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API-936 exam is an essential credential for engineers, inspectors, contractors, suppliers, and other professionals who deal with various types of refractory materials, including ceramic, metallic, monolithic, and brick. API-936 Exam consists of 120 multiple-choice questions that cover several topics, such as the properties and behavior of refractories, refractory installation and repair techniques, refractory testing and analysis methods, codes and standards related to refractories, and safety best practices in refractory operations.

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API Refractory Personnel Sample Questions (Q37-Q42):

NEW QUESTION # 37

Enclosure inside the top head of a reactor or regenerator vessel which supports the cyclones and in which gases exiting the cyclone outlets are collected is called

- A. Plenum of FCCU
- B. None of the above
- C. Riser of FCCU
- D. Cyclone of FCCU

Answer: A

NEW QUESTION # 38

The most common sizes in thickness for hex mesh are

- A. $\frac{3}{4}$ in or 1" (19mm or 25mm)
- B. (20 - 25mm)
- C. None of the above
- D. (10 - 20mm)

Answer: A

NEW QUESTION # 39

In ceramics, the property of resistance to melting, softening, or deformation at high temperature is called.

- A. Pyrometric cone equivalent
- B. None of the above
- C. Refractoriness
- D. Cold crushing strength

Answer: C

NEW QUESTION # 40

Fiber concentrations typically range is

- A. 1 - 4 wt percent
- B. 1 - 2 wt percent
- C. 1 - 3 wt percent
- D. Any of the above

Answer: A

NEW QUESTION # 41

When is metal fiber reinforcement used in castable refractory?

- A. Only when specified by the owner
- B. Only when added in the field
- C. For all monolithic hot face castable refractory materials
- D. Only when extra strength is required

Answer: A

Explanation:

Metal fiber reinforcement is not a universal requirement for all castables; it is used only when explicitly specified by the owner or design engineer based on the thermal and mechanical service conditions. Fibers are typically added to enhance resistance to thermal shock, spalling, or dynamic loads, particularly in cyclic or erosive environments like FCCU risers.

API 936 requires adherence to project specifications, and unless the use of fiber reinforcement is clearly indicated in the job specifications, it is not assumed or automatically added.

Reference:

API Std 936, Clause on Material Design and Job Specifications: "Metal fiber reinforced castables shall be used only where required by the job specifications." API TR 980, "Use of Fiber-Reinforced Castables," states: "Fiber reinforcement is not intrinsic to all castables and shall be used only when required by design."

NEW QUESTION # 42

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