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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 2	• Quality Improvement: It explains the configuration requirements of Quality Improvement.
Topic 3	• Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.
Topic 4	• Quality Inspection: It explains the configuration requirements of Quality Inspection.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q33-Q38):

NEW QUESTION # 33

You post a goods receipt for a purchase order item. A quality certificate is mandatory for the material, but no goods receipt inspection lots should be created. What will happen if the required certificate is not provided?

- A. The missing certificate is escalated
- B. The goods receipt is posted to blocked stock
- C. The goods receipt is posted to unrestricted use stock
- D. A quality notification is created automatically

Answer: B

Explanation:

When a quality certificate is mandatory (set in the quality info record, transaction QI01) but no GR inspection lot is created (inspection type 01 inactive in the material master), the system handles the missing certificate as follows:
* The Goods Receipt is Posted to Blocked Stock (B): If the certificate is required (e.g., "Certificate Check" active in QI01) and not received (transaction QC55), the GR (transaction MIGO) posts the material to blocked stock (movement type 103/105 process). This is standard behavior to prevent unrestricted use until the certificate is confirmed, even without an inspection lot (SPRO > QM > Quality Certificates > Procurement > DefineControl Keys).
* Unrestricted Use Stock (A): This would occur only if no certificate check was enforced, contradicting the premise.
* Quality Notification Created Automatically (C): Notifications require manual creation or specific Customizing (e.g., defect recording), not automatic generation here.
* Missing Certificate Escalated (D): Escalation is not a standard SAP term or process in this context; it implies custom workflow not present in standard QM.
Thus, "The goods receipt is posted to blocked stock" is the correct answer.References: SAP Help Portal -
"Certificate Processing at Goods Receipt"; SAP S/4HANA QM User Guide - "Stock Posting".

NEW QUESTION # 34

The IMG includes a customizing activity in which you assign object categories to a notification type? Which of the following object category already exist in standard setting? (3 Correct Ans)

- A. Serial Number
- B. Material
- C. Purchase order item
- D. Order(pp-pi)
- E. Batch

Answer: A,B,E

NEW QUESTION # 35

During the production inspection, which elements does the system use to determine the layout of results and defects recordings?
Note : 3 correct answer

- A. Status profiles
- B. Report type
- C. Partner profiles
- D. Confirmation profiles
- E. Code groups

Answer: B,D,E

NEW QUESTION # 36

You have configured the system so that inspection lots are created for delivery items automatically. What does the system do if the sample size of the inspection lot has not been calculated and you remove the respective delivery item?

- A. The system sends a workflow message to the quality technician
- B. The system posts a usage decision
- C. The system marks the lot for cancellation
- D. The system cancels the lot

Answer: D

Explanation:

When inspection lots are created automatically for delivery items (inspection type 10) and the sample size isn' t calculated (status CRTD):
* The System Cancels the Lot (B): If the delivery item is removed (e.g., via VL02N), the associated inspection lot is canceled automatically because its reference (the delivery item) no longer exists. The system updates the lot status to "CANC" (SPRO > QM > Quality Inspection > Inspection Lot Creation
> Define Follow-Up Actions). This is standard behavior to maintain data consistency.
* Posts a Usage Decision (A): UD (transaction QA11) requires sample calculation and results, which hasn't occurred here.
* Marks the Lot for Cancellation (C): The lot is fully canceled, not just marked, in this scenario.
* Sends a Workflow Message (D): Workflow notifications require custom configuration andaren't standard here.
Thus, "The system cancels the lot" is the correct answer.References: SAP Help Portal - "Inspection Lot Processing for Deliveries";
SAP S/4HANA QM User Guide - "Lot Cancellation".

NEW QUESTION # 37

You have configured the system so that inspection lots are created for delivery items automatically. What does the system do if no results for the inspection lot have been recorded, and you change the material quantity in the delivery item?

- A. Change the actual lot quantity of the current inspection lot
- B. Create a new inspection lot with the different quantity
- C. Cancel the current inspection lot and create a new one
- D. Block the current inspection lot from processing

Answer: A

Explanation:

For an existing inspection lot tied to a delivery item (e.g., inspection type 10) with no results recorded:
* Change the Actual Lot Quantity of the Current Inspection Lot (A): If the delivery item quantity changes (VL02N), the system updates the inspection lot's quantity to match (status CRTD or INSP), as long as no results are recorded. This maintains synchronization without creating a new lot (SPRO > QM
> Quality Inspection > Inspection Lot Creation > Define Inspection Lot Update).
* Cancel and Create a New One (B): Cancellation and recreation occur only if the item is deleted, not just quantity-changed.
* Create a New Inspection Lot (C): A new lot isn't created for a quantity change; the existing lot adjusts.
* Block the Current Inspection Lot (D): Blocking isn't triggered by quantity changes in this scenario.
Thus, "Change the actual lot quantity of the current inspection lot" is the correct answer.References: SAP Help Portal - "Inspection Lot Updates"; SAP S/4HANA QM User Guide - "Delivery Integration".

NEW QUESTION # 38

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