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API Risk Based Inspection Professional Sample Questions (Q20-Q25):

NEW QUESTION # 20

_____ is usually not the primary objective of a RBI assessment, but it is frequently a side effect of optimization.

- A. Increasing inspection costs
- B. Increasing frequency of inspection programs
- C. Reducing inspection costs

Answer: C

NEW QUESTION # 21

Which of the following codes provide requirements and limitations for implementing RBI programs? (Select all that apply)

- A. API 653
- B. API 578
- C. API 573
- D. API 570
- E. API 510

Answer: A,D,E

Explanation:

According to API 580, multiple API inspection codes include provisions for RBI. Section 4.3 of API 580 clearly states: "The RBI methodology is recognized in the API inspection codes - API 510, API 570, and API 653 - as an acceptable method to determine inspection intervals." Each of these codes outlines both the requirements and limitations for using RBI in their specific contexts:

- * API 510 - for pressure vessels
- * API 570 - for piping systems
- * API 653 - for aboveground storage tanks

On the other hand:

- * API 573 is a recommended practice for the inspection of fired heaters and does not include formal RBI provisions.
- * API 578 focuses on Positive Material Identification (PMI) and is unrelated to RBI methodologies or requirements.

Therefore, the correct selection includes:

##API 510

##API 570

##API 653

Reference: API 580, 2nd Edition (2016), Section 4.3

NEW QUESTION # 22

When equipment has low deterioration rates as an inspector what you decide in lieu of internal inspection.

- A. On-stream inspection
- B. External inspection
- C. Out of service inspection

Answer: A

NEW QUESTION # 23

In RBI, residual risk factors for loss of containment include:

- A. unknown or unanticipated damage mechanisms.
- B. human error.
- C. change of ownership.
- D. maintenance plans.
- E. secondary effects from nearby units.

Answer: A,B,E

Explanation:

API 580 Section 4.4 clearly lists residual risk factors that remain even after RBI implementation. These include:

"Residual risk not affected by RBI includes:

a) human error

...

d) secondary effects from nearby units

...

j) unknown or unanticipated mechanisms of damage."

These are limitations of inspection-based risk mitigation. Options B and E (maintenance plans and change of ownership) are not part

of the residual risk list, although they may influence long-term planning.
Reference: API 580, 2nd Edition (2016), Section 4.4

NEW QUESTION # 24

_____ curves are referred for the deterioration mechanism for carbon and low alloy steel materials.

- A. Nelson curves
- B. Schmidt curves for sulfide corrosion
- C. PH concentration curves

Answer: A

NEW QUESTION # 25

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