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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 2	• Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 3	• Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.
Topic 4	• Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.
Topic 5	• Quality Improvement: It explains the configuration requirements of Quality Improvement.

Topic 6	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q20-Q25):

NEW QUESTION # 20
Which customizing settings are mandatory for defects recording with inspection lots? Note: There are 2 correct answers to this question.

- A. Activate reference to existing notifications
- B. Define the report type
- C. Activate the workflow template
- D. Assign a notification type to an inspection type

Answer: B,D

Explanation:
Defects recording for inspection lots (e.g., transaction QE51N) requires specific Customizing:
* Assign a Notification Type to an Inspection Type (A): In Customizing (SPRO > QM > Quality Inspection > Inspection Lot Creation > Maintain Inspection Types), linking a notification type (e.g., Q3) to an inspection type (e.g., 01) enables automatic or manual notification creation for defects, a mandatory step for integration.
* Define the Report Type (D): The report type (SPRO > QM > Quality Inspection > Defects Recording > Define Report Types) must be defined to determine the defect recording layout and process, a required setting.
* Activate the Workflow Template (B): Workflow is optional for notifications, not mandatory for defect recording.
* Activate Reference to Existing Notifications (C): This is an optional enhancement, not a requirement.
Thus, "Assign a notification type to an inspection type" and "Define the report type" are the correct answers.
References: SAP Help Portal - "Defects Recording Customizing"; SAP S/4HANA QM Customizing Guide - "Inspection Types".

NEW QUESTION # 21
What is required in inspection planning to transfer a characteristic value from results recording of inspection lot processing........

- A. Configuration settings
- B. Usage of the class characteristics in the task list
- C. Settings for the inspection type activated in the material level
- D. Master inspection characteristic linked to class characteristics

Answer: D

NEW QUESTION # 22
You valuated an inspection characteristic based on a control chart. Which control limit can you use to reject the inspection characteristic?

- A. Warning limit
- B. Center line
- C. Action limit
- D. Moving average line

Answer: C

Explanation:
Control charts in SAP QM (e.g., during results recording, transaction QGC1) monitor characteristic values against statistical limits.
Rejection is based on:
* Action Limit (D): The action limit (upper/lower control limit, UCL/LCL) is the threshold beyond which a characteristic is rejected, indicating a process is out of control. In Customizing (SPRO > Quality Management > Quality Inspection > SPC > Define Control Charts), exceeding this limit triggers rejection or further action (e.g., defect recording).
* Warning Limit (A): Warning limits (e.g., 2-sigma) signal potential issues but don't automatically reject the characteristic; they prompt monitoring, not rejection.
* Moving Average Line (B): This tracks trends but isn't a rejection threshold.
* Center Line (C): The center line (mean) is a reference, not a limit for rejection.
Thus, "Action limit" is the correct answer, aligning with SPC rejection rules.References: SAP Help Portal -
"Statistical Process Control in QM"; SAP S/4HANA QM User Guide - "Control Charts".

NEW QUESTION # 23
For which structure elements of a quality notification is the assignment of a catalog type possible? Note:
There are 3 correct answers to this question.

- A. Defect causers
- B. Tasks
- C. Assigned objects
- D. Defect locations
- E. Defect types

Answer: B,D,E

Explanation:
In SAP S/4HANA QM, quality notifications (e.g., transaction QM01) use catalog types to classify data in specific structure elements:
* Defect Locations (A): Catalog type "A" (Defect Location) can be assigned to specify where a defect occurred (e.g., "Surface"), configured in the notification item (SPRO > QM > Quality Notifications > Catalogs).
* Defect Types (D): Catalog type "9" (Defect Type) is assigned to classify the nature of the defect (e.g.,
"Scratch"), a standard field in the notification item.
* Tasks (E): Catalog type "2" (Tasks) is used to define actions (e.g., "Repair") in the tasks tab of the notification.
* Assigned Objects (B): Objects (e.g., material, batch) are referenced but don't use catalog types directly.
* Defect Causers (C): Causers (e.g., "Machine") use catalog type "5" (Causes), but this isn't listed as
"Defect causers" in standard terms; it's typically "Causes."
Thus, "Defect locations," "Defect types," and "Tasks" are the correct answers based on standard structure elements.References:
SAP Help Portal - "Catalogs in Quality Notifications"; SAP S/4HANA QM User Guide
- "Notification Structure".

NEW QUESTION # 24
Which of the following are possible starting points for the internal problem-solving process using the 8D methodology? Note: There are 2 correct answers to this question.

- A. Defects recording for an inspection lot
- B. Item of a quality notification
- C. Defect of defect category Generic Defect
- D. Defect of the defect category production defect

Answer: A,B

Explanation:

The 8D methodology in SAP QM is an internal problem-solving process triggered by quality issues:
* Defects Recording for an Inspection Lot (A): Recording defects in an inspection lot (e.g., transaction QE51N) can initiate an 8D process via a linked notification (e.g., Q2), a standard starting point (SPRO
> QM > Quality Notifications > 8D Methodology).
* Item of a Quality Notification (C): The notification item (e.g., in QM01) directly supports 8D by documenting the problem (D1) and subsequent steps, a primary entry point.
* Defect of Defect Category Generic Defect (B): "Generic Defect" isn't a standard category; defect types are specific (e.g., production, supplier).
* Defect of the Defect Category Production Defect (D): While relevant, it's the act of recording (A) or notification (C) that starts 8D, not the category alone.
Thus, "Defects recording for an inspection lot" and "Item of a quality notification" are the correct answers.
References: SAP Help Portal - "8D Methodology in QM"; SAP S/4HANA QM User Guide - "Problem Solving".

NEW QUESTION # 25

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