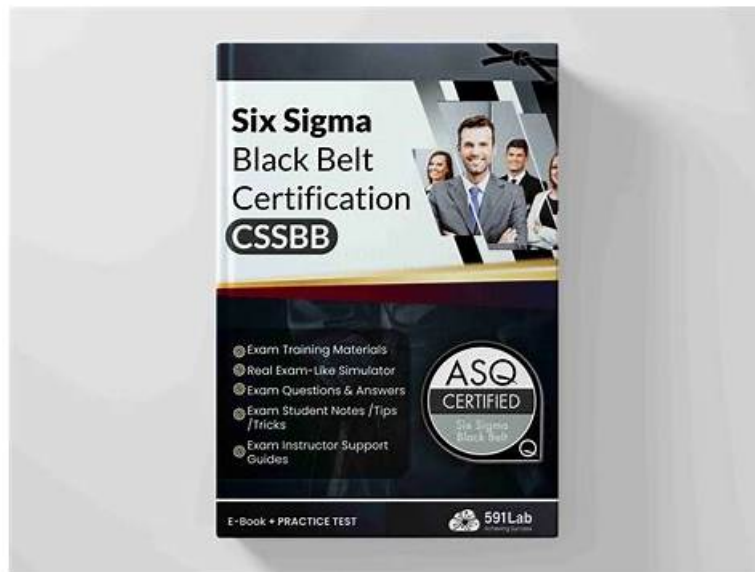


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## CSSBB: Six Sigma Black Belt Certification - CSSBB



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### ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q195-Q200):

NEW QUESTION # 195

A Belt is analyzing data and upon creation of the graphical analysis sees multiple modes. One of the primary reasons this could occur is because the process has experienced a \_\_\_\_\_.

- A. Significant change from one shift to another
- **B. Any one of these**
- C. Sizable Measurement System error
- D. Catastrophic failure of some sort

**Answer: B**

#### NEW QUESTION # 196

Find the value of (8) in the ANOVA table. Assume:

□

- A. 3.2
- B. 4.54
- C. 2.82
- D. 12.2
- E. 18.6
- F.  $0.05 < P < 0.10$
- G. 35.4
- H.  $0.005 < P < 0.01$
- I. 0.525
- J.  $0.01 < P < 0.05$
- **K.  $0 < P < 0.005$**
- L.  $0.10 < P < 1$
- M. 16.4
- N. 1.48
- O. 23.2

**Answer: K**

#### NEW QUESTION # 197

In a good Measurement System the most variation will be with part-to-part measurements. What should you do if the majority of variation is associated with the Gage R&R assuming the gage is technically capable?

- A. Run another MSA test with the machine
- B. Focus on trimming the Part-to-Part variation
- **C. Focus on fixing the Repeatability and Reproducibility of the measurement device**
- D. Purchase a new machine

**Answer: C**

#### NEW QUESTION # 198

A \_\_\_\_\_ is used primarily to track the stability of the average value of a metric of interest.

- A. NP Chart
- B. I-MR Chart
- **C. Xbar-R Chart**
- D. C Chart

**Answer: C**

#### NEW QUESTION # 199

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the \_\_\_\_\_.

- A. Value Stream Map
- B. FMEA
- C. Standard Operating Procedure
- D. Pareto Chart

**Answer: A**

### NEW QUESTION # 200

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