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What is the duration of the CSSBB Exam

- Length of Examination: 4 hour 30 minutes
- Format: Multiple choices, multiple answers
- Number of Questions: 165

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q72-Q77):

NEW QUESTION # 72

A frequency distribution of measurements for the useful life of rechargeable industrial batteries is shown below.

Class	Life = Hours to Recharge		Number
	From	To less than	
1	10	14	10
2	14	18	35
3	18	22	40
4	22	26	15
Total			100

On the basis of this information, what is the estimated mean for useful life?

- A. 18.20
- B. 18.00
- C. 25.00
- D. 18.40

Answer: D

Explanation:

The correct answer is C. 18.40 . In CSSBB descriptive statistics, the mean is the total of all data values divided by the number of data points. For grouped frequency data, the estimated mean is found by using each class midpoint multiplied by its frequency, summing those products, and dividing by the total count.

The class intervals and midpoints are:

10 to less than 14 # midpoint 12 , frequency 10

14 to less than 18 # midpoint 16 , frequency 35

18 to less than 22 # midpoint 20 , frequency 40

22 to less than 26 # midpoint 24 , frequency 15

Now calculate:

$$(12 \times 10) + (16 \times 35) + (20 \times 40) + (24 \times 15)$$

$$= 120 + 560 + 800 + 360$$

$$= 1840$$

$$\text{Total frequency} = 100$$

$$\text{Estimated mean} = 1840 / 100 = 18.40$$

This is why option C is correct. Using class midpoints is the standard estimation method when only grouped frequency-distribution data are available rather than individual observations.

NEW QUESTION # 73

Find the value of (11) in the ANOVA table. Assume:

$$\alpha = 0.10$$



ANOVA Table

Source	SS	df	MS	F ratio	F crit	P-value
x	1.48	1	(1)	(2)	(3)	(4)
Y	18.6	1	(5)	(6)	(7)	(8)
xxY	12.2	1	(9)	(10)	(11)	(12)
Error	2.1	4	(13)			

- A. Choices Not available (but this Question Answer E)

Answer: A

NEW QUESTION # 74

An experiment is conducted by checking the effect that three different pressures have on the surface appearance of a product. Ten items are produced at each of the three pressures. The number of replications, factors and levels are:

- A. 10, 3, 1
- B. 10, 1, 3
- C. 10, 2, 3
- D. 2, 3, 3
- E. 10, 3, 2

Answer: B

NEW QUESTION # 75

A higher resolution number for an experimental design indicates that:

- A. all factors have been tested at all levels
- B. a higher number of replications have been used
- C. the design is more balanced
- D. confounding between main effects and interaction effects are less likely to be significant
- E. results are more clear

Answer: D

NEW QUESTION # 76

A team wants to make a schedule for a project showing which tasks must be done sequentially and which may be done simultaneously. Which tool is most appropriate?

- A. matrix diagram
- B. matrix diagram
- C. prioritization matrix
- D. affinity diagram
- E. tree diagram
- F. activity network diagram
- G. interrelationship digraph
- H. process decision program chart
- I. cause and effect diagram

Answer: F

NEW QUESTION # 77

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