

# API-936 Latest Test Fee | Test API-936 Preparation



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API-936 certification program is a valuable credential for individuals involved in the installation, inspection, and testing of refractory materials in the petroleum and petrochemical industries. It provides a benchmark for employers to evaluate the knowledge and skills of their employees and helps ensure the safety and reliability of refractory installations. Refractory Personnel certification exam is a rigorous and comprehensive assessment of the candidate's knowledge and skills in the field of refractory materials, and passing it is a testament to the candidate's expertise and commitment to their profession.

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## Test API-936 Preparation, API-936 Simulation Questions

As job seekers looking for the turning point of their lives, it is widely known that the workers of recruitment is like choosing apples--viewing resumes is like picking up apples, employers can decide whether candidates are qualified by the API-936 appearances,

or in other words, candidates' educational background and relating API-936 professional skills. They develop the API-936 exam guide targeted to real exam. The wide coverage of important knowledge points in our API-936 latest braindumps would be greatly helpful for you to pass the exam.

## API Refractory Personnel Sample Questions (Q38-Q43):

### NEW QUESTION # 38

The lining surface should remain uncovered and free from contact with moisture during the curing period for what type of refractory?

- A. Chemically bonded
- B. Cement bonded
- C. Ceramic bonded
- D. Hydraulic bonded

#### Answer: A

Explanation:

Chemically bonded refractories, such as phosphate-bonded or acid-bonded types, develop strength through chemical reactions that require exposure to ambient air. These materials must remain uncovered and dry during curing, as moisture or covering may inhibit the required chemical bonding or lead to improper set.

Covering chemically bonded linings (e.g., with plastic sheeting or wet burlap) - practices appropriate for hydraulic bonded(cement-based) refractories - would trap moisture and interfere with the chemical reaction process in chemical bonds.

Reference:

API TR 980 -Monolithic Refractories: Installation and Dryout, Section on Chemically Bonded Refractories:  
"Do not cover chemically bonded castables during the curing period. Keep surfaces exposed to air."

### NEW QUESTION # 39

Maximum allowable crack length, visible on the surface of a dense firebrick, is:

- A. 3/4 in. (19 mm)
- B. 3/8 in. (10 mm)
- C. 1/2 in.(12 mm)
- D. 1/4 in. (6 mm)

#### Answer: C

Explanation:

API Std 936 defines crack length acceptance as follows:

"Surface cracks in dense firebrick shall not exceed 1/2 in. (13 mm) in length and shall not extend through the thickness of the brick."  
- API Std 936, Section 8.3.3

Therefore, Option C is the correct maximum allowable length for a visible crack on firebrick.

### NEW QUESTION # 40

Pre-turn around planning means

- A. At least 6 months prior to the turnaround
- B. Any of the above
- C. At least 12 months prior to the turnaround
- D. At least 8 months prior to the turnaround

#### Answer: A

### NEW QUESTION # 41

Refractories that are resistant to chemical attack by both acid and basic slags, refractories, or fluxes at high temperature is

- A. None of the above
- B. Neutral

- C. Acid
- D. Basic

**Answer: B**

#### **NEW QUESTION # 42**

Based on screen analysis the fines (cement, fumed silica, fine alumina) in typical modern castable is

- A. None of the above
- **B. 30 - 40%**
- C. 20 - 30%
- D. 40 - 50%

**Answer: B**

#### **NEW QUESTION # 43**

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