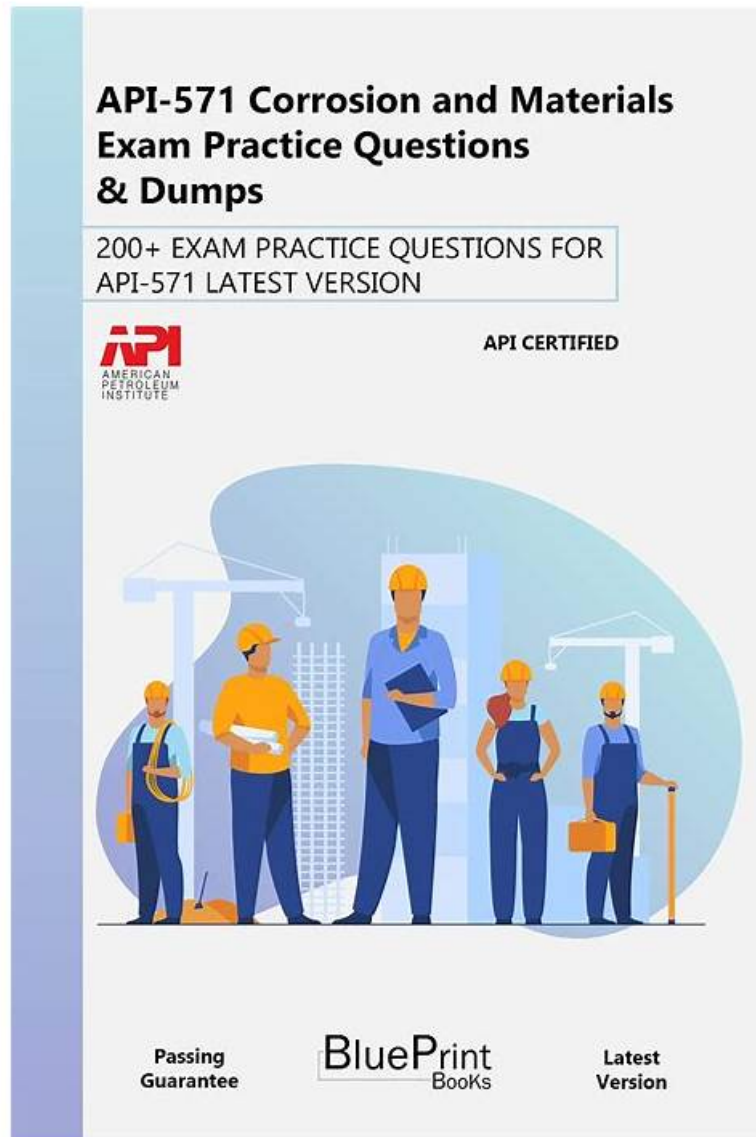


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API Corrosion and Materials Professional Sample Questions (Q89-Q94):

NEW QUESTION # 89

The most important factors affecting graphitization are the chemistry, stress, temperature and _____.

- A. Pressure
- B. Velocity
- C. Ductility
- **D. Time at exposure**

Answer: D

NEW QUESTION # 90

Corrosion in boiler feedwater and condensate return systems is usually the result of dissolved gases, oxygen and _____.

- A. Carbon monoxide
- **B. Carbon Dioxide**
- C. Temperature
- D. H₂O

Answer: B

NEW QUESTION # 91

Which damage mechanism will not benefit much from PWHT mitigation?

- A. Sulfide stress cracking
- **B. Hydrogen-induced cracking**
- C. Amine stress corrosion cracking
- D. Carbonate stress corrosion cracking

Answer: B

Explanation:

API RP 571 discusses Hydrogen-Induced Cracking (HIC) and Blistering:

"Postweld heat treatment (PWHT) does not significantly reduce susceptibility to HIC, as the mechanism is primarily driven by hydrogen charging in wet H₂S environments and steel cleanliness, not residual stresses."

"PWHT is more effective for SSC, SOHIC, and other stress-driven mechanisms." Thus, HIC will not benefit much from PWHT, making option C correct.

NEW QUESTION # 92

For pressure vessels, inspection should focus on welds of _____ operating in the creep range.

- A. Carbon steel
- B. Stainless steel
- C. Low hydrogen electrodes
- D. CrMo alloys

Answer: D

NEW QUESTION # 93

The presence of _____ in H₂S streams increases the severity of high temperature sulfide corrosion at temperatures above about 500° F

- A. Amine
- B. All of the above
- C. Sulfides
- D. Hydrogen

Answer: D

NEW QUESTION # 94

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