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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q54-Q59):

NEW QUESTION # 54

The Japanese born function of a Kanban event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

- A. True
- B. False

Answer: B

Explanation:
Explanation

NEW QUESTION # 55

The following data were collected on the diameters of turned shafts: 2.506 2.508 2.505 2.505. These values are: I. Attribute data II. Discrete data III. Variables data IV. Continuous data

- A. II only
- **B. III and IV**
- C. I only
- D. I and II A stable, normally distributed process with specification 3.50 .03 has $\sigma = .016$. What percent of the production violates specification?
- E. I and IV

Answer: B

NEW QUESTION # 56

As a Black Belt project team leader, which of the following tools would keep team meetings focused and on schedule?

- A. Project charter
- B. Brainstorming session
- C. Flip chart
- **D. Publish an agenda**

Answer: D

Explanation:

The correct answer is A. Publish an agenda . The CSSBB meeting-management material emphasizes that well-functioning teams establish an agenda and use it to create clarity about goals and content. Supporting facilitator guidance in the Lean Six Sigma materials states even more directly that the agenda is used by the facilitator to direct the flow of the meeting , make sure the meeting stays on track , ensure the goals of the meeting are achieved, and prevent time from being wasted.

A flip chart may help capture information, but it does not by itself control the schedule or focus. A project charter keeps the team aligned with the overall mission and scope, but it is broader than the structure needed for a single meeting. Brainstorming is a technique for idea generation and can actually consume time unless it is guided by a clear agenda. Because the question asks which tool would keep meetings focused and on schedule, the agenda is the most direct and effective answer. Therefore, the CSSBB-consistent choice is A.

Publish an agenda .

NEW QUESTION # 57

To establish a sample size that will allow the proper overlap of distributions we do which of these?

- A. Calculate Beta plus 2
- B. Multiply Alpha by 1.75
- C. Multiply Beta by 3
- **D. Calculate one minus Beta**

Answer: D

NEW QUESTION # 58

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).

□

- A. These plots prove a statistically significance factor with 95% confidence
- **B. When the cutting speed increased from low to high level, the tool age increases**
- C. These plots are an example of interaction plots

- D. The coefficient of the metal hardness is positively related to the output of tool age
- E. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age

Answer: B,D,E

NEW QUESTION # 59

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