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ASQ CSSBB Certification Exam 2024 with 100% correct answers

01. Typically, which of the following actions is NOT used to reduce process cycle time?

Please choose the correct answer.

- a) Analyzing current processes
- b) Reducing queue times
- c) Setting scheduling priorities
- d) Implementing activity-based costing - correct answer Answer:

d) Implementing activity-based costing

02. Which of the following terms is used to describe the risk of a type I error in a hypothesis test?

Please choose the correct answer.

- a) Power
- b) Confidence level
- c) Level of significance
- d) Beta risk - correct answer Answer:

c) Level of significance

03. One characteristic of attributes data is that it is always

Please choose the correct answer.

- a) continuous

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Candidates for CSSBB Certification Test

The applicants who take the CSSBB exam want to understand how the Six Sigma principles and philosophies interact with the organization's culture. Also, they want to learn how the Six Sigma supporting tools and system can contribute to process improvement. In addition, the applicants interested in this exam want to become appreciated team leaders and go deeper in understanding the team dynamics as well as get equipped with how to assign team member's responsibilities and roles. The individuals who get certified with this exam will gain a solid knowledge of the DMAIC model according to Six Sigma standards. As for the eligibility criteria, the exam-takers must have a minimum of 3 years of experience in the areas included in the CSSBB test Body of Knowledge (BoK). They should also have one or two projects successfully finalized with signed affidavits.

Skills Tested in CSSBB Evaluation

You can pass the ASQ CSSBB certification test if you are able to develop the following skills and demonstrate them during the actual test:

- Discerning the impact that your decisions as a leader have on the organization as well as learning how to communicate your decisions with the team;
- Learning how to use diverse project management tools;
- Identifying improvement methods for business processes;
- Developing controlling tools and procedures;
- Developing measurement procedures and processes that match the business requirements;

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q272-Q277):

NEW QUESTION # 272

A control chart is to be used to display the number of non-conducting diodes. Each point on the chart represent the number of bad diodes in a box of 1000.

The appropriate control chart to use is:

- A. median
- B. p
- C. x-bar and R
- D. c
- E. u
- F. individual and moving range
- G. np

Answer: G

NEW QUESTION # 273

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60o F.

From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots. The statistical Degrees of Freedom for this example are?

- A. 0
- B. 1
- C. 2
- D. 3
- E. 4

Answer: D

NEW QUESTION # 274

Which of the following actions is an example of a kaizen project?

- A. Partnering with suppliers to improve quality issues
- B. Redefining product specifications

- C. Relocating a manufacturing facility overseas
- D. Designing a next-generation product

Answer: A

Explanation:

The correct answer is C. Partnering with suppliers to improve quality issues . The CSSBB source defines kaizen as continuous, incremental improvement involving everyone, with emphasis on improving processes , maintaining and improving standards, using PDCA/PDSA cycles, and solving problems with data.

The supporting Lean Six Sigma material also describes kaizen as small incremental improvements that add up over time rather than large, radical change.

Among the choices, partnering with suppliers to improve quality issues is the one that best reflects a practical, process-focused, continuous-improvement effort. It is targeted, collaborative, and aimed at improving ongoing performance rather than creating a wholly new design or making a major strategic relocation.

Redefining product specifications and designing a next-generation product are more aligned with design or innovation activities, while relocating a facility overseas is a major strategic business change, not kaizen.

Since kaizen focuses on improving existing processes and quality through incremental action, partnering with suppliers to improve quality issues is the best example. Therefore, the verified answer is C .

NEW QUESTION # 275

A _____ is used primarily to track the stability of the average value of a metric of interest.

- A. NP Chart
- B. I-MR Chart
- C. Xbar-R Chart
- D. C Chart

Answer: C

NEW QUESTION # 276

In a good Measurement System the most variation will be with part-to-part measurements. What should you do if the majority of variation is associated with the Gage R&R assuming the gage is technically capable?

- A. Focus on trimming the Part-to-Part variation
- B. Run another MSA test with the machine
- C. Purchase a new machine
- D. Focus on fixing the Repeatability and Reproducibility of the measurement device

Answer: D

NEW QUESTION # 277

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