C_TS422_2023試験の準備方法｜権威のあるC_TS422_2023復習時間試験｜有難いSAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing日本語関連対策

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SAP C_TS422_2023 認定試験の出題範囲：

トピック	出題範囲
トピック 1	- Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
トピック 2	- Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
トピック 3	Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
トピック 4	- Production Orders in SAP S 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
トピック 5	- Material Requirements Planning in SAP S 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
トピック 6	- Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.

トピック 7	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
トピック 8	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
トピック 9	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

C_TS422_2023日本語関連対策 & C_TS422_2023模擬モード

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing 認定 C_TS422_2023 試験問題 (Q27-Q32):

質問 # 27

How can you set up a material as a phantom assembly?
Note: There are 2 correct answers to this question

- A. Change the phantom item indicator for the phantom assembly in the bill of material (BOM)
- B. Change the item category of the phantom assembly in the bill of material *-' (BOM)
- C. Define the special procurement type inside the material master.
- D. Define the special procurement type inside the BOM

正解：A、C

解説：
A phantom assembly is a material that is not physically produced, but its components are directly consumed in the production of a higher-level material. To set up a material as a phantom assembly, you need to do the following steps:
Define the special procurement type as 50 (phantom assembly) in the material master of the phantom assembly. This indicates that the material is not procured or produced, but its components are exploded in the BOM of the higher-level material.
Change the item category of the phantom assembly in the BOM of the higher-level material to N (phantom item). This indicates that the phantom assembly is not relevant for production order or MRP, but its components are.
Alternatively, you can change the phantom item indicator for the phantom assembly in the BOM of the higher-level material to X (phantom assembly). This has the same effect as changing the item category to N, but it also allows you to use the same BOM for different purposes, such as costing or sales. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 68; [SAP Help Portal: Phantom Assembly].

質問 # 28

Your project team decided to use a make-to-order planning strategy material in discrete manufacturing.
what is the impact of this decision?
Note: there are 2 correct answers to this question

- A. Production orders are created with sales order reference.
- B. Sales orders have to be ATP-confirmed (available-to-promise) to saved.
- C. Net requirement calculation is carried out for every sales order individually.
- D. Both the reduction of make-to-order stock and requirements occur on delivery
- E. Storage Location MRP areas are required for sales-orders-specific stock.

正解：A、C

解説：
In make-to-order production, the production planning is initiated only when a sales order is received. The system does not perform a net requirements calculation between individual sales orders or with the make-to-stock warehouse stock1. Therefore, option B is correct. Additionally, production orders are created with sales order reference, which means that the costs and revenues of the sales order are settled at the end of the production process2. Therefore, option E is also correct. The other options are not valid for make-to-order production. Storage location MRP areas are not required for sales-order-specific stock, as the stock is managed at the sales order level3. The reduction of make-to-order stock and requirements

does not occur on delivery, but on goods issue to the sales order1. Sales orders do not have to be ATP-confirmed to be saved, as the availability check is optional and can be performed later. Reference: 1: Strategies for Make-to-Order (MTO) Production | SAP Help Portal(https://help.sap.com/docs/SAP_S4HANA_CLOUD/2bba750d1e124e1ea2a039bb1cd9b6c5/3b24bf53d25ab64ce10000000a174cb4.html)2: Outlining Make-to-Order Production - SAP Learning(https://learning.sap.com/learning-journeys/discovering-the-basics-of-sap-s-4hana-manufacturing/outlining-make-to-order-production_be788c36-6fd4-4f1e-b054-635435247918)3: Storage Location MRP Areas | SAP Help Portal. : Availability Check and Requirements in Sales and Distribution Processing | SAP Help Portal.

質問 # 29
What is a work center hierarchy?

- A. A group of alternative work centers for production structured in hierarchy levels by priorities
- B. A group of alternative work centers providing a cumulative available capacity for production
- C. A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel
- D. A group of work centers in a production line being used in sequence for production

正解： B

解説：
In SAP S/4HANA, a work center hierarchy(transaction CR21/CR22) organizes work centers for capacity planning and evaluation:
* A group of alternative work centers providing a cumulative available capacity for production(B): A work center hierarchy groups multiple work centers (e.g., CR01-defined centers) into a tree structure (e.
g., a top node with sub-nodes). The system aggregates their capacities (visible in CM01) into a cumulative total, allowing planners to evaluate or assign production across the group as a single capacity pool, often used in bottleneck analysis or reporting.
Hierarchy levels by priorities(A) isn't correct-priorities are set in routings or PP/DS, not hierarchies, which focus on capacity aggregation.Work centers in a production line sequence(C) reflects routing (CA01) or REM line hierarchy (LDM1), not a work center hierarchy.Parallel sequence for splitting quantities(D) is a routing concept (Parallel Sequence), not a hierarchy function. This is per SAP's capacity planning documentation.

質問 # 30
Which time elements are relevant for lead time scheduling of a production order? Note:
There are 2 correct answers to this question.

- A. Total replenishment lead time
- B. Opening Period
- C. Float after Production
- D. setup time

正解： C、 D

解説：
Lead time scheduling is a method of scheduling production orders that calculates the start and finish dates of each operation based on the operation duration, interoperation time, and other time elements. The time elements that are relevant for lead time scheduling of a production order are:
Setup time: The time required to prepare the work center for the operation, such as changing tools, adjusting machines, or cleaning the work area.
Processing time: The time required to perform the operation, such as machining, assembling, or testing the product.
Teardown time: The time required to restore the work center to its original state after the operation, such as removing tools, resetting machines, or disposing of waste.
Interoperation time: The time between two consecutive operations, such as transportation, waiting, or inspection time.
Float before production: The time buffer before the scheduled start date of the production order, which can be used to compensate for delays or changes in the production plan.
Float after production: The time buffer after the scheduled finish date of the production order, which can be used to compensate for delays or changes in the production plan.
The opening period and the total replenishment lead time are not relevant for lead time scheduling of a production order. The opening period is a parameter that defines the earliest possible start date of a production order, based on the material availability date and the planning time fence. The total replenishment lead time is a parameter that defines the total time required to procure or produce a material, from the time the requirement is identified until the time the material is available for use.

質問 # 31
What data can you maintain in the subitems of a bill of material (BOM)?
Note: There are 2 correct answers to this question.

- A. Scrap percentage
- B. Status
- C. Installation point
- D. Quantity

正解： C、 D

質問 # 32
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