

C_TS422_2023 Real Sheets | C_TS422_2023 Actual Test Answers



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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">Capacity Planning in SAP S4HANA: This section covers a discussion of SAP S4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 2	<ul style="list-style-type: none">Advanced Planning in SAP S4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 3	<ul style="list-style-type: none">Lean Manufacturing in SAP S4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 4	<ul style="list-style-type: none">Introduction to SAP S4HANA Supply Chain Planning: This part covers the background and motivation for SAP S4HANA, its main components, business applications, and user experience strategy.

Topic 5	<ul style="list-style-type: none"> • Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q30-Q35):

NEW QUESTION # 30

For production orders, cost object controlling (COC) can be carried out on an order-related or product-related basis. Which of the following do you have to consider?

Note: There are 2 correct answers to this question.

- A. Product-related COC is used in manufacturing for co-products
- B. Order-related COC is beneficial in a flexible production environment
- C. In order-related COC, individual production orders do NOT have cost segments.
- D. In product-related COC, all costs are debited and credited to a product cost collector.

Answer: A,D

Explanation:

The difference between order-related and product-related COC is mainly in the level of cost object that is used to collect and analyze the costs of production. In order-related COC, each production order is a cost object that carries its own plan, target, and actual costs. In product-related COC, a product cost collector is a cost object that aggregates the costs of multiple production orders for the same product or product variant. The advantages and disadvantages of each approach depend on the production scenario and the reporting requirements. Some of the factors to consider are:

In product-related COC, all costs are debited and credited to a product cost collector. This means that the production orders linked to the product cost collector do not have any cost segments and do not show any variances. The product cost collector is used for variance calculation and settlement. This simplifies the cost accounting process and reduces the number of cost objects to be managed. However, this also means that the cost details of individual production orders are not available for analysis. Product-related COC is suitable for mass production of standard products with low variance and high volume¹².

Order-related COC is beneficial in a flexible production environment where each production order has different characteristics, such as lot size, routing, material components, or quality specifications. Order-related COC allows for a detailed analysis of the cost and performance of each production order and enables a more accurate allocation of overhead costs. However, order-related COC also requires more effort and resources to maintain and process the cost segments and variances of each production order. Order-related COC is suitable for make-to-order or engineer-to-order scenarios where each production order is unique and customized¹².

Product-related COC is used in manufacturing for co-products, which are products that are produced simultaneously from the same production process and have a relatively high sales value. Co-products share the joint costs of the production process based on a predefined apportionment structure. Product-related COC allows for a consistent and transparent allocation of the joint costs to the co-products and avoids the problem of negative variances that may occur in order-related COC. Product-related COC is suitable for process industries where co-products are common, such as chemical, pharmaceutical, or food industries³⁴.

Reference:

1: SAP Help Portal: Production Orders in Cost Object Controlling

2: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 6: Product Cost by Order

3: SAP Help Portal: Product Cost by Period

4: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 7: Product Cost by Period

NEW QUESTION # 31

Your project team decides to use a make-to-order planning strategy for a strategic material in discrete manufacturing. What are the impacts of this decision? Note: There are 3 correct answers to this question.

- A. Net requirements calculation is carried out for every sales order individually.
- B. Sales orders have to be ATP-confirmed (available-to-promise) to be saved.
- C. Both the reduction of make-to-order stock and requirements occur on delivery.
- D. Production orders are created with sales order reference.
- E. Storage location MRP areas are required for sales-order-specific stock.

Answer: A,B,D

Explanation:

Choosing a make-to-order (MTO) planning strategy (e.g., 20) in SAP S/4HANA discrete manufacturing has these impacts:

* Net requirements calculation is carried out for every sales order individually(A): In MTO (material master, MRP 3 view, Strategy: 20), MRP (MD02) calculates requirements separately for each sales order (VA01), creating individual dependent requirements and planned orders tied to the sales order number, ensuring traceability and isolation from other demands.

* Production orders are created with sales order reference(B): When converting planned orders (CO41) or creating orders directly (CO01), the system links them to the sales order (field: Sales Order in CO01), enabling cost tracking and stock assignment to that specific order.

* Sales orders have to be ATP-confirmed (available-to-promise) to be saved(E): In MTO, the system performs an ATP check (configured in OVZ9) during sales order entry to confirm component availability or procurement lead times. If not confirmed, the order cannot be saved unless availability is bypassed (based on settings), ensuring feasibility.

Storage location MRP areas(C) are optional for MTO stock segregation but not required-standard MTO uses sales order stock without MRP areas unless explicitly configured.Reduction on delivery(D) applies to stock reduction (VL01N), but requirements reduction occurs earlier (e.g., at goods issue), not strictly at delivery. This is per SAP's MTO process documentation.

NEW QUESTION # 32

What can you use heuristics in Advanced Planning (PP/DS) for?

- A. To automate material movements in material staging
- B. To set default values in production master data
- C. To solve planning problems for defined objects
- D. To optimize costs and times in production plans

Answer: C

Explanation:

Heuristics are planning functions that execute planning for selected objects, such as products, resources, operations, or line networks, using a specific procedure. Heuristics are used in interactive planning, the SAP S/4HANA Digital Core MRP_live or in the Advanced Planning (PP/DS) production planning run. In the Advanced Planning, you can execute several heuristics, which belong to both production planning and detailed scheduling, for the same products in one planning run. Heuristics can help you to solve planning problems for defined objects, such as creating feasible production plans, scheduling operations, assigning resources, or leveling capacities. Heuristics can also consider various constraints and parameters, such as lead times, lot sizes, setup times, priorities, or alternative modes¹².

Reference:

1: SAP Help Portal: Heuristics

2: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 4: Advanced Planning

NEW QUESTION # 33

For a production version to be valid and consistent, what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The assigned routing and bill of material (BOM) must be valid in the entire validity period.
- B. The lot size range must be within the lot size range of the assigned routing.
- C. The deletion flag must NOT be set for the bill of material (BOM) or the routing.
- D. The assigned routing must be a rate routing.
- E. The assigned routing must NOT have alternative sequences

Answer: A,B,C

Explanation:

A production version is a combination of a BOM and a routing that defines how a material is produced. For a production version to be valid and consistent, the following requirements must be fulfilled:

The deletion flag must NOT be set for the BOM or the routing. The deletion flag indicates that the BOM or the routing is no longer used and should be archived. If the deletion flag is set, the production version cannot be used for production planning or execution.

The lot size range must be within the lot size range of the assigned routing. The lot size range specifies the minimum and maximum order quantity for which the production version is valid. The lot size range of the production version must match or be smaller than the lot size range of the routing, otherwise the system will not find a suitable routing for the production order.

The assigned routing and BOM must be valid in the entire validity period. The validity period defines the time frame for which the production version is valid. The validity period of the production version must be within or equal to the validity periods of the routing and the BOM, otherwise the system will not find a consistent BOM and routing combination for the production order. Reference:

[SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 113; [SAP Help Portal: Production Version].

NEW QUESTION # 34

You are a consultant on an SAP S/4HANA Cloud brownfield project. In a meeting the customer decides to remodel an existing business process in accordance with clean core principles.

Which of the following SAP Signavio solutions can be used for the remodeling?

- A. SAP Signavio Process Governance
- B. SAP Signavio Process Manager
- C. SAP Signavio Process Intelligence
- D. SAP Signavio Process Insights

Answer: A,B

NEW QUESTION # 35

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