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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.
Topic 2	Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 3	Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 4	Quality Improvement: It explains the configuration requirements of Quality Improvement.
Topic 5	Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 6	Quality Planning: The topic explains the configuration requirements of Quality Planning.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q35-Q40):

NEW QUESTION #35

Your customer wants to periodically calibrate the quality management test equipment used in an inspection plan . Which type of test equipment must used ?

- A. Production resource/ tools PRTs
- B. Equipment
- C. Materials
- D. Documents

Answer: B

NEW OUESTION #36

You post a goods receipt for a purchasing document and inspection type 01 is active in the material master. The supplier has not provided the mandatory quality certificate. Which of the following process steps is possible? Note: There are 2 correct answers to this question.

- A. Recording of inspection results
- B. Recording of defects
- C. Confirmation of certificate receipt after usage decision
- D. Posting of the usage decision

Answer: A,B

Explanation:

For inspection type 01 (Goods Receipt) with a missing mandatory certificate (set in the quality info record, transaction QI01):

- * Recording of Inspection Results (B): The inspection lot is created (status CRTD), and you can record results (transaction QE51N) even without the certificate, as this step precedes the usage decision (UD).
- * Recording of Defects (D): Defects can be recorded (e.g., via QE51N or QF01) during inspection, regardless of certificate status, to document issues found.
- * Confirmation of Certificate Receipt After Usage Decision (A): Certificate receipt must be confirmed before UD if mandatory (controlled by the 'Certificate Check' setting); this option is not possible post- UD.
- * Posting of the Usage Decision (C): UD (transaction QA11) is blocked if the certificate is mandatory and missing, as the system sets a status (e.g., CCRQ) until resolved.

Thus, "Recording of inspection results" and "Recording of defects" are the correct answers.References: SAP Help Portal - "Certificate Processing in Procurement"; SAP S/4HANA QM User Guide - "Inspection Lot Processing".

NEW QUESTION #37

During an inspection the lab technicians record the same test values for an inspection characteristic. Which of the following do they assign to the products?

- A. As a batch
- B. As a partial lot
- C. As an inspection point
- D. As a sample size

Answer: C

NEW OUESTION #38

The sample size is determined using the sampling procedure. What assignments are mandatory in the sampling procedure? Note: There are 2 correct answers to this question.

- A. Valuation mode
- B. Unit of measure
- C. Sampling type
- D. Inspection severity

Answer: A,C

Explanation:

A sampling procedure in SAP S/4HANA QM (transaction QDV1) defines how samples are calculated and valuated for an inspection lot. Mandatory assignments ensure the system can determine and process the sample:

- * Sampling Type (C): This is a required field in the sampling procedure header. It specifies how the sample size is determined (e.g., fixed sample, percentage, sampling scheme). Without it, the system cannot calculate the sample size (e.g., "100% inspection" or "Attribute sampling").
- * Valuation Mode (D): Also mandatory, this defines how inspection results are evaluated (e.g., "Manual valuation," "Attribute inspection nonconforming units"). It's assigned in the sampling procedure and ensures consistent acceptance/rejection rules.
- * Inspection Severity (A): This is optional and applies only to sampling schemes (e.g., normal, tightened), not all sampling types.
- * Unit of Measure (B): The unit of measure is inherited from the material or characteristic, not a mandatory assignment in the sampling procedure itself.

Thus, "Sampling type" and "Valuation mode" are the correct answers, as they are essential components of every sampling procedure. References: SAP Help Portal - "Sampling Procedures in QM"; SAP S/4HANA QM Customizing Guide - "Sample Management".

NEW QUESTION #39

To which of the following quality management basic data can you assign documents from the document management system (DMS)? Note: There are 2 correct answers to this question.

- A. Codes from code groups
- B. Sampling procedures
- C. Inspection methods
- D. Master inspection characteristics

Answer: C,D

NEW QUESTION #40

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