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API-936 exam assesses the knowledge of individuals on a range of topics related to refractory materials, including the properties of refractories, application of refractories, installation and quality control. API-936 exam is based on a clear set of standards and guidelines that have been developed by industry experts to ensure that those who pass the exam are well-equipped to handle refractory materials effectively. API-936 Exam is a multiple-choice test, consisting of 120 questions, and may take up to four hours to complete.

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API-936 – 100% Free Updated Testkings | Authoritative Refractory Personnel Latest Mock Exam

We believe that the best brands are those that go beyond expectations. They don't just do the job – they go deeper and become the fabric of our lives. Therefore, as the famous brand, even though we have been very successful we have never satisfied with the status quo, and always be willing to constantly update the contents of our API-936 exam torrent. Most important of all, as long as we have compiled a new version of the API-936 Guide Torrent, we will send the latest version of our API-936 training materials to our customers for free during the whole year after purchasing. We will continue to bring you integrated API-936 guide torrent to the demanding of the ever-renewing exam, which will be of great significance for you to keep pace with the times.

To be eligible to take the API-936 exam, candidates must have a minimum of three years of experience in the refractory field, with at least one year of experience in inspection and testing. Candidates must also have a high school diploma or equivalent education. The API-936 exam is administered at authorized testing centers around the world.

API 936 exam covers a wide range of topics related to refractory materials and their applications. API-936 Exam includes questions on topics such as refractory properties and behavior, installation techniques, inspection and testing methods, and repair and maintenance procedures. API-936 exam also covers safety considerations, including the use of personal protective equipment and the safe handling and disposal of refractory materials.

API Refractory Personnel Sample Questions (Q31-Q36):

NEW QUESTION # 31

Size distribution of aggregate particles is determined by:

- A. expansion allowance.
- B. porosity.
- C. rebound.
- **D. screen analysis.**

Answer: D

Explanation:

The correct method for determining the size distribution of aggregate particles used in refractory castables is screen analysis. This is a standardized technique for analyzing particle size distribution by passing material through a series of sieves with progressively smaller openings.

As specified in API 936 and related technical literature such as API TR 978 and API TR 980, aggregate grading and size distribution directly affect the packing density and therefore the performance of monolithic refractories. The screen analysis is fundamental in determining if aggregates fall within the prescribed grading ranges, which is critical for workability, density, and mechanical strength.

Reference: API TR 978 - Monolithic Refractories: Manufacture, Properties, and Selection, Section on "Aggregate Grading" API Std 936 (Installation Quality Control of Monolithic Refractories) - ASTM C136 /C136M referenced in material property section.

NEW QUESTION # 32

A condition describing a refractory lining that is soft and friable

- A. Slumping
- B. None of the above
- **C. Plunky**
- D. Bloating

Answer: C

NEW QUESTION # 33

Based on screen analysis the fines (cement, fumed silica, fine alumina) in typical modern castable is

- A. None of the above
- B. 40 - 50%
- C. 20 - 30%
- **D. 30 - 40%**

Answer: D

NEW QUESTION # 34

For qualification testing, test panels for pneumatic gunning are inclined at a:

- A. 30° angle above the horizontal.
- B. 90° angle above the horizontal.
- C. 60° angle above the horizontal.
- **D. 45° angle above the horizontal.**

Answer: D

Explanation:

When qualifying materials and personnel for gunning applications, the standard test panel orientation is:

"The gunned panels shall be prepared on steel plate forms inclined at 45° to the horizontal."

- API Std 936, Section 6.5.1, Gunning Test Panels

This standardized angle helps evaluate rebound and build-up in conditions that simulate typical applications.

When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed:

- [illegible]

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