable cloud
- **E. Remotely activate the tank area deluge system, if one exists**

**Answer: A,B,C,E**

Explanation:

The correct answers are A, B, D, and E because they reflect safe and appropriate emergency response actions aligned with CCPS guidance for handling flammable vapor releases.

Option A is critical because personnel must be evacuated immediately from areas where flammable gas is detected to prevent injury or fatality in case of ignition.

Option B is correct because isolating the source of the release (if it can be done remotely) helps stop or reduce the leak without exposing personnel to danger.

Option D is also appropriate because activating a deluge system can help disperse vapors and reduce ignition risk by cooling and diluting the flammable cloud.

Option E is correct because communication and escalation are essential parts of emergency management, ensuring proper coordination and response.

Option C is incorrect because sending personnel into a potentially flammable atmosphere is dangerous. CCPS strongly discourages exposing workers to hazardous conditions during an active release, especially when safer remote methods are available.

Overall, CCPS emphasizes protecting personnel first, controlling the hazard remotely, and using engineered safeguards, while

avoiding unnecessary exposure during emergencies.

### NEW QUESTION # 112

The risk of an incident is determined by considering its likelihood and:

- A. Consequence
- B. Frequency
- C. Safeguards
- D. Probability

**Answer: A**

Explanation:

The correct answer is A (Consequence) because, according to CCPS Risk-Based Process Safety (RBPS) principles, risk is defined as a function of both likelihood (or frequency) and consequence (severity). This relationship is fundamental to hazard identification and risk analysis methodologies such as HAZOP, LOPA, and quantitative risk assessment (QRA).

Likelihood represents how often an event may occur, while consequence reflects the potential impact of that event, including effects on people, environment, assets, and business. A high-risk scenario typically involves either a high likelihood, severe consequences, or both.

Option B (Probability) and D (Frequency) are closely related to likelihood and therefore do not complete the definition—they are essentially components of the same side of the risk equation. C (Safeguards) are measures used to reduce either likelihood or consequence but are not part of the definition of risk itself.

CCPS emphasizes that effective risk management requires evaluating both dimensions. For example, even a low-probability event may require strong controls if the consequences are catastrophic. This dual consideration supports prioritization of hazards and the design of appropriate layers of protection to reduce overall risk to tolerable levels.

### NEW QUESTION # 113

Which of the following are effective methods for verifying that an operator understood the training provided?  
(Select all that apply)

- A. An attendance sheet from the training course
- B. Documentation from the trainer that the operator demonstrated understanding of the training provided
- C. A written quiz or test that must be passed after the training has been completed
- D. The operator signing a form to indicate that they understood the training provided

**Answer: B,C**

Explanation:

The correct answers are B and D because CCPS emphasizes that training effectiveness must be verified through demonstrated understanding and competency, not simply attendance or acknowledgment.

Option B is correct because a written quiz or test is a structured method to assess whether the operator has understood key concepts, procedures, and safety requirements. Properly designed tests can validate knowledge retention and comprehension.

Option D is also correct because trainer verification of demonstrated understanding (such as practical demonstrations, simulations, or observed task performance) provides strong evidence that the operator can apply the training in real work situations. This aligns with CCPS expectations for performance-based competency assurance.

Option A is not sufficient because a signed form only confirms that training was completed, not that it was understood. Option C is also inadequate, as attendance does not demonstrate comprehension or ability to perform tasks safely.

CCPS stresses that organizations must ensure personnel are not just trained, but competent to perform safely, which requires verification through testing, observation, and demonstrated performance rather than passive confirmation methods.

### NEW QUESTION # 114

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