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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"> Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 2	<ul style="list-style-type: none"> Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 3	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 4	<ul style="list-style-type: none"> Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 5	<ul style="list-style-type: none"> Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 6	<ul style="list-style-type: none"> Demand Management in SAP S 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 7	<ul style="list-style-type: none"> Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 8	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.
Topic 9	<ul style="list-style-type: none"> Capacity Planning in SAP S 4HANA: This section covers a discussion of SAP S 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q43-Q48):

NEW QUESTION # 43

Where do you maintain data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Material master
- B. Work center**
- C. Routing**
- D. Production version

Answer: B,C

NEW QUESTION # 44

What determines whether the planned independent requirements in demand management are consumed by other requirements? Note: There are 2 correct answers to this question.

- A. Planning strategy
- B. Requirements profile
- C. Requirements type
- D. Order type

Answer: A,C

Explanation:

In SAP S/4HANA Demand Management, planned independent requirements (PIRs) represent forecasted demand for finished products. Their consumption by other requirements (e.g., sales orders) depends on settings in the material master:

* Requirements type (C): This is determined by the planning strategy and specifies the type of PIR (e.g., VSF for forecast-based planning). It is maintained in the material master (MRP 3 view) or derived from the planning strategy. The requirements type dictates how PIRs are consumed (e.g., by sales orders) and is visible in demand management (transaction MD61). For example, requirements type "LSF" (from strategy 40) allows consumption by sales orders.

* Planning strategy (D): Defined in the material master (MRP 3 view, field: Strategy Group), the planning strategy (e.g., 40 - Planning with Final Assembly) controls whether and how PIRs are consumed. For instance, strategy 10 (Make-to-Stock) does not allow consumption, while strategy 40 reduces PIRs based on incoming sales orders within the consumption period.

Order type (A) relates to production or sales order processing, not PIR consumption logic. Requirements profile (B) is not a standard SAP term in this context and does not directly influence consumption (it may refer to custom settings, but it's not part of SAP's standard demand management). This is detailed in SAP's official Demand Management documentation.

NEW QUESTION # 45

You want to use capacity availability checks for production orders.

Which settings have to be made for this?

Note: There are 2 correct answers to this question.

- A. The scope of check must be defined in Customizing.
- B. A checking rule must be assigned to the work centers.
- C. The Relevant for Finite Scheduling indicator must be set.
- D. An overall profile must be assigned in the checking control.

Answer: C,D

NEW QUESTION # 46

How can you set up a material as a phantom assembly?

Note: There are 2 correct answers to this question

- A. Change the phantom item indicator for the phantom assembly in the bill of material (BOM)
- B. Define the special procurement type inside the BOM
- C. Change the item category of the phantom assembly in the bill of material *-' (BOM)
- D. Define the special procurement type inside the material master.

Answer: A,D

Explanation:

A phantom assembly is a material that is not physically produced, but its components are directly consumed in the production of a higher-level material. To set up a material as a phantom assembly, you need to do the following steps:

Define the special procurement type as 50 (phantom assembly) in the material master of the phantom assembly. This indicates that the material is not procured or produced, but its components are exploded in the BOM of the higher-level material.

Change the item category of the phantom assembly in the BOM of the higher-level material to N (phantom item). This indicates that the phantom assembly is not relevant for production order or MRP, but its components are.

Alternatively, you can change the phantom item indicator for the phantom assembly in the BOM of the higher-level material to X (phantom assembly). This has the same effect as changing the item category to N, but it also allows you to use the same BOM for different purposes, such as costing or sales. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 68; [SAP Help Portal: Phantom Assembly].

NEW QUESTION # 47

Mode selection is one of the scheduling options available with Advanced Planning in SAP S/4HANA. When can you use mode selection?

- A. When multiple planned orders exist on one resource
- B. When multiple operations are maintained for one product
- C. When multiple production versions are maintained for one product
- D. When alternative resources are used **within one operation**

Answer: D

Explanation:

Mode selection is a feature that allows the system to choose the best mode for an activity based on the mode priority and the available capacity of the resources. A mode is a combination of a resource and a formula that determines the duration and quantity of an activity. An operation can have multiple activities, each with multiple modes. Mode selection can be used when an operation contains several activities, each of which is assigned several modes for different resources, and the system needs to determine which resource to use for each activity. Mode selection can also be used when an activity has several modes for the same resource, and the system needs to determine which formula to use for the activity. Mode selection can be performed during the planning explosion or during the interactive planning. Reference: Mode Selection | SAP Help Portal, Mode Selection | SAP Help Portal

NEW QUESTION # 48

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