

CSSBB 100% 시험패스 공부자료, CSSBB 시험대비덤프 공부

ASQ CSSBB Certification Exam 2024 with 100% correct answers

01. Typically, which of the following actions is NOT used to reduce process cycle time?

Please choose the correct answer.

- a) Analyzing current processes
- b) Reducing queue times
- c) Setting scheduling priorities
- d) Implementing activity-based costing - correct answer Answer:

d) Implementing activity-based costing

02. Which of the following terms is used to describe the risk of a type I error in a hypothesis test?

Please choose the correct answer.

- a) Power
- b) Confidence level
- c) Level of significance
- d) Beta risk - correct answer Answer:

c) Level of significance

03. One characteristic of attributes data is that it is always

Please choose the correct answer.

- a) continuous

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ASQ CSSBB 시험요강:

주제	소개
주제 1	- Define Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Define phase of the DMAIC framework: project charter development, stakeholder identification, problem - opportunity definition, voice of the customer, and initial scoping of improvement efforts.
주제 2	Control Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Control phase of DMAIC: sustaining improvements, managing change, control planning, standardization, documentation of improvements, and monitoring for regression of process gains.

주제 3	Measure Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Measure phase of DMAIC: data collection planning, measurement system analysis, process capability assessment, baseline process performance, and establishing valid metrics for improvement.
주제 4	Design for Six Sigma (DFSS) Framework and Methodologies: This section of the exam measures the skills of Six Sigma Black Belts and covers alternative-to-DMAIC frameworks such as DFSS, how to handle new process or product design (Design for Six Sigma), and how to apply tools and methodologies that ensure robust, repeatable design with minimal variation from the outset.
주제 5	Improve Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Improve phase of DMAIC: designing experiments, implementing process improvements, piloting solutions, selecting optimal changes, and preparing for implementation across the operational environment.
주제 6	Team Management: This section of the exam measures the skills of Six Sigma Black Belt project leads and covers how to build, coach, and manage teams engaged in process improvement, how leadership roles support Black Belts and Green Belts, and how team dynamics and organizational culture influence successful deployment of improvement programs.
주제 7	Analyze Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Analyze phase of DMAIC: hypothesis testing, root cause analysis, regression or statistical modeling, process mapping and value stream analysis to identify improvement opportunities.
주제 8	Organization-Wide Planning and Deployment: This section of the exam measures the skills of Six Sigma Black Belts and deployment leads and covers how organizations set strategic objectives, align improvement initiatives with business goals, deploy Six Sigma and lean enterprise approaches, and lead change across functions.

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최신 ASQ Certification CSSBB 무료샘플문제 (Q385-Q390):

질문 # 385

An engineer wants to try two hardening ovens to see whether they have different hardness scores. She cuts 8 pieces of bar stock in half, putting half of each in oven A and the other half in oven B. The following data are collected:

Do the data indicate that the ovens have different average scores?

Assume differences are normally distributed.

□

- A. no
- B. yes

정답: A

질문 # 386

To be an effective Lean Six Sigma practitioner one must understand the difference between

_____.

- A. F-test and test of variances of 2 samples
- B. ANOVA and the Analysis of Variance
- C. Nonparametric tests and tests of Non-normal Data
- D. Practical and Statistical significance

정답: D

설명:
Explanation

질문 # 387

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. Select the answer that best states the Practical Problem

- A. If the average cost per component is \$4,200 or less, then the purchase manager will introduce the new product upgrade with new components.
- B. Only if the average cost per product upgrade is \$4,060, will the purchase manager introduce new product upgrades with new components.
- C. If the average cost per new product upgrade is less than \$180, then the purchase manager will introduce the new product upgrade with new components.
- D. If the average cost per component is greater than \$4,200, then the purchase manager will introduce the new product upgrade with new components.

정답: B

질문 # 388

An operator checks that all boxes being packed contain enough products to fill the box. However, each box getting filled has a different number of products in it. This is a Reproducibility problem, not a Repeatability problem.

- A. True
- B. False

정답: B

질문 # 389

An example of a project metric would be:

- A. the decrease in defect occurrence
- B. the decrease in cycle time
- C. the decrease in product cost
- D. all the above

정답: D

질문 # 390

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