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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Process Orders in SAP S• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

Topic 2	<ul style="list-style-type: none"> • Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 3	<ul style="list-style-type: none"> • Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 4	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 5	<ul style="list-style-type: none"> • Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 6	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 7	<ul style="list-style-type: none"> • Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q25-Q30):

NEW QUESTION # 25

What are the key features of using a low-level code? Note: There are 2 correct answers to this question.

- A. To determine the sequence in which materials are planned in MRP
- B. To determine how costs are rolled up by product costing
- C. To determine the use of sub-items inside material BOM (bill of material)
- D. To determine the priority of alternative components inside ATP

Answer: A,B

Explanation:

The low-level code in SAP S/4HANA (visible in MD04 or calculated during MRP) indicates the deepest level at which a material appears in any BOM across all products, starting from 000 (finished goods) downward. Its key features are:

* To determine how costs are rolled up by product costing (B): In Product Costing (CO-PC), the low-level code ensures costs are calculated bottom-up, starting with the lowest-level components (e.g., raw materials) and rolling up through assemblies to the finished product (transaction CK11N). This guarantees accurate cost aggregation.

* To determine the sequence in which materials are planned in MRP (C): During MRP (MD01/MD02), the system plans materials in ascending order of low-level codes (lowest first), ensuring dependent requirements for lower-level components are calculated before higher-level assemblies, avoiding planning gaps.

Priority of alternative components in ATP (A) is managed by BOM alternative item strategies (e.g., 100% check), not low-level codes. Use of sub-items in BOM (D) is defined by item categories (e.g., "R"), not influenced by low-level codes. This is per SAP's planning and costing logic.

NEW QUESTION # 26

Under what circumstances can you change the material type for a material if stocks, reservations, or purchasing documents exist?

Note: There are 2 correct answers to this question.

- A. The quantity and value updates are the same.
- B. The same base unit of measure is used.

- C. The same account category is used.
- D. The same batch management level is used.

Answer: A,B

Explanation:

In SAP S/4HANA, changing the material type (transaction MMAM) is restricted if stocks, reservations, or purchasing documents exist, but it's allowed under specific conditions:

* The quantity and value updates are the same(A): The old and new material types must have identical quantity and value update settings in their valuation areas (configured in OMS2, Material Type Customizing). For example, both must update quantity and value (e.g., "FERT" to "HALB"), or neither (e.g., "NLAG" to "DIEN"). If these differ, the change is blocked due to inconsistencies in stock valuation.

* The same base unit of measure is used(C): The base unit (material master, Basic Data 1 view) must remain unchanged between material types. Changing it (e.g., from "PC" to "KG") would invalidate existing stock or document quantities, so the system requires consistency to allow the type change.

The same batch management level(B) (e.g., plant or material level, configured in OMCT) is not a strict requirement-batch settings can differ as long as other conditions are met. The same account category(D) (e.g., General Ledger account determination) influences posting but isn't a prerequisite-account assignment can be adjusted post-change. This is per SAP's material type change rules.

NEW QUESTION # 27

What are the key features of using a low level code? Note: There are 2 correct answers to this question.

- A. To determine the sequence in which materials are planned in MRP
- B. To determine how costs are rolled up by product costing
- C. To determine the use of subitems inside material BOM (bill of material)
- D. To determine the priority of alternative components inside ATP

Answer: A,B

NEW QUESTION # 28

You want to reduce planning efforts for B and C materials. Which planning procedure do you recommend?

- A. Material Requirements Planning
- B. Manual Planning Without Check
- C. Consumption-Based Planning
- D. Advanced Planning

Answer: C

Explanation:

Consumption-based planning is a planning procedure that uses past consumption data to calculate the future requirements of materials. It does not consider the dependent requirements of higher-level materials, but only the independent requirements from sales orders, forecasts, or stock transfers. Consumption-based planning is suitable for B and C materials, which have low value, low demand variability, and high availability. Consumption-based planning reduces the planning efforts for these materials, as it does not require the maintenance of BOMs, routings, or production versions. Consumption-based planning can be further divided into reorder point planning, forecast-based planning, and time-phased planning, depending on the method of determining the reorder point and the lot size¹² Reference:

Consumption-Based Planning - SAP Help Portal

SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 3: Material Requirements Planning, Section 3.1: Planning Procedures, Page 67

NEW QUESTION # 29

You want to schedule an operation finitely, without removing other operations. Which scheduling strategy do you select?

- A. Squeeze in
- B. Insert operation
- C. Schedule in working time only

- **D. Find Slot**

Answer: D

Explanation:

The Find Slot scheduling strategy allows you to schedule an operation finitely, without removing other operations. It searches for a free slot in the resource's capacity that can accommodate the operation's duration and constraints. If no suitable slot is found, the operation is scheduled at the end of the resource's capacity. This strategy is useful for inserting urgent orders or operations into an existing schedule without disrupting it too much.¹² Reference:

SAP S/4HANA Manufacturing for planning and scheduling - SAP Community

SAP S/4HANA Manufacturing for Planning & Scheduling - Implementation Guide

NEW QUESTION # 30

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