

# API-936 Valid Study Plan | API-936 Actual Test Pdf

## API 936 STUDY GUIDE 300+ Qs REFRACTORY QUALITY CONTROL

Exam Questions Created By  
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Updated for 2012 Exams

### Instructions:

1. Take the practice exam questions section by section.
2. After each section, score yourself using 300+ Q&A.
3. Target = well above 80% to 90% before real exams.
4. Critical Chapters are explained on the following page.

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We provide API API-936 web-based self-assessment practice software that will help you to prepare for the API Refractory Personnel exam. API API-936 Web-based software offers computer-based assessment solutions to help you automate the entire Refractory Personnel exam testing procedure. The stylish and user-friendly interface works with all browsers, including Mozilla Firefox, Google Chrome, Opera, Safari, and Internet Explorer. It will make your API API-936 Exam Preparation simple, quick, and smart. So, rest certain that you will discover all you need to study for and pass the API API-936 exam on the first try.

API-936 (Refractory Personnel) Exam is an internationally recognized certification program designed for professionals who work in the field of refractory installation and inspection. The API-936 Certification validates the knowledge and skillset of refractory personnel in the areas of installation, inspection, testing, and repair of refractory materials in high-temperature industrial settings. Refractory Personnel certification is issued by the American Petroleum Institute (API) and is widely accepted in the oil and gas industry.

## API Refractory Personnel Sample Questions (Q21-Q26):

### NEW QUESTION # 21

The vessel downstream of the reactor used to separate different product fractions is called

- A. Fractionator of FCCU
- B. Transfer line of FCCU
- C. Standpipe of FCCU
- D. None of the above

**Answer: A**

### NEW QUESTION # 22

The functions of refractories include resistance to other destructive influences such as abrasion, pressure, chemical attack, and or rapid changes in temperature is called.

- A. Tertiary function
- B. Primary function
- C. None of the above
- D. Secondary function

**Answer: D**

### NEW QUESTION # 23

The lining surface should remain uncovered and free from contact with moisture during the curing period for what type of refractory?

- A. Cement bonded
- B. Ceramic bonded
- C. Hydraulic bonded
- D. Chemically bonded

**Answer: D**

Explanation:

Chemically bonded refractories, such as phosphate-bonded or acid-bonded types, develop strength through chemical reactions that require exposure to ambient air. These materials must remain uncovered and dry during curing, as moisture or covering may inhibit the required chemical bonding or lead to improper set.

Covering chemically bonded linings (e.g., with plastic sheeting or wet burlap) - practices appropriate for hydraulic bonded (cement-based) refractories - would trap moisture and interfere with the chemical reaction process in chemical bonds.

Reference:

API TR 980 - Monolithic Refractories: Installation and Dryout, Section on Chemically Bonded Refractories:

"Do not cover chemically bonded castables during the curing period. Keep surfaces exposed to air."

### NEW QUESTION # 24

For modules of rupture test of brick and shapes, the preferred test specimen shall be standard

- A. 200 x 150 x 76mm
- B. 150 x 114 x 76mm
- C. 228 x 114 x 64 or 76mm
- D. None of the above

**Answer: C**

### NEW QUESTION # 25

Refractory abrasion is defined as the wearing away of the surface by:

- A. the scouring action of moving solids.
- B. coke buildup.
- C. high-velocity hydrocarbons.
- D. high-velocity gases.

**Answer: A**

Explanation:

API TR 977 defines refractory abrasion in the context of erosion resistance testing:

"Abrasion is the wearing away of the surface by the mechanical scouring action of solids moving across the surface."

- API TR 977, Section 2

This distinguishes abrasion from gas or chemical attack and aligns with ASTM C704 test context.

### NEW QUESTION # 26

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