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API Corrosion and Materials Professional Sample Questions (Q79-Q84):

NEW QUESTION # 79

During inspection of a process unit where sulfidation from high-temperature hydrogen exists in H#S streams, the inspector should:

- A. Use angle beam ultrasonic testing to look for cracking at the mid-wall
- B. Take boat samples and send them to the lab for metallographic analysis
- C. Use penetrant testing and magnetic-particle testing to look for surface-breaking cracks
- D. Use ultrasonic testing or radiographic testing thickness readings to monitor for loss of wall thickness

Answer: D

Explanation:

API RP 571 under Sulfidation (High Temperature Sulfidic Corrosion) recommends:

"Thickness monitoring using ultrasonic testing (UT) or radiographic testing (RT) is the most common method for detection of wall loss due to sulfidation."

"Sulfidation results in uniform thinning, especially in low Cr steels in hydrogen/H#S environments." (Reference: API RP 571, Section 4.2.1.1 - Sulfidation) Thus, option A is the most appropriate and effective inspection method.

NEW QUESTION # 80

The stream from a crude atmospheric overhead goes to the tube side of a shell-and-tube condenser with a temperature of 300°F (149°C) and a pressure of 10 psig (69 kPa). As the stream begins to condense water, its hydrochloric acid content lowers the water pH to about 4.0. Which of the following would be the best alloy selection for the tubes with cooling water on the shell side?

- A. Titanium
- B. 9 Cr-1 Mo Steel
- C. 410 Stainless Steel
- D. 316 Stainless Steel

Answer: A

Explanation:

API RP 571 notes in the context of Hydrochloric Acid Corrosion in overhead condensers:

"Titanium is highly resistant to low pH acidic aqueous phases, including hydrochloric acid formed during condensation in overhead systems."

"Stainless steels like 316 and 410 are not suitable in the presence of free chlorides at low pH and elevated temperatures."

(Reference: API RP 571, Section 4.3.3.3 - Hydrochloric Acid Corrosion) Thus, Titanium is the preferred alloy under the described acidic and high-temperature conditions, making option B correct.

NEW QUESTION # 81

Dew point corrosion can occur if the metal temperature is below the dew point. The dew point of sulfuric acid is _____.

- A. 280° F
- B. 190° F

- C. 310° F
- D. 220° F

Answer: A

NEW QUESTION # 82

Carbon steel is susceptible to SCC when used in _____ service.

- A. High pressure
- B. Hydrogen
- C. High temperature
- D. **Ammonia**

Answer: D

NEW QUESTION # 83

_____ cooling water outlet temperatures and/or process side outlet temperatures tend to _____ corrosion rates as well as fouling tendency.

- A. Decreasing, increase
- B. **Increasing, increase**
- C. Decreasing, decrease
- D. Increasing, decrease

Answer: B

NEW QUESTION # 84

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