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AIChE CCPSC Exam Syllabus Topics:

Section	Weight	Objectives
Topic 1: Risk Based Process Safety (RBPS) Fundamentals	15%	- Process Safety Competency 1. Competency verification 2. Knowledge and skills requirements 3. Training and development
		- Process Safety Culture 1. Workforce engagement 2. Compliance and standards 3. Leadership and commitment

Topic 2: Measurement, Audit, and Continuous Improvement 15%		- Audit and Assessment
		• 1. System effectiveness evaluation • 2. Compliance verification
		- Performance Indicators
		• 1. Data collection and reporting • 2. Leading and lagging metrics
Topic 3: Process Safety Management Systems 30%		- Process Knowledge Management
		• 1. Data management and integrity • 2. Documentation, P&IDs, design basis
		- Management of Change
		• 1. Technical and administrative review • 2. Risk assessment for changes
		- Operating Procedures and Safe Work Practices
		• 1. Procedure development and maintenance • 2. Permit systems, lockout/tagout
Topic 4: Incident Investigation and Learning 15%		- Asset Integrity and Reliability
		• 1. Equipment quality assurance • 2. Maintenance, inspection, testing
		- Learning and Improvement
		• 1. Corrective actions implementation • 2. Knowledge sharing and prevention
		- Investigation Methodology
		• 1. Root cause analysis • 2. Evidence collection and analysis
Topic 5: Hazard Identification and Risk Analysis 25%		- Risk Evaluation and Control
		• 1. Inherent safety, prevention, mitigation • 2. Risk criteria and prioritization
		- Hazard Assessment Methods
		• 1. HAZOP, What-If, Checklist • 2. FMEA, LOPA, Quantitative Risk Analysis

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AIChE CCPS Process Safety Professional Certification Sample Questions

(Q89-Q94):

NEW QUESTION # 89

A worker appears to be improvising instead of following procedures. A review indicates that the procedures provide the correct instructions. The worker says "I don't understand the procedure, can you explain?" You explain the procedure, and then this worker performs consistently well. Then you give the worker a new procedure to follow and this worker begins to improvise on the new procedure. After a verbal explanation the performance improves. What is the most likely explanation for this situation?

- A. Worker does not understand what can go wrong if procedures are not followed
- **B. Worker may have a reading disability**
- C. Worker did not study new procedures before using them

Answer: B

Explanation:

The correct answer is C because the scenario strongly indicates a human factors issue related to comprehension of written information, rather than motivation or discipline.

The key observation is that the worker performs well after verbal explanation but struggles when relying solely on written procedures. This pattern repeats with new procedures, suggesting a consistent difficulty in understanding written content. CCPS highlights that human performance can be affected by factors such as literacy, language barriers, cognitive limitations, or learning styles, all of which must be considered in process safety systems.

Option A is unlikely because the worker improves immediately after explanation, indicating willingness to follow procedures once understood. Option B is also less likely because the repeated pattern suggests a systemic issue, not a one-time lack of effort. CCPS emphasizes that procedures must be clear, accessible, and usable by the intended workforce, and organizations should account for human variability. This may include using visual aids, simplified language, hands-on training, or verbal reinforcement. This scenario demonstrates the importance of integrating human factors engineering into process safety to ensure procedures are truly effective for all users.

NEW QUESTION # 90

The accumulation for a relief device is:

- A. The pressure increase over the set pressure expressed as a percentage of the MAWP
- B. The pressure increase over the MAWP expressed as a percentage of the set pressure
- **C. The pressure increase over the set pressure expressed as a percentage of the set pressure**
- D. The pressure increase over the MAWP expressed as a percentage of the MAWP

Answer: C

Explanation:

The correct answer is C because accumulation is defined (per CCPS and industry standards such as ASME) as the pressure increase above the relief device set pressure, expressed as a percentage of the set pressure.

When a relief device (such as a safety valve or rupture disc) activates, the system pressure is allowed to rise above the set pressure during discharge. This temporary pressure increase is called accumulation. It reflects the system's ability to safely handle overpressure while the relief device is relieving excess energy or material.

Mathematically, accumulation is calculated as:

Option A is incorrect because accumulation is not referenced to MAWP. Option B describes pressure relative to MAWP, which is not the definition of accumulation. Option D is also incorrect because it mixes MAWP and set pressure improperly.

Mathematically, accumulation is calculated as:

$$\text{Accumulation (\%)} = \frac{\text{Relieving Pressure} - \text{Set Pressure}}{\text{Set Pressure}} \times 100$$

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CCPS emphasizes understanding accumulation as part of pressure relief system design, ensuring that vessels can tolerate the maximum allowable accumulation (often 10% for single relief devices under many codes) without exceeding safe limits.

NEW QUESTION # 91

To maintain a dependable Operational Readiness practice (select all that apply):

- A. Determine scope of readiness reviews
- B. Focus the procedure on major process changes
- C. Involve competent personnel
- D. Ensure consistent implementation

Answer: A,C,D

Explanation:

The correct answers are A, B, and D because CCPS defines Operational Readiness (often implemented through Pre-Startup Safety Reviews, PSSR) as a systematic and consistently applied process to ensure that facilities are safe to start or restart.

Option A (ensure consistent implementation) is critical because inconsistent application of readiness reviews can lead to missed hazards or incomplete verification, increasing risk during startup. CCPS stresses that the process must be standardized and applied every time applicable conditions arise.

Option B (involve competent personnel) is essential because readiness reviews require multidisciplinary expertise, including operations, engineering, maintenance, and safety professionals. Competent personnel ensure that all aspects of safety, procedures, and equipment are properly evaluated.

Option D (determine scope of readiness reviews) is also correct because clearly defining what changes or situations require a readiness review ensures that the process is applied appropriately and comprehensively.

Option C is incorrect because operational readiness should not be limited to only major changes; it should also apply to minor changes, startups after shutdowns, and other relevant situations where safety could be impacted.

CCPS emphasizes that effective operational readiness ensures systems, procedures, and personnel are fully prepared before introducing hazards, preventing incidents during startup.

NEW QUESTION # 92

Which of the following are best used to verify that an operator adequately understands training? (Select all that apply)

- A. A form signed by the operator indicating that the training was completed
- B. Documentation from the trainer that the operator demonstrated understanding
- C. An attendance sheet from the training course
- D. A written quiz or test that must be passed upon completion

Answer: B,D

Explanation:

The correct answers are B and C because CCPS emphasizes that training effectiveness must be verified through demonstrated competence, not just participation or acknowledgment.

Option B is correct because trainer verification of demonstrated understanding reflects performance-based assessment. This may include practical demonstrations, simulations, or observed task execution, which are strong indicators that the operator can apply the knowledge safely in real situations.

Option C is also correct because written quizzes or tests are commonly used to assess knowledge retention and comprehension. When properly designed, they ensure that operators understand critical safety concepts, operating limits, and emergency actions.

Option A is incorrect because attendance alone does not confirm understanding—it only proves participation.

Similarly, D is insufficient because a signed form merely indicates completion, not competence.

CCPS highlights that effective training programs must include assessment and verification methods to confirm that personnel are capable of performing their duties safely. This is part of Training and Performance Assurance, where the focus is on ensuring that workers not only receive training but also demonstrate the ability to apply it correctly in practice.

NEW QUESTION # 93

A combined pressure/vacuum inerting procedure is being used to reduce oxygen in a vessel prior to introducing a flammable gas. Which of the following statements is correct?

- A. Less inert is used if the pressure is applied first.
- B. Less inert is used if the vacuum is applied first.
- C. The same amount of inert is required using either approach.

Answer: B

Explanation:

The correct answer is B because applying vacuum first is more efficient and reduces the amount of inert gas required, as explained

in CCPS guidance on inerting and purging methods.

In a vacuum-first approach, a portion of the vessel's original gas (containing oxygen) is removed before introducing nitrogen. This immediately lowers the oxygen concentration without consuming inert gas. When nitrogen is subsequently added, it starts from a lower oxygen baseline, meaning fewer purge cycles and less total nitrogen are required to reach the target oxygen concentration. In contrast, if pressure purging is applied first, nitrogen is added to a vessel still filled with air, and oxygen reduction occurs through dilution. This requires more nitrogen, since each cycle only partially reduces oxygen concentration.

Option C is incorrect because the sequence does affect efficiency, and B is incorrect because pressure-first is less efficient.

CCPS emphasizes that combined vacuum/pressure purging is the most efficient inerting method, but the sequence matters. Starting with vacuum maximizes oxygen removal before dilution, minimizing inert gas consumption and improving operational efficiency, especially for large vessels.

NEW QUESTION # 94

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