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**Materials of Electrochemical Equipment,
Their degradation and Corrosion**

Summer school on electrochemical
engineering,

Palic, Republic of Serbia

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API Corrosion and Materials Professional Sample Questions (Q54-Q59):

NEW QUESTION # 54

Metal dusting usually occurs in the operating temperature range of:

- A. 1500°F-2100°F (815°C-1150°C)
- B. 900°F-1500°F (480°C-815°C)
- C. 1200°F-1800°F (650°C-980°C)
- **D. 600°F-1200°F (315°C-650°C)**

Answer: D

Explanation:

As per API RP 571 Section 5.1.4.2 (Metal Dusting):

"Metal dusting is a type of carburization attack that typically occurs in high carbon activity environments, with temperatures generally between 900°F and 1200°F (480°C to 650°C), although damage has been reported as low as 600°F (315°C)." Therefore, the commonly accepted operational range is best described by Option A: 600°F- 1200°F (315°C- 650°C).

NEW QUESTION # 55

(For hydrogen embrittlement, the amount of hydrogen necessary for a measurable effect on the mechanical properties varies with the alloy's strength, microstructure, and:)

- A. Modulus of elasticity
- **B. Heat treatment**
- C. Coefficient of thermal conductivity
- D. Melting point

Answer: B

Explanation:

Per API RP 571, susceptibility to hydrogen embrittlement is strongly influenced by:

- * Material strength level
 - * Microstructure
 - * Heat treatment condition
- Heat treatment determines:
- * Dislocation density
 - * Trap sites for hydrogen
 - * Residual stress state

The modulus of elasticity does not significantly affect hydrogen embrittlement susceptibility, making Option A incorrect.

Referenced Documents (Study Basis):

- * API RP 571 - Section on Hydrogen Embrittlement

NEW QUESTION # 56

What is the most effective way to mitigate aqueous organic acid corrosion in overhead streams?

- **A. Injection of neutralizer**
- B. Increase the overhead temperature
- C. Injection of filming amine
- D. Water washing

Answer: A

Explanation:

API RP 571 on Organic Acid Corrosion in Overheads explains:

"Corrosion caused by organic acids (e.g., formic, acetic) in overhead systems is best mitigated by neutralization, usually via injection of alkaline neutralizing amines that raise pH and reduce acidity."

"Water wash can be helpful but is often insufficient by itself."

Therefore, the most effective approach is option C - injection of neutralizer.

NEW QUESTION # 57

Dissimilar weld metal cracking can be aggravated by _____.

- Answer: B**

has been a major problem on coke drum shells.

- Answer: C**

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