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SAP C_TS414_2023 Exam Guide

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q32-Q37):

NEW QUESTION # 32

Which of the following assignments of document types to master data objects is available in SAP standard?

Note: There are 2 correct answers to this question.

- A. Technical delivery terms to quality info records: Procurement
- B. Quality assurance agreements to materials
- C. Quality assurance agreements to quality info records: Procurement
- D. Technical delivery terms to materials

Answer: C,D

Explanation:

In SAP S/4HANA QM, the Document Management System (DMS) supports linking document types to master data objects for reference:

* Quality Assurance Agreements to Quality Info Records: Procurement (A): In the quality info record (transaction QI01), you can assign a DMS document type (e.g., QAA) for quality assurance agreements with suppliers. This is standard for procurement QM (SPRO > QM > Environment > Document Management).

* Technical Delivery Terms to Materials (C): Technical delivery terms (e.g., shipping instructions) can be linked to the material master via DMS (transaction MM01/MM02), typically in the Basic Data or QM view, as a standard feature.

* Quality Assurance Agreements to Materials (B): QA agreements are supplier-specific and linked to quality info records, not directly to materials in standard SAP.

* Technical Delivery Terms to Quality Info Records: Procurement (D): Delivery terms are material-specific, not typically assigned to quality info records in standard configuration.

Thus, "A" and "C" are the correct answers, reflecting SAP standard assignments. References: SAP Help Portal - "DMS in Quality Management"; SAP S/4HANA QM Configuration Guide - "Document Types".

NEW QUESTION # 33

For which structure elements of a quality notification is the assignment of a catalog type possible? Note:

There are 3 correct answers to this question.

- A. Defect locations
- B. Defect causes
- C. Defect types
- D. Assigned objects
- E. Tasks

Answer: A,C,E

Explanation:

In SAP S/4HANA QM, quality notifications (e.g., transaction QM01) use catalog types to classify data in specific structure elements:

* Defect Locations (A): Catalog type "A" (Defect Location) can be assigned to specify where a defect occurred (e.g., "Surface"), configured in the notification item (SPRO > QM > Quality Notifications > Catalogs).

* Defect Types (D): Catalog type "9" (Defect Type) is assigned to classify the nature of the defect (e.g.,

"Scratch"), a standard field in the notification item.

* Tasks (E): Catalog type "2" (Tasks) is used to define actions (e.g., "Repair") in the tasks tab of the notification.

* Assigned Objects (B): Objects (e.g., material, batch) are referenced but don't use catalog types directly.

* Defect Causers (C): Causers (e.g., "Machine") use catalog type "5" (Causes), but this isn't listed as "Defect causes" in standard terms; it's typically "Causes."

Thus, "Defect locations," "Defect types," and "Tasks" are the correct answers based on standard structure elements. References:

SAP Help Portal - "Catalogs in Quality Notifications", SAP S/4HANA QM User Guide

- "Notification Structure".

NEW QUESTION # 34

You are performing the quality inspection. You need the options for a multiple results recording for the same inspection characteristic in the same inspection operation. How can you achieve this? Note: There are 2 correct answers to this question.

- A. Using sampling procedure with independent multiple samples
- B. Using conditional inspection characteristics
- C. Using sampling procedure with inspection points
- D. Using sampling procedure with sampling scheme

Answer: A,C

Explanation:

To enable multiple results recording for the same inspection characteristic within one operation in SAP S/4HANA QM (e.g., transaction QE51N), specific sampling procedures are used:

* Using Sampling Procedure with Independent Multiple Samples (C): This sampling type (configured in transaction QDV1) allows recording multiple independent results for a characteristic (e.g., 5 separate measurements), each evaluated individually. It's ideal for detailed analysis within an operation (SPRO > QM > Quality Inspection > Sample Management).

* Using Sampling Procedure with Inspection Points (D): Inspection points (set in the inspection plan header, transaction QP01, and linked to a sampling procedure) enable multiple recordings over time or events (e.g., per shift), supporting repeated results for the same characteristic.

* Using Sampling Procedure with Sampling Scheme (A): Sampling schemes (e.g., ISO 2859) define sample sizes but don't inherently allow multiple results per characteristic.

* Using Conditional Inspection Characteristics (B): Conditional characteristics depend on other results but don't facilitate multiple recordings of the same characteristic.

Thus, "Using sampling procedure with independent multiple samples" and "Using sampling procedure with inspection points" are the correct answers. References: SAP Help Portal - "Multiple Results Recording in QM"; SAP S/4HANA QM User Guide - "Sampling Procedures".

NEW QUESTION # 35

When creating an operation step in an inspection plan, which of the following is mandatory?

- A. Control key
- B. Activity type
- C. Work centre
- D. Standard text

Answer: A

NEW QUESTION # 36

For which of the following QM elements can the short text be maintained in only one language

- A. Inspection Plan header
- B. Code group and code
- C. Inspection Method
- D. MIC

Answer: A

NEW QUESTION # 37

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