

# ASQ Test CSSBB King Reliable IT Certifications | CSSBB: Six Sigma Black Belt Certification - CSSBB



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The ASQ CSSBB exam consists of different multiple-choice questions that evaluate the candidates' knowledge of the domains included in the test's BoK. The candidates can take the actual test in two formats. The first one is the computer-delivered method. Here, the CSSBB includes 165 questions out of which only 150 will be scored. The remaining ones should also be answered by the test-takers but they are used just for statistics, not grades. To add more, the exam delivered through this method is available in the English language only. Plus, the examinees will have 4 hours and 18 minutes to answer all items. The other delivery option is the paper and pencil version. This one requires test-takers to answer 150 questions during four hours. As a rule, the candidates can take the test in English, but they also access different locations in which the exam can be taken in Mandarin or Spanish languages. Another important aspect is that both exam versions are open-book. This means that you can use any material you consider helpful during the real test period to get the passing score from the first try. As for the registration fee, ASQ members will need to pay \$438 for the CSSBB evaluation. The non-members, on the other hand, will pay another \$100 to be able to take this test.

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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q195-Q200):

NEW QUESTION # 195

A Belt is analyzing data and upon creation of the graphical analysis sees multiple modes. One of the primary reasons this could occur is because the process has experienced a \_\_\_\_\_.

- A. Significant change from one shift to another
- **B. Any one of these**
- C. Sizable Measurement System error
- D. Catastrophic failure of some sort

**Answer: B**

#### **NEW QUESTION # 196**

Find the value of (8) in the ANOVA table. Assume:

□

- A. 3.2
- B. 4.54
- C. 2.82
- D. 12.2
- E. 18.6
- F.  $0.05 < P < 0.10$
- G. 35.4
- H.  $0.005 < P < 0.01$
- I. 0.525
- J.  $0.01 < P < 0.05$
- **K.  $0 < P < 0.005$**
- L.  $0.10 < P < 1$
- M. 16.4
- N. 1.48
- O. 23.2

**Answer: K**

#### **NEW QUESTION # 197**

In a good Measurement System the most variation will be with part-to-part measurements. What should you do if the majority of variation is associated with the Gage R&R assuming the gage is technically capable?

- A. Run another MSA test with the machine
- B. Focus on trimming the Part-to-Part variation
- **C. Focus on fixing the Repeatability and Reproducibility of the measurement device**
- D. Purchase a new machine

**Answer: C**

#### **NEW QUESTION # 198**

A \_\_\_\_\_ is used primarily to track the stability of the average value of a metric of interest.

- A. NP Chart
- B. I-MR Chart
- **C. Xbar-R Chart**
- D. C Chart

**Answer: C**

#### **NEW QUESTION # 199**

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the \_\_\_\_\_.

\_\_\_\_\_.

- A. Value Stream Map
- B. FMEA
- C. Standard Operating Procedure
- D. Pareto Chart

**Answer: A**

## NEW QUESTION # 200

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