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問題 #63

All newly installed air-setting, hydraulic, and chemically bonded linings should be allowed to cure at the proper temperature before initial heating for a minimum of:

- A. 48 hours
- B. 12 hours
- C. 18 hours
- **D. 24 hours**

答案：D

解題說明：

The cure period before initiating the dryout process is a critical phase of installation:

"Newly installed air-setting, hydraulic, and chemically bonded materials shall be allowed to cure for a minimum of 24 hours at 60 °F (16 °C) or above prior to initial heating."

- API TR 980, Section 6.2.1

This condition ensures chemical bonding processes are complete before exposure to thermal stress.

問題 #64

As per API recommended practice 936, the standard test method for reheat change of refractory brick is

- A. C 181 - 91
- B. C 133 - 97
- C. None of the above
- **D. C113 - 02**

答案：D

問題 #65

Refractory samples cast during the mock-up are cured for a minimum of:

- A. 12 hours.
- B. 18 hours.
- **C. 24 hours.**
- D. 8 hours.

答案：C

解題說明：

Mock-up installations serve as a qualification tool to verify that the installation procedures, personnel, and equipment can consistently meet quality standards. API 936 stipulates that refractory samples cast during the mock-up must be cured for a minimum of 24 hours before demolding or further processing. This curing period ensures full initial set and adequate strength development of the castable.

Failure to meet this curing requirement can result in incomplete hydration, premature cracking, or misleading performance test results. The 24-hour period allows for optimal moisture retention and chemical reaction completion in hydraulic-bonded castables.

Reference:

API Std 936, Section 6.3.3 - "Samples cast during the mock-up shall be cured in accordance with manufacturer's recommendations but not less than 24 hours under standard conditions."

問題 #66

Applicator qualification for plastic thick layer, the test panel with an applied lining thickness and anchorage shall be

- A. 600mm x 300 mm (24" x 12")
- B. 300 x 300 mm
- C. None of the above
- D. 500 x 500 mm

答案: A

問題 #67

Initial heating of newly installed refractory linings shall be performed with:

(This may have more than one correct answer; please select all answers that apply.)

- A. open torches.
- B. electrical heating elements.
- C. process heating devices.
- D. portable burners.

答案: B,C,D

解題說明:

According to TR 980, direct open flame torches are not recommended for dryout because of their uneven heating and local overheating risk:

"Initial heating may be performed using portable burners, electrical heating elements, or process heating devices. Use of open torches is not recommended due to potential for localized overheating and damage."

- API TR 980, Section 5.3.3

Therefore:

A (electrical heating elements): Acceptable

B (open torches): Not acceptable

C (portable burners): Acceptable

D (process heating devices): Acceptable

問題 #68

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