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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"> Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 2	<ul style="list-style-type: none"> Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.

Topic 3	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 4	<ul style="list-style-type: none"> • Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 5	<ul style="list-style-type: none"> • Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 6	<ul style="list-style-type: none"> • Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q10-Q15):

NEW QUESTION # 10

Advanced Planning uses master data and transaction data from SAP S/4HANA In which data objects can you set the Advanced Planning flag?

Note: There are 2 correct answers to this question.

- A. Work Center
- B. plant
- C. Material
- D. Production Version

Answer: A,C

Explanation:

The Advanced Planning flag is a field that indicates whether a data object is relevant for planning with Production Planning and Detailed Scheduling (PP/DS) in SAP S/4HANA. PP/DS is a component of Advanced Planning that provides more precise and flexible planning capabilities for critical products and resources. You can set the Advanced Planning flag for the following data objects:

Work Center: This is a master data object that represents a location where operations are performed. A work center can have different capacities, such as machine, labor, or power, that are used for scheduling and capacity planning. You can set the Advanced Planning flag for a work center to enable it for PP/DS planning. This means that the work center can be used as a resource in PP/DS and its capacity can be optimized by PP/DS heuristics or optimization tools.

Material: This is a master data object that represents a product or a component that is produced, procured, or consumed in a business process. A material can have different views, such as basic data, MRP, sales, or production, that contain different attributes and parameters for planning and execution. You can set the Advanced Planning flag for a material to enable it for PP/DS planning. This means that the material can be planned with exact times and quantities in PP/DS and its availability can be checked by PP/DS pegging.

The production version (B) and the plant (D) are not data objects that can have the Advanced Planning flag. The production version is a master data object that defines the combination of a bill of material (BOM) and a routing or a production process model (PPM) for a material. The production version does not have a separate flag for PP/DS, but it inherits the flag from the material and the work center. The plant is an organizational unit that represents a physical location where materials are produced or stored. The plant does not have a flag for PP/DS, but it is assigned to a location in PP/DS that represents the geographical or logical grouping of plants for planning purposes. Reference: <https://blogs.sap.com/2018/02/12/ppds-for-sap-s4hana-advanced-planning-a-powerful-planning-and-scheduling-tool/>

https://learning.sap.com/learning-journeys/explore-integrated-business-processes-in-sap-s-4hana-/advanced-planning_ae824eb6-4bf8-4720-a48f-ba86929a14de

NEW QUESTION # 11

What does forecasting in the dem planning cycle include?

Note: There are 3 correct answers to this question.

- A. Market intelligence
- B. Past quotation quantities
- C. Past sales order quantities
- D. Oneoff events
- E. Past production planning quantities

Answer: A,C,D

NEW QUESTION # 12

What data can you maintain in the subitems of a bill of material (BOM)?

Note: There are 2 correct answers to this question.

- A. Item type
- B. Scrap percentage
- C. Installation point
- D. Quantity

Answer: B,D

Explanation:

The subitems of a bill of material (BOM) are the components that make up the product or assembly. You can maintain the following data for each subitem:

Quantity: This is the number of units of the component that are required for one unit of the product or assembly. You can specify the quantity in different units of measure, such as base unit, order unit, or alternative unit. You can also use variable quantities, such as percentages or formulas, to calculate the quantity dynamically based on the product or assembly characteristics.

Scrap percentage: This is the percentage of the component that is expected to be wasted or lost during the production or assembly process. You can specify the scrap percentage for each component to adjust the quantity accordingly. For example, if the quantity of a component is 10 and the scrap percentage is 5%, the system will increase the quantity by 0.5 to account for the scrap.

The installation point (A) and the item type (B) are not data that you can maintain in the subitems of a BOM. The installation point is a field in the equipment master record that indicates where the equipment is installed. The item type is a field in the sales document item that determines the processing and pricing of the item. These fields are not relevant for the BOM subitems. Reference:

<https://sapstack.com/pp/bom-in-sap-bill-of-material/>

<https://skillstek.com/bill-of-material-in-sap/>

NEW QUESTION # 13

How are dependent requirements for assemblies created? Note: There are 2 correct answers to this question.

- A. They are created together with the independent requirement for the finished product.
- B. They are created with exact times in Advanced Planning.
- C. They are created on assembly level during the planning run.
- D. They are only created for multilevel bill of material (BOM) structures.

Answer: B,C

Explanation:

Dependent requirements in SAP S/4HANA represent the demand for components or assemblies triggered by the production of higher-level materials. These are created on assembly level during the planning run (B) in classic MRP when the system explodes the bill of material (BOM) of a finished product or assembly, calculating requirements based on independent requirements (e.g., sales orders or planned independent requirements) and the BOM structure. This occurs in transactions like MD01/MD02, where MRP generates dependent requirements for all relevant levels.

In Advanced Planning (PP/DS), dependent requirements are created with exact times (C) due to the detailed scheduling capabilities of PP/DS. Unlike classic MRP, which uses daily or weekly buckets, PP/DS schedules requirements with precise timestamps, aligning them with production and procurement timelines. Option A is incorrect because dependent requirements are derived from independent requirements, not created simultaneously. Option D is false, as dependent requirements apply to any BOM structure, not just multilevel ones.

NEW QUESTION # 14

Where do you maintain the data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Routing
- B. Work center
- C. Production version
- D. Material master

Answer: A,B

Explanation:

In SAP S/4HANA, the duration of an operation in production (e.g., for scheduling production orders) is determined by data maintained in:

* Work center(A): The work center (transaction CR01/CR02, Capacity tab) contains capacity data and formulas (e.g., Setup Formula, Processing Formula) that calculate operation times based on machine or labor availability. The "Standard Value Key" (Basic Data tab) defines which time elements (e.g., setup, processing) are relevant, influencing duration.

* Routing(C): The routing (transaction CA01/CA02) specifies operation details, including standard values (e.g., setup time, machine time) entered for each operation. These values, combined with work center formulas, determine the exact duration of the operation during scheduling (e.g., lead time scheduling in CO01).

Material master(B) provides in-house production time (MRP 2 view), but this is a high-level estimate for the entire material, not operation-specific. Production version(D) links BOMs and routings but does not directly store operation duration data-it references the routing. This is per SAP's production planning master data structure.

NEW QUESTION # 15

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