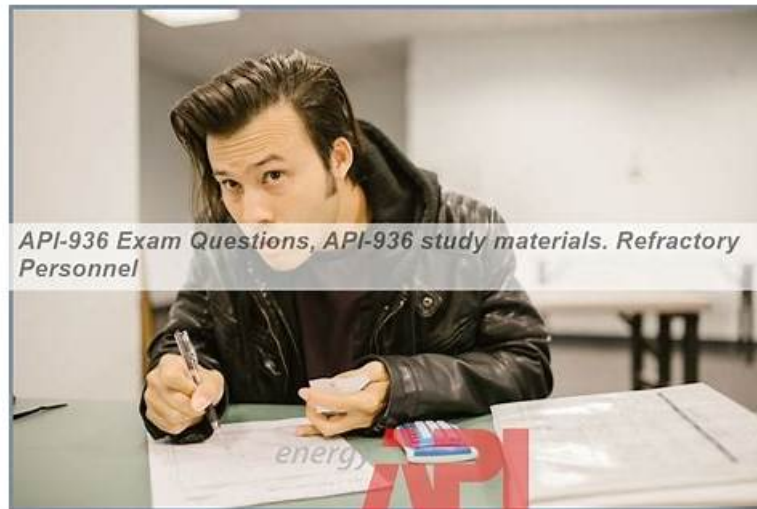


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API Refractory Personnel Sample Questions (Q47-Q52):

NEW QUESTION # 47

For erosion service, density results are determined from which of the following specimens?

- A. Crushing cubes and linear change bars
- **B. Abrasion plates and linear change bars**
- C. Abrasion plates only
- D. Crushing cubes only

Answer: B

Explanation:

For linings intended for erosive service, API 936 requires testing that includes specimens that experience real service wear simulation:

"For erosive service, bulk density shall be determined using the abrasion resistance test specimens and the linear change specimens."

- API Std 936, Section 6.4.3

Thus, both abrasion plates and linear change bars are used to evaluate density in erosion-sensitive applications.

NEW QUESTION # 48

As installed testing is the terminology for testing refractory that was sampled during installation in order to confirm that they meet specified.

- A. Both as above
- B. None of the above
- **C. Physical property standards**
- D. Chemical property standards

Answer: C

NEW QUESTION # 49

The term that describes the condition of pre-set refractory in which gravitational forces cause it to lose its desired shaped is called

- A. None of the above
- **B. Slumping**
- C. Punky
- D. Bloating

Answer: B

NEW QUESTION # 50

To compose a sample for the CCS test from an equivalent number of refractory shapes the specimen should be

- A. None of the above
- B. At least four
- **C. At least five**
- D. At least three

Answer: C

NEW QUESTION # 51

Apparent porosity values are reported as:

- A. pounds per square inch/kilograms per square centimeter.
- B. inches/centimeters.
- C. cubic inches/centimeters.
- **D. percentages.**

Answer: D

Explanation:

Apparent porosity is a measure of the volume of open pores (voids that can absorb water) within a refractory sample, relative to the total volume. It is always expressed as a percentage. Testing is done using standards such as ASTM C20, which API 936 references. This metric is crucial for understanding a material's permeability, thermal shock resistance, and mechanical integrity.

Reference:

API Std 936 - Testing Procedures section referencing ASTM C20: "Porosity shall be reported as percent volume open porosity."

API TR 978 - Section on Physical Properties of Monolithic Refractories

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