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### SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q15-Q20):

#### NEW QUESTION # 15

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Processing time
- B. Wait time
- C. Float before production
- D. Pick time
- E. Setup time

**Answer: A,B,E**

#### NEW QUESTION # 16

Your company produces a finished good based on a forecast and expects it to be in stock when customers order it. If customers order more than the forecasted quantity, this must NOT have any impact on the production program. Which planning strategy do you use?

- A. Make-to-stock production (20)
- B. Planning with final assembly (40)
- C. Make-to-stock production (10)
- D. Planning without final assembly (50)

**Answer: C**

Explanation:

Make-to-stock production (10) is a planning strategy that supports the production of a finished good based on a forecast and without any reference to sales orders. This strategy is used when the finished good has a stable and predictable demand, and the company wants to maintain a certain level of safety stock to meet customer orders. If customers order more than the forecasted quantity, this does not affect the production program, as the system does not generate any additional planned orders or purchase requisitions for the finished good. Instead, the system reduces the planned independent requirements by the sales order quantity, and the excess demand is covered by the safety stock or the available stock. This strategy allows for a smooth and continuous production process, and avoids frequent changes in the production plan. Reference: Make-to-Stock Production | SAP Help Portal, Planning Strategies | SAP Help Portal, SAP S/4HANA Production Planning and Manufacturing Certification Guide, page 52.

#### NEW QUESTION # 17

Why do you use Engineering Change Management? Note: There are 2 correct answers to this question.

- A. To monitor document table changes
- B. To save multiple changes for an object
- C. To enable integration into a sales order
- D. To monitor document object changes

**Answer: B,D**

Explanation:

Engineering Change Management (ECM) in SAP S/4HANA (transaction CC01/CC02) manages changes to objects like BOMs, routings, and materials with a structured process:

\* To save multiple changes for an object(C): ECM allows multiple changes (e.g., to a BOM's components) to be grouped under one

change number (field: Change Number in CS01). These changes are saved and applied together on a specified date (Valid From), ensuring coordinated updates across objects.

\* To monitor document object changes(D): ECM tracks changes to objects (e.g., materials, BOMs) linked to a change number, providing an audit trail (transaction CC03, History tab). This monitors who changed what and when, supporting compliance and traceability.

To monitor document table changes(A) is vague-"document" likely means BOM or routing, but ECM focuses on object changes, not table-level monitoring (e.g., database logs). To enable integration into a sales order(B) is incorrect-ECM integrates with production or procurement, not directly with sales orders (VA01). This is per SAP's ECM functionality.

#### NEW QUESTION # 18

Where do you maintain data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Routing
- B. Work Center
- C. Material Master
- D. Bill of material (BOM)

**Answer: A,B**

Explanation:

The duration of an operation for production is determined by the combination of data maintained in the routing and the work center. The routing defines the sequence of operations, the work centers, and the standard values for each operation, such as setup time, processing time, and teardown time. The work center defines the capacity, the formulas, and the scheduling parameters for each operation, such as base quantity, operation rate, and queue time. The system calculates the duration of an operation by multiplying the standard values from the routing by the factors from the work center formulas and adding the scheduling parameters from the work center. For example, if the routing specifies a processing time of 10 minutes per unit and the work center formula is processing time = (processing time / base quantity) \* operation quantity, and the base quantity is 100 units, then the duration of the operation for 50 units is  $(10 / 100) * 50 = 5$  minutes.

The bill of material (BOM) (C) and the material master (D) are not data objects that determine the duration of an operation for production. The BOM defines the components and the quantities that are required for producing a material. The material master defines the general and specific attributes of a material, such as the material type, the unit of measure, the MRP data, and the production data. These data objects are relevant for planning the material requirements and the production costs, but not the operation duration. Reference:

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#### NEW QUESTION # 19

Which standard item categories can you select inside a bill of material (BOM)? Note: There are 2 correct answers to this question.

- A. Variable-size item
- B. Work item
- C. Preliminary item
- D. WBS item

**Answer: A,C**

Explanation:

In SAP S/4HANA, the item category in a BOM (transaction CS01/CS02, field: Item Category) classifies components and determines their handling in production and procurement. Standard item categories include:

\* Variable-size item(A): Item category "R" (Variable-Size Item) is used for components with dimensions (e.g., sheets, pipes) where quantity is calculated based on size data (entered in the Variable-Size Item Data tab). It's common in manufacturing for materials cut or sized during production.

\* Preliminary item(C): Item category "V" (Preliminary Item) is a placeholder for components not yet fully specified (e.g., during design phase). It allows BOM creation to proceed, with details added later, and is valid for planning purposes.

Work item(B) is not a standard BOM item category-"L" (Stock Item) or "N" (Non-Stock Item) might apply to work-related components, but "Work Item" isn't a defined term. WBS item(D) (Work Breakdown Structure, category "W") relates to Project

Systems (PS) BOMs, not standard production BOMs in PP, requiring PS integration. This is per SAP's BOM item category definitions.

## NEW QUESTION # 20

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