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The ASQ Certified Six Sigma Black Belt (CSSBB) is a professional exam that is poised to position you or your organization as an industry expert and leader in utilizing Six Sigma methodologies and the DMAIC model. Passing this test and achieving the namesake certificate that comes with it is a sure way of earning yourself a mark of excellence. Significantly, the exam is a means towards certifying and portraying yourself as a trusted quality management professional, master business analyst, or excellent team manager who understands the importance of teamwork in an organization and can effectively assign roles towards achieving efficiency and timeliness. More so, the Certified Six Sigma Black Belt certification is best for those who may be interested in a career in such areas as the ones involving technical inspection, metrology, supply, engineering, healthcare, auditing, etc.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q76-Q81):

NEW QUESTION # 76
Customer segmentation refers to:

- A. maintaining secure customer listings to minimize communication among them
- B. dividing a particular customer into parts that are more easily understood

- C. grouping customers by one or more criteria
- D. eliminating or "cutting off" customers with poor credit history

Answer: C

NEW QUESTION # 77
Which of these graphs demonstrates conditions which would be sufficient to enable OCAP for the process?

- A. Both
- B. Time Series Chart
- C. Neither
- D. Xbar Chart

Answer: D

NEW QUESTION # 78
Intuitively, which factor A or B seems most likely to be significant?

Run #	A	B	Ave. Response
1	–	–	129
2	–	+	133
3	+	–	86
4	+	+	80

- A. A
- B. neither
- C. C
- D. B
- E. both about equally significant

Answer: A

NEW QUESTION # 79
This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 3?

Key:
Strong= ◎
Moderate= O
Weak= Δ

	Barrel design	Cartridge design	Ink material	Clip design			
Inexpensive	1	2	3	4			
Leak proof	5	6	7	8			
Won't smear	9	10	11	12			
Easy to grip	13	14	15	16			
Clip won't break	17	18	19	20			

Answer:

NEW QUESTION # 80
The class score distribution of schools in a metropolitan area is shown here along with an analysis output. Comment on the statistical significance between the Means of the two distributions. Select the most appropriate statement.

Histogram of Public_School, Private_School
Normal

Variable
—— Public_School
– – Private_School

Mean	StDev	N
7.150	1.873	50
4.891	0.4221	50
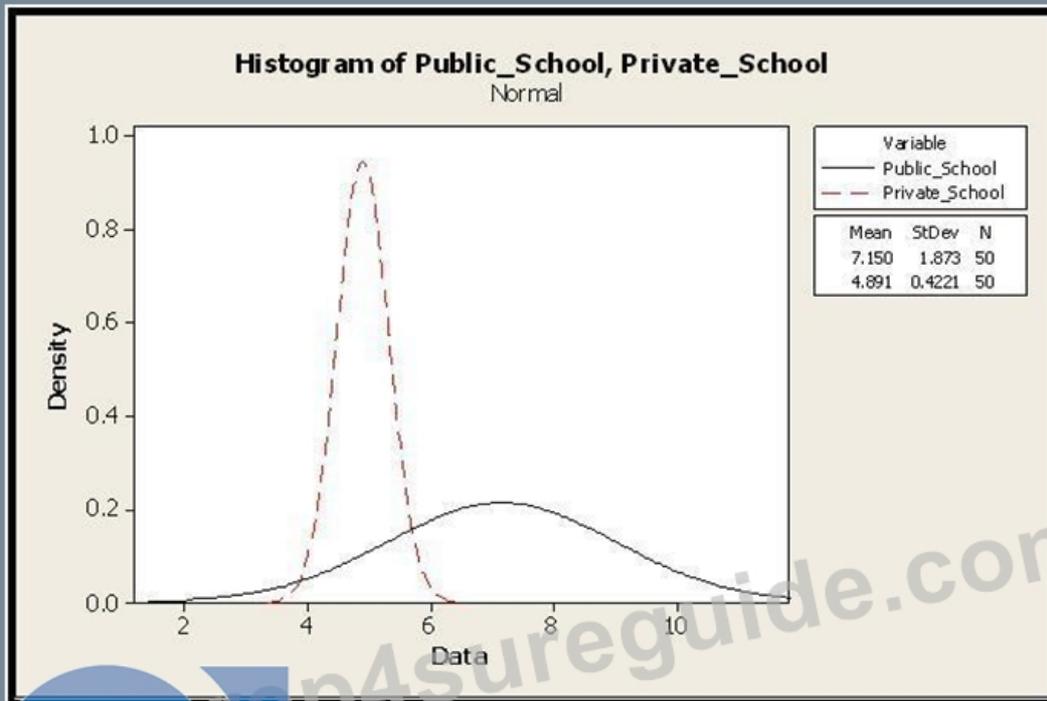
Two-sample t for Private_School vs Public_School

	N	Mean	StDev	SE Mean
Private_School	50	4.891	0.422	0.060
Public_School	50	7.15	1.87	0.26

Difference = mu (Private_School) - mu (Public_School)
Estimate for difference: -2.259
99% CI for difference: (-2.985, -1.534)
T-Test of difference = 0 (vs not =): T-Value = -8.32 p-Value = 0.000 DF = 53

- A. Inadequate information on class Means to make any statistical conclusions
- B. The two class Means are statistically different from each other
- C. A visual comparison shows that class Means are not statistically different
- D. The two class Means statistically not different from each other
- E. A visual comparison shows that class Means are statistically different

Answer: B

NEW QUESTION # 81

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