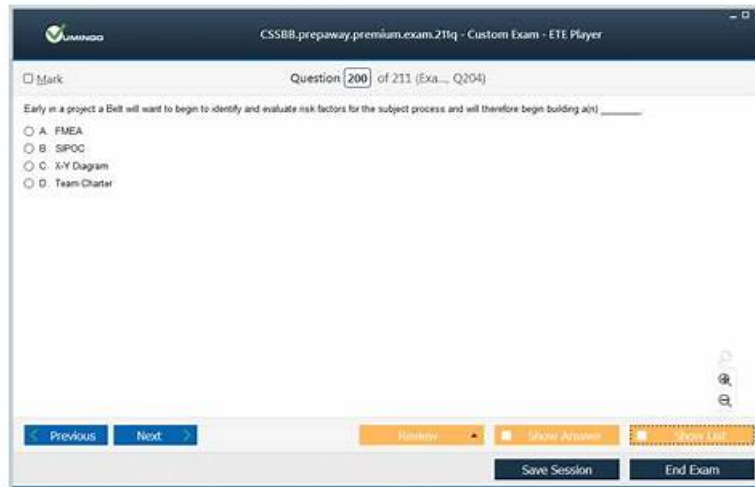


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- Improve
- Organization-Wide Planning and Deployment
- Measure
- Team Management
- Control
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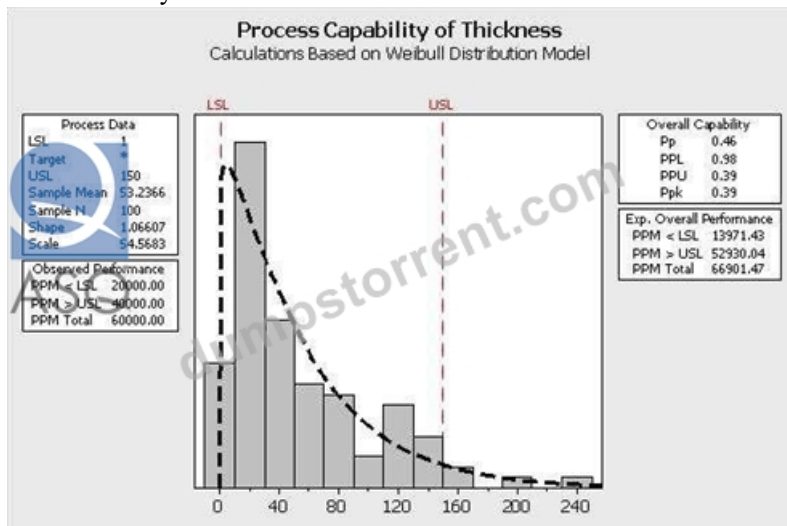
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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q250-Q255):

NEW QUESTION # 250

Review the analysis shown here.



Which statements are true about the process? (Note: There are 3 correct answers).

- A. The majority of the process is closer to the lower specification limit.
- B. The process has more problems with Variation than Centering.
- C. The initial focus for this project would be to determine why the thicknesses are so frequently too low.
- D. The process follows a non-normal distribution with the given data.
- E. This process is described with the Weibull Distribution.

Answer: A,B,D

NEW QUESTION # 251

If an experiment has 5 factors and no replicates for a 2-level Experimental Design with 16 experimental runs which statement(s) are correct? (Note: There are 3 correct answers).

- A. The Main Effects are confounded with only 4-way interactions
- B. The experiment has only 4 experimental runs with the 5th factor at the high level
- C. The Experimental Design is half-fractional
- D. The Main Effects for the 5 factors are not aliased or confounded but the 2-way interactions are confounded with the 3-way interactions
- E. The experiment has 8 experimental runs with the first factor at the high level

Answer: A,C,E

NEW QUESTION # 252

Common and _____ Cause Variation are the focus of Statistical Process Control.

- A. Selective
- B. Ordinary
- C. Uncommon
- D. Special

Answer: D

NEW QUESTION # 253

The following data were collected on the diameters of turned shafts: 2.506 2.508 2.505 2.505. These values are:

- Attribute data
- Discrete data
- Variables data
- Continuous data

- A. I only
- B. I and IV
- C. II only
- **D. III and IV**
- E. I and II A stable, normally distributed process with specification 3.50 .03 has $\sigma = .016$. What percent of the production violates specification?

Answer: D

NEW QUESTION # 254

The mean of a Poisson distribution is 2.94. Its variance is:

- A. 74.7
- B. Not enough information is given
- **C. 8.64**
- D. 1.71
- E. 1.31

Answer: C

NEW QUESTION # 255

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You have the option to change the topic and set the time according to the actual Six Sigma Black Belt Certification - CSSBB (CSSBB) exam. The Six Sigma Black Belt Certification - CSSBB (CSSBB) practice questions give you a feeling of a real exam which boost confidence. Practice under real Six Sigma Black Belt Certification - CSSBB (CSSBB) exam situations is an excellent way to learn more about the complexity of the Six Sigma Black Belt Certification - CSSBB (CSSBB) exam dumps. You can learn from your Six Sigma Black Belt Certification - CSSBB (CSSBB) practice test mistakes and overcome them before the actual CSSBB exam.

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