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API-936 certification provides various benefits to professionals, including an increased chance of getting hired, a higher salary, and recognition by employers, customers, and regulatory authorities. Additionally, it ensures that professionals working in the field of refractory materials adhere to the industry's standards and procedures, promoting workplace safety and reducing the risk of accidents. In summary, the API-936 Certification is a valuable credential for anyone seeking to advance their career in the field of refractory materials.

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## API-936 Exam Dumps Provider & API-936 Test Cram Pdf

After taking a bird's eye view of applicants' issues, TestValid has decided to provide them with the Real API-936 Questions. These Refractory Personnel (API-936) dumps pdf is according to the new and updated syllabus so they can prepare for API certification anywhere, anytime, with ease. A team of professionals has made the product of TestValid after much hard work with their complete potential so the candidates can prepare for API practice test in a short time.

### API Refractory Personnel Sample Questions (Q14-Q19):

#### NEW QUESTION # 14

For air-setting phosphate bonded, erosion-resistant refractories mixing, the mixer's paddles, and bowls shall be

- A. Carbon
- **B. Steel**
- C. Aluminium
- D. None of the above

**Answer: B**

#### NEW QUESTION # 15

Which party provides the quality requirements for hammer testing, extent of cracking, and surface voids?

- A. The inspector
- B. The refractory manufacturer
- **C. The owner**
- D. The contractor

**Answer: C**

Explanation:

API 936 specifies that:

"The owner shall provide acceptance criteria for hammer testing, visible cracking, and surface voids."

- API Std 936, Section 8.3.1

This ensures that acceptance standards align with the owner's operational and design tolerances. Option A is correct.

#### NEW QUESTION # 16

The vessel downstream of the reactor used to separate different product fractions is called

- A. Standpipe of FCCU
- **B. Fractionator of FCCU**
- C. Transfer line of FCCU
- D. None of the above

**Answer: B**

#### NEW QUESTION # 17

Refractory samples cast during the mock-up are cured for a minimum of:

- **A. 24 hours.**
- B. 8 hours.
- C. 18 hours.
- D. 12 hours.

**Answer: A**

Explanation:

Mock-up installations serve as a qualification tool to verify that the installation procedures, personnel, and equipment can consistently

meet quality standards. API 936 stipulates that refractory samples cast during the mock-up must be cured for a minimum of 24 hours before demolding or further processing. This curing period ensures full initial set and adequate strength development of the castable.

Failure to meet this curing requirement can result in incomplete hydration, premature cracking, or misleading performance test results. The 24-hour period allows for optimal moisture retention and chemical reaction completion in hydraulic-bonded castables.

Reference:

API Std 936, Section 6.3.3 - "Samples cast during the mock-up shall be cured in accordance with manufacturer's recommendations but not less than 24 hours under standard conditions."

## NEW QUESTION # 18

Cold wall refractory lined components shall be dried out by heating from:

- A. the cold face only.
- B. the hot face only.
- C. inside an oven.
- D. the outside the steel shell.

**Answer: B**

Explanation:

Cold wall refractory systems are typically backed by steel shells, which are poor at withstanding the thermal stresses that come from reverse heating. API 936 and API TR 980 clearly emphasize that the heat-up or dryout process for cold-wall linings must always begin from the hot face- that is, the process-exposed surface.

Heating from the hot face allows for controlled migration of moisture toward the cold face and eventual venting to the atmosphere. Conversely, heating from the cold face or steel shell side traps moisture between the hot impermeable material and the outer surface, leading to:

Steam buildup

Explosive spalling

Cracks in the material or at the interface with the steel

For these reasons, only the hot face method is specified unless the design and dryout plan justify a different method under special engineering review.

Reference:

API Std 936, Section 6.5.2: "Dryout shall be performed from the hot face only unless otherwise specified." API TR 980, Section on "Dryout of Cold Wall Systems": Highlights the mechanisms of vapor movement and the risks of reverse heating.

ASTM C1190 (Referenced Method): Supports the use of correct drying schedules and methods.

## NEW QUESTION # 19

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