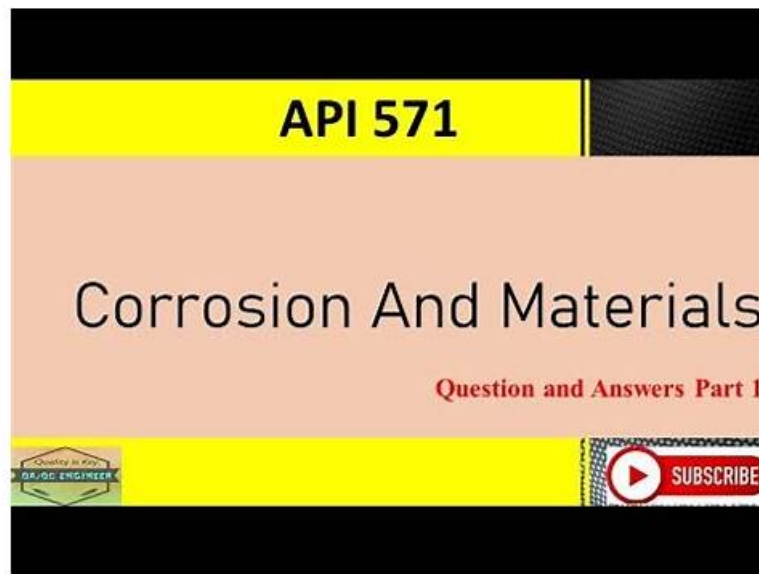


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## API Corrosion and Materials Professional Sample Questions (Q117-Q122):

### NEW QUESTION # 117

Which of the following generally manifests itself as a subsurface damage mechanism?

- A. Stress-Oriented Hydrogen-Induced Cracking (SOHIC)
- B. Amine Stress Corrosion Cracking
- C. Caustic Cracking
- D. Sulfide Stress Corrosion Cracking (SCC)

Answer: A

Explanation:

As defined in API RP 571, under Hydrogen Blistering and HIC/SOHIC:

"SOHIC typically manifests as subsurface stepwise cracking, generally oriented perpendicular to the direction of stress."

"This mechanism initiates below the surface, typically in weld heat-affected zones, and requires metallographic or advanced ultrasonic methods to detect." By contrast, SSC, caustic cracking, and amine SCC are primarily surface-initiated, stress-related cracking mechanisms.

Thus, SOHIC is the subsurface mechanism in this list, making option D correct.

#### NEW QUESTION # 118

Caustic embrittlement cracking can be effectively prevented by means of PWHT at a temperature of \_\_\_\_\_.

- A. 1100° F
- **B. 1150° F**
- C. 1200° F
- D. 1250° F

**Answer: B**

#### NEW QUESTION # 119

What structure is 304 stainless steel?

- **A. Austenitic**
- B. Martensitic
- C. Duplex
- D. Ferritic

**Answer: A**

#### NEW QUESTION # 120

A form of thermal cracking, \_\_\_\_\_, can occur when high and nonuniform thermal stresses develop over a relatively short period of time in a piece of equipment due to differential expansion and contraction.

- A. Thermal expansion
- B. Thermal stress
- C. Linear expansion
- **D. Thermal shock**

**Answer: D**

#### NEW QUESTION # 121

The rate of spheroidization is affected by:

- A. exposure time and stress.
- **B. temperature and microstructure.**
- C. type of steel and H<sub>2</sub> partial pressure.
- D. temperature and pressure.

**Answer: B**

Explanation:

According to API RP 571 Section 5.3.2.3 (Spheroidization):

"Spheroidization is the transformation of the microstructure of carbon and low alloy steels when exposed to elevated temperatures for long durations. The rate of spheroidization depends on temperature, prior microstructure, and exposure time... The microstructure becomes less effective at carrying loads, and strength is reduced." Key influencing factors for the rate of spheroidization are:

- \* Temperature (higher accelerates the process),
- \* Microstructure (initial phase distribution and morphology).

Pressure and hydrogen partial pressure are not relevant for this transformation, nor is stress a primary driver. Therefore, Option D (temperature and microstructure) is correct.

## NEW QUESTION # 122

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