

# **2025 SAP C\_TS422\_2023: SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing—Trustable Latest Exam Online**



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## SAP C\_TS422\_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>• Introduction to SAP S</li><li>• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.</li></ul>
Topic 2	<ul style="list-style-type: none"><li>• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.</li></ul>
Topic 3	<ul style="list-style-type: none"><li>• Advanced Planning in SAP S</li><li>• 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.</li></ul>
Topic 4	<ul style="list-style-type: none"><li>• Demand Management in SAP S</li><li>• 4HANA: This section covers a comparison of production methods in various manufacturing environments.</li></ul>
Topic 5	<ul style="list-style-type: none"><li>• Production Orders in SAP S</li><li>• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.</li></ul>
Topic 6	<ul style="list-style-type: none"><li>• Material Requirements Planning in SAP S</li><li>• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.</li></ul>

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q62-Q67):

### NEW QUESTION # 62

Which time elements are part of a routing operation?

Note: There are 3 correct answers to this question.

- A. Wait time
- B. Pick time
- C. Processing time
- D. Setup time
- E. Float before production

**Answer: A,C,D**

### NEW QUESTION # 63

What are the consequences when you assign a planned order to a production line manually, using the planning table in repetitive manufacturing?

- A. The planned order generates capacity requirements
- B. The planned order's components are copied to the picking list.
- C. The planned order is converted to a production order.
- D. The planned order's component availability is checked.

**Answer: A**

Explanation:

When you assign a planned order to a production line manually, using the planning table in repetitive manufacturing, the system generates capacity requirements for the planned order. The capacity requirements are calculated based on the production line, the quantity, and the production rate of the planned order. The system also checks the availability of the production line and displays any capacity overload or underload. The planned order is not converted to a production order, nor is the component availability or the picking list affected by the manual assignment. Reference: SAP Help Portal - Assigning Planned Orders to Production Lines, SAP

**NEW QUESTION # 64**

What does a line hierarchy in repetitive manufacturing represent?

- A. A production line with a parallel sequence in the routing
- **B. A production line with more than one work center**
- C. A production line with prioritized alternative work centers
- D. A production line with an alternative sequence in the routing

**Answer: B**

**NEW QUESTION # 65**

Which business processes are affected by settings in the order type dependent parameters? Note: There are 2 correct answers to this question.

- **A. Select master data.**
- B. Schedule production orders.
- C. Check material availability.
- **D. Define integration with cost accounting.**

**Answer: A,D**

**NEW QUESTION # 66**

which actions does the system perform by default when you save a confirmation for a finished product in repetitive manufacturing? Note: There are 3 Correct answers to this question.

- A. Material staging for next order in sequence
- **B. Posting of production costs to the production cost collector**
- **C. posting of goods receipt for the product**
- D. Archiving of document for assembly scrap
- **E. Reduction of associated capacity requirements**

**Answer: B,C,E**

Explanation:

When you save a confirmation for a finished product in repetitive manufacturing, the system performs the following actions by default<sup>1,2</sup>:

Posting of production costs to the production cost collector: The system calculates the actual costs for the confirmed quantity and posts them to the production cost collector assigned to the product. The production cost collector is a cost object that collects the costs for all confirmations of a product in a plant for a period.

Posting of goods receipt for the product: The system posts the confirmed quantity as a goods receipt to the warehouse. The product is valued at the standard price defined in the material master record. The difference between the standard price and the actual costs is posted to a price difference account.

Reduction of associated capacity requirements: The system reduces the capacity requirements for the work center where the confirmation was made. The capacity requirements are calculated based on the confirmed quantity and the standard values for setup, machine, and labor time in the routing. Reference: 1: Repetitive Manufacturing Confirmation | SAP Help

Portal([https://help.sap.com/docs/SAP\\_S4HANA\\_ON-PREMISE/ee6ff9b281d8448f96b4fe6c89f2bdc8/66dd7fc2d4ac4a53b51f300a04ae24ac.html](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/ee6ff9b281d8448f96b4fe6c89f2bdc8/66dd7fc2d4ac4a53b51f300a04ae24ac.html))2: Confirming Production in Repetitive Manufacturing | SAP Help Portal([https://help.sap.com/docs/SAP\\_S4HANA\\_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee10000000a44538d.html](https://help.sap.com/docs/SAP_S4HANA_ON-PREMISE/f899ce30af9044299d573ea30b533f1c/9231f9504a62eb5ee10000000a44538d.html)).

**NEW QUESTION # 67**

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