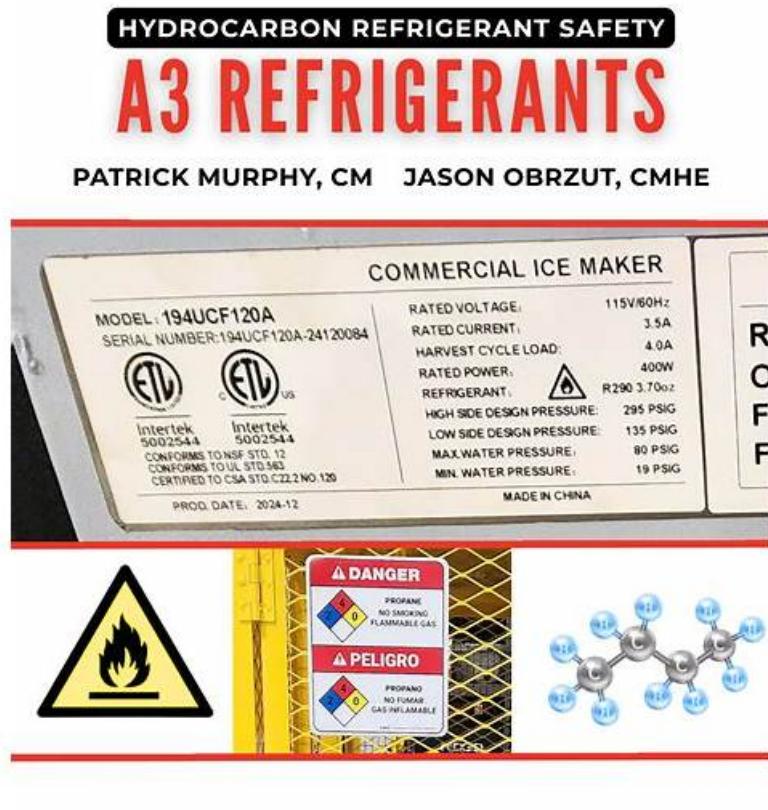


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API-936 (Refractory Personnel) Exam is a certification program offered by the American Petroleum Institute (API) to personnel involved in the installation, inspection, testing, and maintenance of refractory materials used in the petroleum and petrochemical industries. API-936 Exam assesses the knowledge and skills required to ensure the proper selection, installation, and maintenance of refractory materials to reduce the risk of equipment failure and downtime in high-temperature process environments. The API-936 certification is recognized globally as a benchmark for excellence in refractory materials engineering and is highly valued in the industry.

API-936: Refractory Personnel Exam is a valuable certification for individuals working with refractory materials in the petrochemical industry. It demonstrates an individual's knowledge and skills in the field and is highly valued by employers in the industry. Passing the exam requires a thorough understanding of refractory materials and their applications, as well as a commitment to safety and adherence to regulations.

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API Refractory Personnel Sample Questions (Q50-Q55):

NEW QUESTION # 50

Ceramic fiber batten strips shall be:

- A. a maximum length 3 ft (0.9 m).
- B. anchored with staples.
- C. anchored with Lock Studs.
- D. the same grade as hot face material.

Answer: A

Explanation:

According to API 936, ceramic fiber batten strips are used in fiber lining applications to secure joints or protect against gas penetration. The specification sets a strict requirement on their length:

"Ceramic fiber batten strips shall be a maximum length of 3 ft (0.9 m)."

- API Std 936, Section 5.3.2.3

Other anchoring methods such as lock studs or staples may apply in different contexts or materials, but they are not prescribed for ceramic fiber batten strips per this specific requirement.

NEW QUESTION # 51

Before refractory installations, all surfaces to be lined shall be cleaned to meet:

- A. API 510
- B. SSPC-SP 10
- C. ASTM C-113
- D. **SSPC-SP 7/NACE 4**

Answer: D

Explanation:

API 936 requires a specific level of surface cleanliness before lining application:

"All surfaces to be lined shall be cleaned in accordance with SSPC-SP 7/NACE No. 4 (Brush-Off Blast Cleaning)."

- API Std 936, Section 5.3.2.1

This brush-off blast cleaning ensures adequate bonding without aggressive surface treatment.

NEW QUESTION # 52

Compositions of ground refractory materials develop a strong bond at air ambient temperatures by virtue of chemical reactions within the binder phase that is usually activated by water additions. These refractories include cement and phosphate bonded castables is called:

- A. None of the above
- B. Heat setting refractories
- C. Air and heat setting refractory
- D. **Air setting refractories**

Answer: D

NEW QUESTION # 53

In ceramics, the property of resistance to melting, softening, or deformation at high temperature is called.

- A. None of the above
- **B. Refractoriness**
- C. Pyrometric cone equivalent
- D. Cold crushing strength

Answer: B

NEW QUESTION # 54

Enclosure inside the top head of a reactor or regenerator vessel which supports the cyclones and in which gases exiting the cyclone outlets are collected is called

- A. None of the above
- B. Plenum of FCCU
- C. Cyclone of FCCU
- D. Riser of FCCU

Answer: B

NEW QUESTION # 55

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