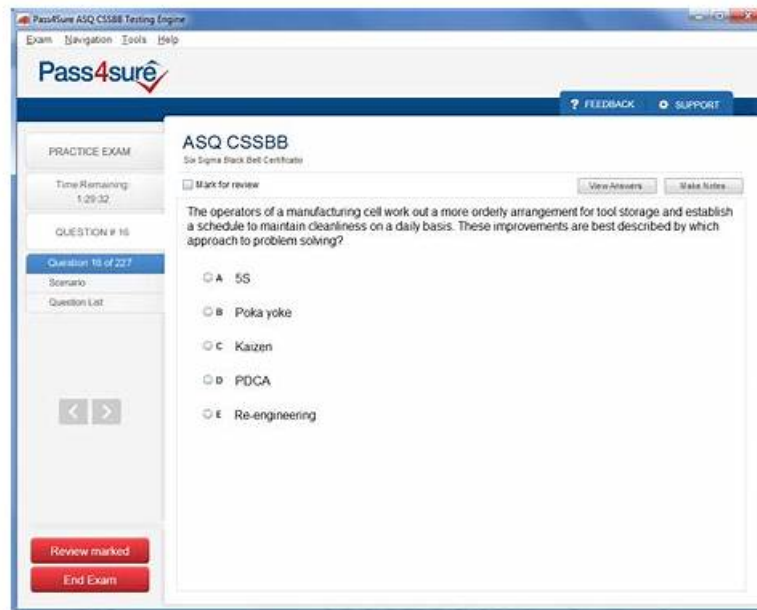


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q36-Q41):

NEW QUESTION # 36

When a Black Belt is running a designed experiment, which of the following details can be determined only after data collection?

- A. Resolution
- B. Factors
- C. Blocks
- D. Estimate of variance

Answer: D

Explanation:

In DOE, factors, blocks, and design resolution are determined during experiment planning, before data are collected. Factors are the independent variables selected for study, blocks are chosen to account for nuisance variation, and resolution is part of the experimental design selection. The CSSBB supplemental material explains that factors and blocks are design elements established in advance, while resolution reflects the level of confounding and is also chosen as part of the design setup. By contrast, the estimate of variance depends on the observed experimental results. The CSSBB materials describe the need for "an estimate of the inherent error variation" and place this in the context of replication, power, and post-data understanding of noise in the system. That variance estimate comes from the collected response data and is not fully known until the experiment has been run. This is fundamental in Analyze Phase thinking, because the team uses the experimental results to quantify error, assess significance, and separate signal from noise. Therefore, among the listed choices, the only item that can be determined only after data collection is the estimate of variance.

NEW QUESTION # 37

If a process has subgroups for Variable data and the process runs for a long period of time, then the best pair of SPC Charts to use would be an Xbar and _____.

- A. Individuals Chart
- B. C Chart
- C. NP Chart
- D. R Chart

Answer: D

NEW QUESTION # 38

Sally and Sara sell flower pots at their garage sale. Martha motivates Rose mentioning that they will sell a minimum of 16 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 15.2 pots per day were sold with a Standard Deviation of 0.6 pots. What is the Z value for this sales process?

- A. 0.67
- B. 1.13
- C. 1.33
- D. 2.66

Answer: C

NEW QUESTION # 39

Relative to a Design of Experiments the term _____ refers to variables being a linear combination of each other.

- A. Mirror Image
- B. None of the above
- C. Collinear
- D. Directly Parallel

Answer: C

NEW QUESTION # 40

The formula for reliability during constant failure rate conditions is: Use this formula to find the reliability of a product at 800 hours if MTBF = 600 hours.

- **A. 0.26**
- B. 0.87
- C. none of the above
- D. 0.37
- E. 0.78

Answer: A

NEW QUESTION # 41

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