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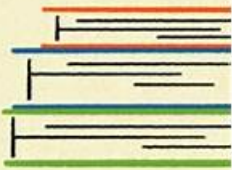

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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 2	Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 3	Quality Improvement: It explains the configuration requirements of Quality Improvement.
Topic 4	Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.
Topic 5	Quality Planning: The topic explains the configuration requirements of Quality Planning.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q81-Q86):

NEW QUESTION # 81

For which inspection scenarios can you use inspection points? Note: There are 3 correct answers to this question.

- A. Inspections with samples
- B. Inspections for warehouse defects
- C. In-process inspections during production
- D. Goods receipt inspections
- E. Inspections for quality notifications

Answer: A,C,D

Explanation:

Inspection points in SAP QM (configured in the inspection plan, transaction QP01) allow multiple result recordings over time or events for a single lot:

* Goods Receipt Inspections (A): For inspection type 01, inspection points (e.g., per container) can be used to record results for partial deliveries or batches, common in procurement.

* Inspections with Samples (D): Inspection points support sample-based inspections (e.g., physical samples), allowing results per sample point, as defined in the sampling procedure.

* In-process Inspections During Production (E): For inspection type 03, inspection points (e.g., per shift or operation) enable ongoing checks during production, a standard use case.

* Inspections for Quality Notifications (B): Notifications (e.g., QN01) record defects or issues but don't use inspection points, which are lot-specific.

* Inspections for Warehouse Defects (C): Warehouse defects (e.g., stock quality issues) typically use stock transfer inspections (type 08), not inspection points.

Thus, "A, D, E" are the correct answers. References: SAP Help Portal - "Inspection Points in QM"; SAP S/4HANA QM User Guide - "Inspection Scenarios".

NEW QUESTION # 82

You have assigned a dynamic modification level to an inspection plan, which dynamic modification criterion is pre-defined and not editable?

- A. Material
- B. Vendor
- C. Manufacturer
- D. Customer

Answer: D

NEW QUESTION # 83

What must you do in configuration to enable defects recording during an inspection with inspection lots? Note : 2 correct answer

- A. Assign the notification type to the inspection type.
- B. Activate the work flow template
- C. Activate reference to Existing notifications.
- D. Define the defect report type

Answer: A,D

NEW QUESTION # 84

The system assigns an active inspection type during inspection lot creation Where can the system choose the inspection type? Note : 3 correct answer

- A. From the inspection type assigned to an order type
- B. From the Quality level
- C. From the material specification
- D. From the Preferred inspection type in material master
- E. From the Quality info Record

Answer: A,B,D

NEW QUESTION # 85

Which business object must you use to create a stability study?

- A. Sample drawing procedure
- B. Quality notification
- C. Quality inspection lot
- D. Physical sample

Answer: B

NEW QUESTION # 86

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