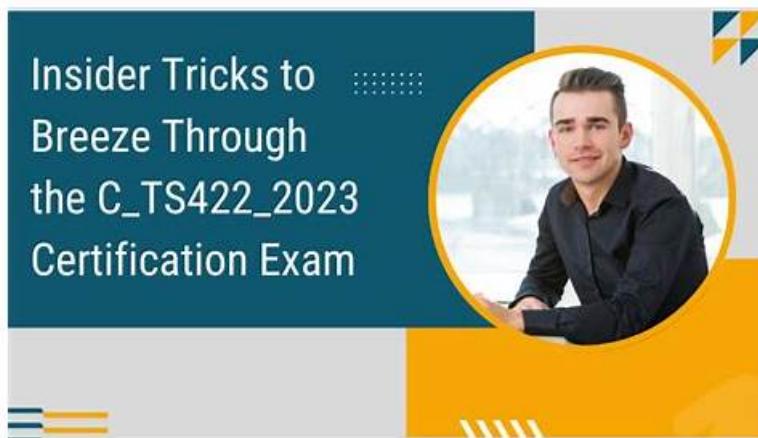


C-TS422-2023認證考試的學習資料



此外，這些Testpdf C-TS422-2023考試題庫的部分內容現在是免費的：https://drive.google.com/open?id=1FjZwYqMp3QzDaD5Z_DoLEZAAQwQMmCdf

通過 SAP的C-TS422-2023的考試認證不僅僅是驗證你的技能，但也證明你的專業知識和你的證書，你的老闆沒有白白雇傭你，目前的IT行業需要一個可靠的 SAP的C-TS422-2023的考試的來源，Testpdf是個很好的選擇，C-TS422-2023的考試縮短在最短的時間內，這樣不會浪費你的錢和精力。還會讓你又一個美好的前程。

SAP C-TS422-2023 考試大綱：

| 主題 | 簡介 |
|------|--|
| 主題 1 | <ul style="list-style-type: none">Production Orders in SAP S4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes. |
| 主題 2 | <ul style="list-style-type: none">Introduction to SAP S4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends. |
| 主題 3 | <ul style="list-style-type: none">Advanced Planning in SAP S4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts. |
| 主題 4 | <ul style="list-style-type: none">Master Data in SAP S4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version. |
| 主題 5 | <ul style="list-style-type: none">Lean Manufacturing in SAP S4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems. |

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SAP C-TS422-2023考古題介紹， C-TS422-2023通過考試

如果你還在為了通過 SAP C-TS422-2023 花大量的寶貴時間和精力拼命地惡補知識，同時也不知道怎麼選擇一個更有效的捷徑來通過SAP C-TS422-2023認證考試。現在Testpdf為你提供一個有效的通過SAP C-TS422-2023認證考試的方法，會讓你感覺起到事半功倍的效果。

最新的 SAP Certified Application Specialist C-TS422-2023 免費考試真題

(Q67-Q72):

問題 #67

Which materials have a negative quantity in a bill of material or in a recipe?

Note: There are 3 correct answers to this question

- A. Bulk materials
- B. Continuous flow materials
- C. Waste products
- D. By-products
- E. Co-products

答案: C,D,E

解題說明:

Materials that have a negative quantity in a bill of material or in a recipe are those that are produced in addition to the main product during a production process. They are either sold or disposed of, and their costs are apportioned among the main product and the co-products. By-products are materials that have a low value compared to the main product and are usually not planned in advance. Co-products are materials that have a high value compared to the main product and are usually planned in advance. Waste products are materials that have no value and are discarded or recycled. Reference: Bill of Material (BOM), Test sap pp 2020 s4 hana - DAYPO

問題 #68

What is the work center hierarchy in capacity planning?

- A. A group of alternative work centers for production, structured in hierarchy levels by priorities
- B. A group of work centers in a production line being used in sequence for production
- C. A group of work center in a parallel sequence that is used to split production quantities and work on them in parallel
- D. A group of alternative work centers providing a cumulative available capacity for production

答案: D

解題說明:

A work center hierarchy is a business object in PP/DS that defines the structure and sequence of resources that are used for a production process. You use this object to represent the logical and physical dependencies of the resources and to control the scheduling and sequencing of the operations or orders. A work center hierarchy allows you to model the production flow and capacity more realistically and ensure the technical feasibility of the production plan1 A work center hierarchy can also be used to cumulate the available capacity and capacity requirements of the resources in capacity planning. You can cumulate the available capacities from subordinate work centers to a superior work center level in order to determine the total available capacity for the superior work center. This way, you can use a work center hierarchy as a group of alternative work centers that provide a cumulative available capacity for production23 Reference:

Work center hierarchy | SAP Help Portal

Work Center Hierarchy - SAP Help Portal

Highlights for Manufacturing in SAP S/4HANA 2021 - Part 2: Production Planning, Engineering, Operations | SAP Blogs

問題 #69

In documentation for MRP in Advanced Planning you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- A. MRP creates the capacity requirements without considering existing load on the work centers.
- B. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- C. MRP creates the capacity requirements at the earliest possible time.
- D. MRP assigns the capacity requirements automatically after the last scheduled operation for each work center.

答案: A

解題說明:

In SAP S/4HANA Advanced Planning (PP/DS - Production Planning and Detailed Scheduling), infinite planning assumes unlimited capacity availability during the initial planning phase. When the documentation states that 'new orders are created through infinite

planning," it means that MRP generates planned orders without checking the existing capacity load on work centers. Thus, MRP creates the capacity requirements without considering existing load on the work centers(B). This approach prioritizes material availability and scheduling over capacity constraints, leaving capacity leveling to a subsequent step (e.g., using heuristics or manual adjustments in PP/DS).

Option A is incorrect because infinite planning does not sequence capacity requirements after the last operation; it ignores capacity entirely. Option C is not accurate, as "earliest possible time" implies a finite scheduling logic, which contradicts infinite planning. Option D is also incorrect, as infinite planning does not consider available capacity for assignment. This is consistent with SAP's PP/DS documentation, where infinite planning is a preliminary step before finite scheduling.

問題 #70

Which of the following automation options can you use for production orders?

Note: There are 2 correct answers to this question.

- A. You can use mass processing to set production orders to technically complete.
- B. You can use the production scheduling profile to automatically set orders to technically complete.
- C. You can use mass processing to read PP master data for production orders.
- D. You can use trigger points to automatically create rework orders via confirmations.

答案: A,D

問題 #71

For a production version to be valid consistent what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The lot size range must be within the lot size range of the assigned routing.
- B. The assigned routing bill of material (BOM) must be valid in the entire validity period.
- C. The assigned routing bill of material (BOM) must have the same validity period.
- D. The consistency check must be performed.
- E. The deletion flag must NOT be set for the bill of material (BOM) or the routing.

答案: A,B,E

問題 #72

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多考一些證照對於年輕人來說不是件壞事，是加薪升遷的法寶。對於參加 C-TS422-2023 考試的年輕人而言，不需要擔心 SAP 證照沒有辦法過關，只要找到最新的SAP C-TS422-2023 考題，就是 C-TS422-2023 考試順利過關的最佳方式。C-TS422-2023題庫涵蓋了考試中心的正式考試的所有的題目。確保了考生能順利通過考試，獲得 SAP 認證證照。

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