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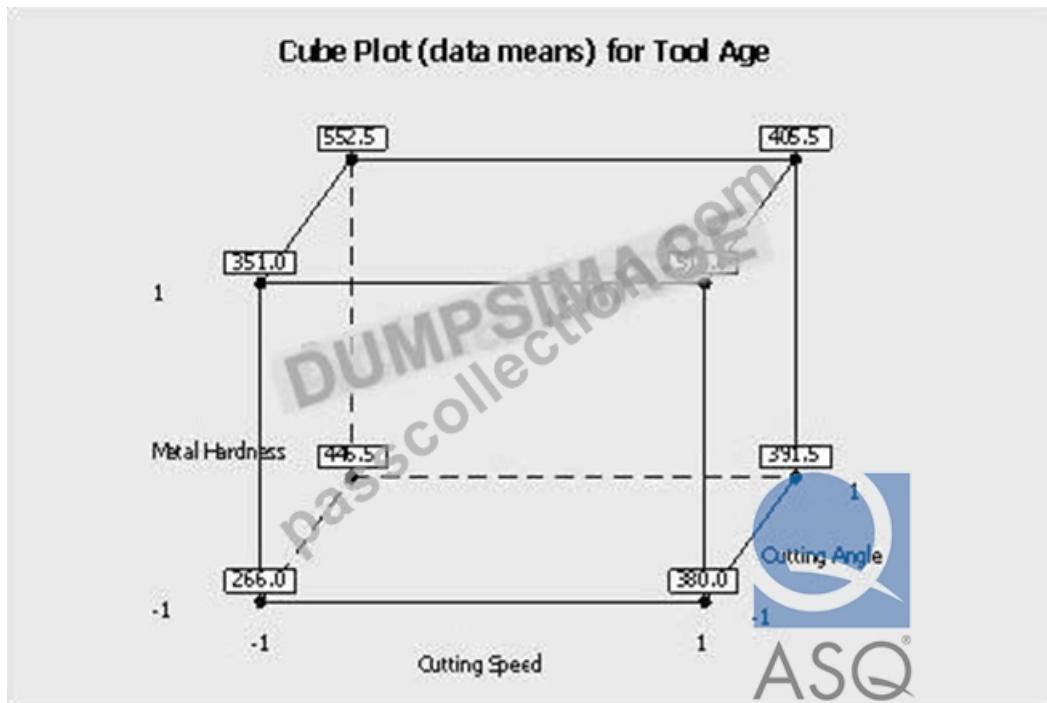
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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q29-Q34):

NEW QUESTION # 29

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).



- A. These plots are an example of interaction plots
- B. When the cutting speed increased from low to high level, the tool age increases
- C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- D. The coefficient of the metal hardness is positively related to the output of tool age
- E. These plots prove a statistically significance factor with 95% confidence

Answer: B,C,D

NEW QUESTION # 30

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a _____ to display the data?

- A. Individual Chart
- B. Xbar Chart
- C. P Chart
- D. C Chart

Answer: C

NEW QUESTION # 31

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. Find control limits for the R chart.

- A. none of the above
- B. 0.02 and 0.33
- C. 0.10 and 0.25
- D. none and 0.33

Answer: B

Explanation:

The formula required to calculate control limits for the R chart are as follows:

$$UCL_R = D_4 \bar{R}$$

$$= 1.864 \times 0.18 = 0.33$$

$$LCL_R = D_3 \bar{R}$$

$$= 0.1111 \times 0.18 = 0.02$$

n	D ₄	n	D ₄	n	D ₄
2	3.267	7	1.924	12	1.717
3	2.574	8	1.864	13	1.693
4	2.282	9	1.816	14	1.672
5	2.114	10	1.777	15	1.653
6	2.004	11	1.744		

NEW QUESTION # 32

When a Belt decides to use written procedures and visual controls to improve the consistency of the tasks that must occur in the process he is improving he has utilized the _____ activity of 5S.

- A. Straightening
- B. Sustaining
- C. Sorting
- D. Standardizing

Answer: D

NEW QUESTION # 33

Range Charts are the technique used to determine if Special Causes are occurring within the subgroups of the _____.

- A. NP Charts
- B. Histograms
- C. Pareto Charts
- D. SPC Charts

Answer: D

NEW QUESTION # 34

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