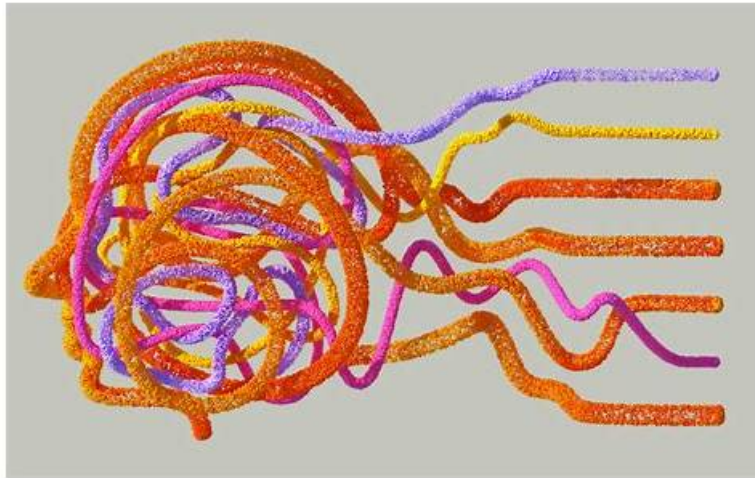


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API Source Inspector Electrical Equipment Sample Questions (Q78-Q83):

NEW QUESTION # 78

According to API 541, the combined runout for areas on the shaft that are to be observed by radial vibration probes shall not exceed:

- A. 10% of allowed unfiltered peak to peak vibration amplitude or 3.2 μm 0.125 mils, whichever is greater.
- B. the maximum vibration amplitude specified in the manufacturer's test criteria.
- C. 25% of allowed unfiltered peak to peak vibration amplitude or 6.4 μm 0.25 mils, whichever is greater.
- D. 12.7 μm 0.5 mils.

Answer: C

Explanation:

The correct answer is D. In API 541, when a motor shaft is monitored using radial vibration probes, the probe- observed shaft

surface must meet a strict combined runout limit so that the vibration reading reflects actual machine vibration rather than shaft surface irregularity, eccentricity, or electrical and mechanical runout effects. API 541 sets this limit at 25% of the allowed unfiltered peak-to-peak vibration amplitude or 6.4 μm

0.25 mils, whichever is greater. This requirement is important because excessive runout can distort probe signals and produce misleading vibration data during shop testing and acceptance.

From a source inspection standpoint, this is a critical verification item during motor testing for large rotating equipment. If the shaft finish and probe track are not within the required runout limit, the vibration measurements cannot be relied on for acceptance decisions. The API guide includes electric motors over 500 HP as a covered equipment category and emphasizes inspection and surveillance activities tied to applicable standards, testing, and verification of compliance during manufacture. Therefore, option D is the correct API

541 requirement.

NEW QUESTION # 79

According to IEEE 841, unless otherwise specified, all electrical performance tests shall be conducted in accordance with:

- A. NEMA MG-1.
- B. IEEE Std 117.
- C. IEEE Std 522.
- D. IEEE Std 112.

Answer: D

Explanation:

The correct answer is B, IEEE Std 112. IEEE 841 applies to severe-duty, totally enclosed squirrel-cage induction motors used in petroleum and chemical industry service, and when it refers to electrical performance testing, the standard points to IEEE Std 112 as the governing test method unless the purchase specification states otherwise. IEEE Std 112 is the recognized standard for defining methods to determine motor performance characteristics such as efficiency, losses, current, power factor, and related operating behavior during testing.

The other options are not the best answer for this question. NEMA MG-1 is a broad motor standard covering design, construction, and application requirements, but it is not the primary referenced document for conducting electrical performance tests in this context. IEEE Std 117 relates more to test procedures and acceptance considerations for certain motor categories, but not the default performance-test basis cited here.

IEEE Std 522 is associated with insulation testing of form-wound stator coils and windings, not overall motor electrical performance testing.

Therefore, for source inspection of large electric motors, the correct referenced performance-test standard is IEEE Std 112.

NEW QUESTION # 80

As part of a purchase order, what type of documents typically supplement industry standards?

- A. Material Test Reports
- B. Client Standards
- C. Manufacturing Standards
- D. Supplier Quality Standards

Answer: B

Explanation:

The correct answer is B because, in source inspection and procurement practice, client standards are commonly included in or referenced by the purchase order to supplement general industry standards. Industry standards such as API, IEEE, NEMA, IEC, and NFPA establish broad technical requirements, but they often do not capture all of the purchaser's project-specific expectations. Client standards fill that gap by adding requirements for materials, testing, documentation, preservation, coating, marking, data submission, inspection hold points, and deviations or concessions.

This is a key concept in API-aligned source inspection. The source inspector does not verify equipment only against generic published standards. The inspector must verify conformance to the purchase order, project specifications, approved drawings, applicable codes and standards, and purchaser-specific requirements. In that framework, client standards are a normal supplement to industry standards. The other options are less appropriate. Supplier quality standards and manufacturing standards are usually internal vendor documents, while material test reports are records of compliance, not governing standards. Therefore, the documents that typically supplement industry standards as part of a purchase order are client standards, making option D the verified answer.

NEW QUESTION # 81

The evaluation of a component for compliance with product specification and data sheet is known as:

- A. documentation.
- B. validation.
- C. standardization.
- D. inspection.

Answer: D

Explanation:

The correct answer is B because inspection is the activity used to evaluate whether a component, assembly, or finished item complies with the applicable product specification, approved drawings, purchase requirements, and data sheet. In API source inspection practice, the inspector compares the actual item against the defined technical requirements and verifies whether the equipment conforms before release, shipment, or acceptance.

This includes nameplate checks, dimensional checks, material or component verification, review of fabrication records, and witnessing of required tests.

Standardization refers to establishing uniform requirements or common practices, not checking a specific component against its purchase requirements. Validation is used more for confirming that a product or system fulfills its intended use under actual or simulated operating conditions, which is broader than routine source inspection. Documentation is only the recording of information and evidence; it does not itself perform the evaluation.

In source inspection and quality surveillance, the inspector's practical role is to determine compliance by direct observation, review, measurement, and witnessing. That activity is properly called inspection, making B the verified best answer.

NEW QUESTION # 82

Which of the following is a typical topic for the pre-inspection meeting prior to the start of fabrication?

- A. Employee annual leave planning
- B. End-user operating philosophy only
- C. Future plant expansion strategy
- D. Quality requirements such as ITP, NCRs, and inspection frequency

Answer: D

NEW QUESTION # 83

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