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SAP C-TS422-2023 Exam Syllabus Topics:

| Topic | Details |
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| Topic 1 | <ul style="list-style-type: none">• Introduction to SAP S• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends. |
| Topic 2 | <ul style="list-style-type: none">• Process Orders in SAP S• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features. |
| Topic 3 | <ul style="list-style-type: none">• Introduction to SAP S• 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S• 4HANA, its main components, business applications, and user experience strategy. |
| Topic 4 | <ul style="list-style-type: none">• Production Orders in SAP S• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes. |
| Topic 5 | <ul style="list-style-type: none">• Lean Manufacturing in SAP S• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems. |
| Topic 6 | <ul style="list-style-type: none">• Material Requirements Planning in SAP S• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures. |
| Topic 7 | <ul style="list-style-type: none">• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems. |
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| Topic 8 | <ul style="list-style-type: none"> • Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities. |
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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q71-Q76):

NEW QUESTION # 71

How can you set up the supply source for the Kanban process in SAP S/4HANA Cloud Private Edition? Note: There are 3 correct answers to this question.

- A. Use quotations for internal and external procurement.
- B. Use purchase orders for external procurement.
- C. Use stock transfer reservations for stock transfer.
- D. Use run schedule quantities for in-house production.
- E. Use purchasing costs for automated source prioritization.

Answer: B,C,D

Explanation:

In SAP S/4HANA Cloud Private Edition, the Kanban process manages material replenishment using control cycles (transaction PKMC). Supply sources are configured as follows:

* Use run schedule quantities for in-house production(A): For in-house production, the Kanban control cycle (PKMC) can specify a production supply area and a production version (MRP 4 view). When a Kanban is set to "Empty," the system generates run schedule quantities (planned orders in repetitive manufacturing, confirmed via MFBF), replenishing stock from the production line.

* Use stock transfer reservations for stock transfer(B): For stock transfer between storage locations, the control cycle defines a replenishment strategy (e.g., "0002" - Stock Transfer). When triggered, a stock transfer reservation (visible in MB23) is created to move stock from a source storage location to the Kanban bin, managed via goods movement (e.g., MIGO).

* Use purchase orders for external procurement(C): For external procurement, the control cycle links to a scheduling agreement or contract (ME31K). Setting a Kanban to "Empty" generates a purchase order or schedule line (visible in ME38), triggering replenishment from the vendor.

Use quotations(D) isn't a standard Kanban supply source-quotations (ME47) are pre-procurement documents, not direct replenishment triggers. Use purchasing costs for automated source prioritization(E) isn't a Kanban feature-source selection is manual or via control cycle settings, not cost-based automation. This is per SAP's Kanban setup documentation.

NEW QUESTION # 72

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Processing time
- B. Setup time
- C. Wait time
- D. Pick time
- E. Float before production

Answer: A,B,C

Explanation:

In SAP S/4HANA, a routing (transaction CA01/CA02) defines operation times for production, calculated using standard values and work center formulas. The time elements include:

* Wait time(A): Defined in the routing (Operation Details, Standard Values), wait time is the duration an operation must wait after processing before moving to the next step (e.g., drying time). It's part of interoperation times and affects scheduling.

* Processing time(C): Also in the routing (Standard Values, e.g., Machine Time), this is the core time to perform the operation (e.g., machining), calculated via the work center's processing formula (CR02, Capacity tab). It's quantity-dependent and critical for lead time.

* Setup time(E): Entered in the routing (Standard Values), setup time is the duration to prepare the work center (e.g., tool change), independent of quantity. It's calculated using the setup formula in the work center and impacts total operation duration.

Float before production(B) is a scheduling margin in the material master (MRP 2 view) or production order, not an operation-specific time in the routing. Pick time(D) is not a standard routing term-it may relate to warehouse processes (e.g., WM), not production operations. This is per SAP's routing structure.

NEW QUESTION # 73

What are some benefits of planning with planned independent requirements for finished materials? Note:

There are 2 correct answers to this question.

- A. Option to use make-to-order production
- B. Option to forecast planning for production resources
- C. Reduced delivery times
- D. Reduced times for final assembly

Answer: C,D

Explanation:

Planning with planned independent requirements(PIRs) in SAP S/4HANA (entered via MD61) for finished materials offers benefits in a make-to-stock or forecast-driven environment:

* Reduced delivery times(A): By planning PIRs in advance (e.g., strategy 10 or 40), production can start before sales orders arrive, ensuring finished goods are available in stock. This shortens the time between order receipt and delivery, improving customer service levels.

* Reduced times for final assembly(B): In strategies like 40 (Planning with Final Assembly), PIRs trigger procurement and production of components early. When sales orders arrive, only final assembly is needed, reducing the overall lead time for completion.

Option to forecast planning for production resources(C) is a byproduct of capacity planning (e.g., CM01), not a direct benefit of PIRs-PIRs focus on material demand. Option to use make-to-order production(D) contradicts PIRs, which are for make-to-stock or forecast-based planning (e.g., strategies 10, 40), not MTO (e.g., strategy 20). This is per SAP's demand management benefits.

NEW QUESTION # 74

Which chart types does the tabular planning table for capacity planning provide in SAP S/4HANA?

Note: There are 2 correct answers to this question.

- A. Order (pool) chart
- B. Work center capacities chart
- C. Capacity requirements chart
- D. Orders (dispatched) chart

Answer: B,C

Explanation:

The tabular planning table for capacity planning provides two chart types: the capacity requirements chart and the work center capacities chart. The capacity requirements chart displays the capacity requirements for one or more orders, grouped by order, operation, or work center. The work center capacities chart displays the available capacity and the capacity requirements for one or more work centers, grouped by work center, capacity category, or shift sequence. You can switch between these chart types using the menu options Settings -> Chart type. Reference: Planning Table (tabular form), Capacity planning table

Mode selection is one of the scheduling options available with Advanced Planning in SAP S/4HANA Cloud Private Edition. When can you use mode selection?

- Answer: C**

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