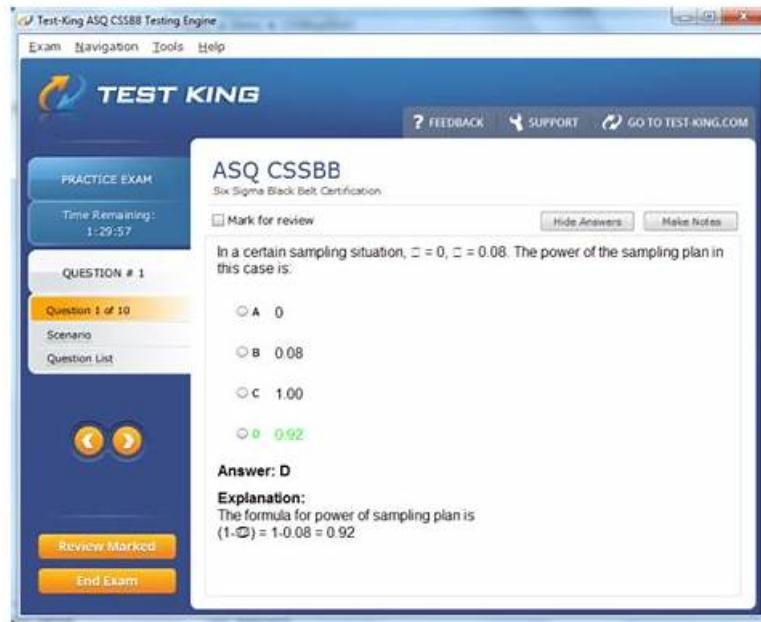


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q151-Q156):

NEW QUESTION # 151

Calculate the main effect of factor A:

	A	B	Res.
1	-	-	20
2	-	+	30
3	+	-	40
4	+	+	50

- A. 0
- B. 1
- C. 2
- D. none of the above
- E. 3

Answer: B

NEW QUESTION # 152

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. The Alternative Hypothesis in the above example is?

- A. The Mean is greater than \$ 4,200.
- B. The Mean is less than \$4,320.
- C. The Mean is less than \$4,200.
- D. The Mean is equal to \$4,060.
- E. The Standard Deviation is equal to \$300.

Answer: A

NEW QUESTION # 153

This table displays the inventory of fasteners in a storage cabinet. An item is selected at random from the fastener cabinet. Find the approximate probability it is size 3/4.

		size			
		.500	.625	.750	.875
Nut	.500	146	300	74	41
	.625	280	276	29	32
Bolt	.500	160	214	85	55

- A. .85
- B. **.11**
- C. .185
- D. none of the above
- E. .03

Answer: B

NEW QUESTION # 154

Deming called the technique of studying a sample to gain understanding of the distribution of a population an "enumerative study." His main objection to these studies was:

- A. random samples are expensive to obtain
- B. they are too difficult to perform correctly
- C. these studies have a high probability of Type II error
- D. they require extensive use of computers
- E. **they assume a stable distribution**

Answer: E

NEW QUESTION # 155

Find the value of m or b1:

- A. **0.75**
- B. 0.63
- C. 1.22
- D. 0.25

Answer: A

NEW QUESTION # 156

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