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This feature provides students with real-time examination scenarios to feel some pressure and solve the C_TS422_2023 practice exam as a real threat. These SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing (C_TS422_2023) practice tests are important for students so they can learn to solve real SAP C_TS422_2023 Exam Questions and pass SAP C_TS422_2023 certification test in a single try. The desktop-based SAP C_TS422_2023 practice test software works on Windows and the web-based SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing practice exam is compatible with all operating systems.

SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Demand Management in SAP S• 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 2	<ul style="list-style-type: none">• Master Data in SAP S• 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.

Topic 3	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 4	<ul style="list-style-type: none"> • Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 5	<ul style="list-style-type: none"> • Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 6	<ul style="list-style-type: none"> • Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q21-Q26):

NEW QUESTION # 21

Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing?

Note: There are 2 Correct answers to this question?

- A. Run MRP with quota arrangement
- B. Assign planned orders manually in the planning table
- C. Assign planned orders manually in the planning table
- D. Run PP/DS heuristic for repetitive manufacturing

Answer: C,D

Explanation:

Run PP/DS heuristic for repetitive manufacturing: PP/DS (Production Planning and Detailed Scheduling) is a component of SAP S/4HANA that provides advanced planning and scheduling functions for complex production scenarios. You can run the PP/DS heuristic for repetitive manufacturing to automatically assign planned orders to production lines based on the available capacity, material, and sequence constraints. The PP/DS heuristic also optimizes the line utilization and minimizes the setup times and costs.

Assign planned orders manually in the planning table: The planning table is a graphical tool that allows you to view and manipulate the production plan for repetitive manufacturing. You can assign planned orders manually to production lines by dragging and dropping them in the planning table. You can also adjust the start and finish dates, quantities, and sequences of the planned orders. The planning table shows the capacity situation and the material availability for each production line.

You cannot plan both quantities and capacities during line loading in repetitive manufacturing by using the following options:

Run MRP with quota arrangement: MRP (Material Requirements Planning) is a process that calculates the quantity and timing of material requirements based on the demand and supply situation. You can run MRP with quota arrangement to distribute the total requirements for a material among multiple sources of supply, such as vendors, plants, or production lines. However, MRP does not consider the capacity constraints or the sequence dependencies of the production lines, and therefore cannot plan the capacities during line loading.

Assign planned orders manually in the planning table: This option is identical to option C and therefore cannot be a correct answer.

NEW QUESTION # 22

You have a scheduling agreement with a vendor. You want classic MRP to automatically create schedule lines in case of material shortage. What must you do? Note: There are 2 correct answers to this question.

- A. Set the creation indicator for delivery schedule lines on the initial screen of the MRP run.
- B. Add the agreement to the source list mark it for MRP relevance.
- C. Add the agreement to the quota arrangement mark it for MRP relevance.
- D. Set the creation indicator for purchase requisitions on the initial screen of the MRP run.

Answer: A,B

Explanation:

In classic MRP within SAP S/4HANA, scheduling agreements can be leveraged to automatically generate schedule lines for external procurement when a material shortage occurs. To enable this, the scheduling agreement must be maintained in the source list and marked as MRP-relevant (B). This is done in transaction ME01 (Maintain Source List), where the scheduling agreement number is entered, and the "MRP" indicator (field: Source List Usage in MRP) is set to "1" (Relevant for MRP). This ensures MRP recognizes the agreement as a valid supply source.

Additionally, on the initial screen of the MRP run (e.g., transaction MD01 or MD02), you must set the creation indicator for delivery schedule lines (C) to "1" (Create Schedule Lines). This parameter (field: Create Purchase Reqs) instructs MRP to generate schedule lines directly against the scheduling agreement instead of purchase requisitions. Option A (purchase requisitions) would create requisitions instead of schedule lines, which is not the goal. Option D (quota arrangement) is an alternative sourcing method but not required for scheduling agreements in this scenario.

NEW QUESTION # 23

You want to use capacity availability checks for production orders. Which settings have to be made for this?

Note: There are 2 correct answers to this question.

- A. A checking rule must be assigned to the work centers.
- B. An overall profile must be assigned in the checking control.
- C. The Relevant for Finite Scheduling indicator must be set.
- D. The scope of check must be defined in Customizing.

Answer: B,C

NEW QUESTION # 24

Which of the following elements does MRP take into account during net requirement calculation? Note: There are 2 correct answers to this question.

- A. Planned orders (unfirmed)
- B. ATP quantities
- C. Production orders
- D. Planned orders (firmed)

Answer: C,D

NEW QUESTION # 25

Which of the following processes lead to an entry in the MRP planning file? Note: There are 2 correct answers to this question.

- A. Changing the storage bin in warehouse management
- B. Changing the stock in inventory management
- C. Changing the delivery address in transportation management
- D. Changing the procurement type in the product master

Answer: B,D

Explanation:

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