

CQI Valid Guide Files & Latest Study Material Ensure you High Pass Rate for CQI: ASQ Certified Quality Inspector Easily

CQI Study Guide

Customer types
The hospital employee that runs the mandatory hospital education seminars (how to call a code, how to use the fire extinguisher, etc. - ✓✓Internal

Customer types
The Joint Commission - ✓✓External

Customer types
Family members of patients - ✓✓External

Customer types
The GE representative who trained your technologists - ✓✓External

Customer types
The urologist's office from another state who called to request films be sent from a patient that is visiting from your town. - ✓✓External

Customer types
Other Technologists - ✓✓Internal

Commitment to quality results in - ✓✓Reduced cost

Traditional quality assurance is described as - ✓✓defensive & reactive.

Improving performance is dependent on improving - ✓✓the process.

One reason there is a continuous need for quality improvement is - ✓✓to meet customer's rising or changing expectations

Which of the following is an example of the "right things done right" philosophy? - ✓✓Using good equipment correctly all the time

T/F
Proper documentation is necessary for tracking the effectiveness of a CQI program. - ✓✓True

Typically, which of the following groups is the "forgotten" customer of a radiology department's processes? - ✓✓The provider of radiography services

T/F

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ASQ Certified Quality Inspector Sample Questions (Q245-Q250):

NEW QUESTION # 245

When a control chart is used on a new process, capability can be assessed at which of the following times?

Response:

- A. After the process is shown to be in control
- B. After the first ten points are plotted
- C. Before the chart is first started
- D. When the plotted points hug the centerline

Answer: A

NEW QUESTION # 246

Which of the following conditions must be met for a process to be in a state of statistical control?

Response:

- A. Previously optimal process settings are used.
- B. All subgroup averages and ranges are within control limits.
- C. All variation has been completely removed.
- D. Most of the product output by the process is in specification.

Answer: B

NEW QUESTION # 247

Precision is best described as

Response:

- A. the difference between an average measurement and the actual value
- B. the repeated consistency of results
- C. a comparison to a known standard
- D. the achievement of expected outgoing quality

Answer: B

NEW QUESTION # 248

Which of the following measurement technique applications is a universal bench center with a pin gauge used for?

Response:

- A. Direct measurement of concentricity
- B. Checking threads
- C. Transfer gauging of a hole
- D. Differential gauging of a taper on an orthopedic part

Answer: A

NEW QUESTION # 249

An instrument for measuring, comparing, or checking dimensions by sensing the flow of air through the space between the gage head and the workpiece surface is called which of the following?

Response:

- A. Interferometry
- B. Pyrometer

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