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What is the duration of the API-571 Exam

- Length of Examination: 3.25 hours
- Format: Multiple choices, multiple answers
- Number of Questions: 70

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API Corrosion and Materials Professional Sample Questions (Q47-Q52):

NEW QUESTION # 47

_____ caustic concentrations and _____ temperatures increase the likelihood and severity of cracking with caustic embrittlement.

- A. Increasing, Increasing
- B. Decreasing, Decreasing

- C. Increasing, Decreasing
- D. Decreasing, Increasing

Answer: A

NEW QUESTION # 48

Temper embrittlement _____ be prevented if the material contains critical levels of the embrittling impurity elements and is exposed in the embrittling range.

- A. Cannot
- B. Will
- C. Can
- D. None of the above

Answer: A

NEW QUESTION # 49

Which material below is not susceptible to caustic corrosion?

- A. 400 Series SS
- B. 300 Series SS
- C. Low alloy steel
- D. Carbon steel

Answer: A

NEW QUESTION # 50

Steel hardness and strength are critical factors for what type of damage mechanism?

- A. Amine stress corrosion cracking
- B. Polythionic acid cracking
- C. Carbonate corrosion stress cracking
- D. Hydrogen stress cracking-HF

Answer: D

Explanation:

API RP 571 emphasizes under Hydrogen Stress Cracking - Hydrofluoric Acid (HF):

"Cracking in carbon steel is influenced by high hardness and tensile stress in the presence of wet HF acid."

"Controlling weld and heat-affected zone hardness to below 200 BHN is a key mitigation measure, as higher hardness significantly increases susceptibility." Steel hardness and strength are thus critical for cracking in HF environments, making option C correct.

NEW QUESTION # 51

With decarburization, the decarburized layer will be free of carbide phases. Carbon steel will be _____.

- A. Annealed
- B. None of the above
- C. Pure iron
- D. Quenched

Answer: C

NEW QUESTION # 52

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