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C_TS422_2023

Question 1

What are the possible results of a production planning run in Advanced Planning (PP/DS)? Note: There are 2 correct answers to this question

- A. Production order
- B. Planned order
- C. Scheduling agreement schedule line
- D. Purchase order

Answer: B C

Question 2

How can you characterize dependent requirements in material requirements planning? Note: There are 2 correct answers to this question

- A. They are created on assembly level during the planning run.
- B. They are created with exact times in Advanced Planning.
- C. They are created when an independent requirement is created for the finished product.
- D. They are only created for multilevel bill of material (BOM) structures.

Answer: A B

Question 3

What are the options if the Dispatched operation status is set for a production order operation? Note: There are 2 correct answers to this question

- A. You can reschedule the operation using infinite scheduling in a planning table.
- B. You can reschedule the operation using lead time scheduling.
- C. You can reschedule the operation using finite scheduling in a planning table.
- D. You can reschedule the operation in the Manage Work Center Capacity app.

Answer: C D

Question 4

You want to reduce planning efforts for B and C materials. Which planning procedure do you recommend?

- A. Consumption-Based Planning
- B. Subassembly Planning
- C. Advanced Planning

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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 2	<ul style="list-style-type: none"> • Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 3	<ul style="list-style-type: none"> • Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 4	<ul style="list-style-type: none"> • Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 5	<ul style="list-style-type: none"> • Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 6	<ul style="list-style-type: none"> • Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 7	<ul style="list-style-type: none"> • Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 8	<ul style="list-style-type: none"> • Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 9	<ul style="list-style-type: none"> • Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q49-Q54):

NEW QUESTION # 49

What will happen in the MRP run if you have created a new MRP-relevant material that supports both in-house production and external procurement?

- A. The MRP run assumes external procurement.
- B. The MRP run does NOT consider the material; it has to be planned interactively.
- C. The MRP run plans the material only if a quotation has been maintained.
- **D. The MRP run assumes in-house production.**

Answer: D

Explanation:

When a new MRP-relevant material in SAP S/4HANA supports both in-house production and external procurement (procurement type "X" in the MRP 2 view), MRP defaults to a specific behavior unless overridden by additional settings (e.g., source list, quota arrangement). By default, the MRP run assumes in-house production (B). This is because SAP's standard logic prioritizes in-house production (procurement type

"E") over external procurement ("F") when both are possible, unless a valid source of supply (e.g., scheduling agreement, contract) explicitly directs it to external procurement.

Option A is incorrect because external procurement requires a source list or quota arrangement to take precedence. Option C is false, as quotations are not a prerequisite for MRP planning; they are optional for external procurement. Option D is also incorrect- MRP will plan the material automatically based on its master data, not require interactive planning. This behavior is documented in SAP's MRP processing rules.

NEW QUESTION # 50

What are the possible results of a production planning run in Advanced Planning (PP/DS)? Note: There are 2 correct answers to this question.

- A. Production order
- B. Purchase order
- C. Planned order
- D. Scheduling agreement schedule line

Answer: C,D

Explanation:

In SAP S/4HANA Advanced Planning (Production Planning and Detailed Scheduling, PP/DS), a production planning run (transaction /SAPAPO/CDPSB0 or heuristics) generates supply elements to cover demand.

Possible results include:

* Planned order(A): PP/DS creates planned orders (visible in /SAPAPO/RRP3) for in-house production to meet requirements (e.g., sales orders, dependent requirements). These are detailed with exact timings and can be converted to production orders later (e.g., via /SAPAPO/PROD).

* Scheduling agreement schedule line(B): For external procurement with a scheduling agreement (maintained in ME31L), PP/DS generates schedule lines (visible in ME38 or /SAPAPO/RRP3) to request delivery from vendors, aligning with precise scheduling needs.

Production order(C) is not a direct result-PP/DS creates planned orders, which are then converted to production orders manually or via a separate process (e.g., CO41). Purchase order(D) is possible in classic MRP for external procurement, but PP/DS typically generates purchase requisitions or schedule lines, not direct POs. This is per SAP's PP/DS planning output documentation.

NEW QUESTION # 51

Which time elements does MRP consider in backward scheduling to determine the order dates for components from dependent requirements?

Note: There are 2 correct answers to this question

- A. Operation duration
- B. Total replenishment lead time
- C. Planned delivery time
- D. In-house production time

Answer: A,D

Explanation:

Backward scheduling is a method of determining the order dates for components from dependent requirements by starting from the requirement date of the finished product and working backwards through the production structure. Backward scheduling considers the following time elements:

Operation duration: This is the time required to perform an operation on a resource, such as a work center or a machine. Operation duration is influenced by various factors, such as the quantity, the lot size, the setup time, the processing time, the teardown time, and the operation scrap. Operation duration is subtracted from the requirement date of the finished product to determine the start date of the operation.

In-house production time: This is the time required to produce a material in-house, from the start of the first operation to the end of the last operation. In-house production time is influenced by various factors, such as the routing, the work center, the production

version, and the scheduling margin key. In-house production time is subtracted from the start date of the first operation to determine the order start date of the material.

Backward scheduling does not consider the following time elements:

Total replenishment lead time: This is the time required to procure a material externally, from the creation of the purchase requisition to the receipt of the goods. Total replenishment lead time is influenced by various factors, such as the planned delivery time, the goods receipt processing time, the release time, and the scheduling margin key. Total replenishment lead time is used in forward scheduling, not backward scheduling, to determine the order dates for externally procured materials.

Planned delivery time: This is the time required to deliver a material from the vendor to the receiving plant. Planned delivery time is maintained in the purchasing info record or the material master record. Planned delivery time is a component of the total replenishment lead time, which is used in forward scheduling, not backward scheduling, to determine the order dates for externally procured materials. Reference: Backward Scheduling | SAP Help Portal, Scheduling | SAP Help Portal, SAP S/4HANA Production Planning and Manufacturing Certification Guide, page 77-78.

NEW QUESTION # 52

Why do you use Engineering Change Management? Note: There are 2 correct answers to this question.

- A. To save multiple changes for an object
- B. To enable integration into a sales order
- C. To monitor document object changes
- D. To monitor document table changes

Answer: A,C

NEW QUESTION # 53

You are a consultant on an SAP S/4HANA Cloud brownfield project. In a meeting, the customer decides to remodel an existing business process in accordance with clean core principles. Which of the following SAP Signavio solutions can be used for the remodeling?

- A. SAP Signavio Process Governance
- B. SAP Signavio Process Manager
- C. SAP Signavio Process Intelligence
- D. SAP Signavio Process Insights

Answer: A,B

Explanation:

In an SAP S/4HANA Cloud brownfield project, clean core principles emphasize minimizing customizations, leveraging standard processes, and ensuring extensibility. SAP Signavio tools support process remodeling:

* SAP Signavio Process Governance(C): This tool (part of the Signavio suite) enables process execution and monitoring, ensuring compliance with redesigned standard processes. It supports workflow automation and governance, aligning remodeled processes with clean core by enforcing best practices and reducing custom code.

* SAP Signavio Process Manager(D): This tool is used for process modeling and documentation (e.g., BPMN 2.0). It allows the customer to redesign existing processes visually, map them to S/4HANA standard capabilities, and identify deviations, supporting a clean core approach by aligning with SAP's reference processes.

SAP Signavio Process Insights(A) provides analytics on current process performance (e.g., bottlenecks), not remodeling. SAP Signavio Process Intelligence(B) focuses on process mining and data-driven insights, not direct remodeling. This is per SAP's Signavio and clean core documentation.

NEW QUESTION # 54

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