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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 2	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 3	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 4	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 5	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 6	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 7	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.

Topic 8	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 9	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 10	• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q36-Q41):

NEW QUESTION # 36
Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing?
Note: There are 2 Correct answers to this question?

- A. Run MRP with quota arrangement
- B. Run PP/DS heuristic for repetitive manufacturing
- C. Assign planned orders manually in the planning table
- D. Assign planned orders manually in the planning table

Answer: B,D

Explanation:
Run PP/DS heuristic for repetitive manufacturing: PP/DS (Production Planning and Detailed Scheduling) is a component of SAP S/4HANA that provides advanced planning and scheduling functions for complex production scenarios. You can run the PP/DS heuristic for repetitive manufacturing to automatically assign planned orders to production lines based on the available capacity, material, and sequence constraints. The PP/DS heuristic also optimizes the line utilization and minimizes the setup times and costs.
Assign planned orders manually in the planning table: The planning table is a graphical tool that allows you to view and manipulate the production plan for repetitive manufacturing. You can assign planned orders manually to production lines by dragging and dropping them in the planning table. You can also adjust the start and finish dates, quantities, and sequences of the planned orders. The planning table shows the capacity situation and the material availability for each production line.
You cannot plan both quantities and capacities during line loading in repetitive manufacturing by using the following options:
Run MRP with quota arrangement: MRP (Material Requirements Planning) is a process that calculates the quantity and timing of material requirements based on the demand and supply situation. You can run MRP with quota arrangement to distribute the total requirements for a material among multiple sources of supply, such as vendors, plants, or production lines. However, MRP does not consider the capacity constraints or the sequence dependencies of the production lines, and therefore cannot plan the capacities during line loading.
Assign planned orders manually in the planning table: This option is identical to option C and therefore cannot be a correct answer.

NEW QUESTION # 37
What determines whether the planned independent requirements in demand management are consumed by other requirements?
Note: There are 2 correct answers to this question.

- A. Planning strategy
- B. Requirements type
- C. Requirements profile
- D. Order type

Answer: A,B

Explanation:
In SAP S/4HANA Demand Management,planned independent requirements(PIRs) represent forecasted demand for finished products. Their consumption by other requirements (e.g., sales orders) depends on settings in the material master:
* Requirements type(C): This is determined by the planning strategy and specifies the type of PIR (e.g., VSF for forecast-based planning). It is maintained in the material master (MRP 3 view) or derived from the planning strategy. The requirements type dictates how PIRs are consumed (e.g., by sales orders) and is visible in demand management (transaction MD61). For example, requirements type "LSF" (from strategy 40) allows consumption by sales orders.
* Planning strategy(D): Defined in the material master (MRP 3 view, field: Strategy Group), the planning strategy (e.g., 40 - Planning with Final Assembly) controls whether and how PIRs are consumed. For instance, strategy 10 (Make-to-Stock) does not allow consumption, while strategy 40 reduces PIRs based on incoming sales orders within the consumption period.
Order type(A) relates to production or sales order processing, not PIR consumption logic.Requirements profile (B) is not a standard SAP term in this context and does not directly influence consumption (it may refer to custom settings, but it's not part of SAP's standard demand management). This is detailed in SAP's official Demand Management documentation.

NEW QUESTION # 38
Which of the following questions do you have to answer before you start creating a bill of material (BOM)?

- A. What status does the BOM have?
- B. Is the material type allowed in the BOM?
- C. Which base unit of measure does the material have?
- D. In which storage location is the BOM required?

Answer: B

Explanation:
Before you create a BOM, you need to check if the material type of the header material is allowed in the BOM usage. The material type defines the attributes and functions of a material, such as whether it is a finished product, a raw material, or a trading good. The BOM usage defines the purpose and application of a BOM, such as production, engineering, or sales. Only certain combinations of material types and BOM usages are valid in SAP S/4HANA. For example, you cannot create a production BOM for a material type that is not relevant for production planning. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 63; [SAP Help Portal: Material Type].

NEW QUESTION # 39
Which of the following processes lead to an entry in the MRP planning file? Note: There are 2 correct answers to this question.

- A. Changing the storage bin in warehouse management
- B. Changing the stock in inventory management
- C. Changing the procurement type in the product master
- D. Changing the delivery address in transportation management

Answer: B,C

NEW QUESTION # 40
Under what circumstances can you change the material type for a material if stocks, reservations, or purchasing documents exist? Note: There are 2 correct answers to this question.

- A. The same batch management level is used.
- B. The quantity and value updates are the same.
- C. The same base unit of measure is used.
- D. The same account category is used.

Answer: B,C

Explanation:
In SAP S/4HANA, changing the material type (transaction MMAM) is restricted if stocks, reservations, or purchasing documents exist, but it's allowed under specific conditions:
* The quantity and value updates are the same(A): The old and new material types must have identical quantity and value update settings in their valuation areas (configured in OMS2, Material Type Customizing). For example, both must update quantity and value (e.g., "FERT" to "HALB"), or neither (e.g., "NLAG" to "DIEN"). If these differ, the change is blocked due to inconsistencies in stock valuation.
* The same base unit of measure is used(C): The base unit (material master, Basic Data 1 view) must remain unchanged between material types. Changing it (e.g., from "PC" to "KG") would invalidate existing stock or document quantities, so the system requires consistency to allow the type change.
The same batch management level(B) (e.g., plant or material level, configured in OMCT) is not a strict requirement-batch settings can differ as long as other conditions are met.The same account category(D) (e.
g., General Ledger account determination) influences posting but isn't a prerequisite-account assignment can be adjusted post-change. This is per SAP's material type change rules.

NEW QUESTION # 41
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