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API-936 (Refractory Personnel) Exam is an industry-recognized certification program that assesses the knowledge and skills of individuals who work in the field of refractory installation, inspection, testing, and repair. API-936 Exam is developed and administered by the American Petroleum Institute (API), which is a leading standard-setting organization for the oil and gas industry.

To qualify for the API 936 certification exam, the candidate must meet certain eligibility requirements. The candidate must have a minimum of two years of experience in refractory-related activities and a high school diploma or equivalent. Alternatively, the candidate can have one year of experience and an associate degree in engineering, science, or a related field. The candidate must also pass a vision test and a medical evaluation.

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API API-936 Latest Test Format - API-936 Passing Score Feedback

Our API API-936 desktop-based practice software is the most helpful version to prepare for Refractory Personnel exam as it simulates the real certification exam. You can practice all the difficulties and hurdles which could be faced in an actual Refractory Personnel API-936 Exam. It also assists you in boosting confidence. The ITExamSimulator designs API-936 desktop-based practice software for desktops, so you can install it from a website and then use it without an internet connection.

Obtaining the API-936 certification demonstrates a high level of expertise in refractory materials engineering and is a valuable asset to professionals working in the petroleum and petrochemical industries. It is also a requirement for some positions in these industries, and many companies require their employees to hold this certification. The API-936 certification is valid for three years, after which the holder must pass a recertification exam to maintain their certification status. Overall, the API-936 (Refractory Personnel) Exam is an essential certification program for professionals involved in the design, installation, and maintenance of refractory materials in high-temperature process environments.

API Refractory Personnel Sample Questions (Q81-Q86):

NEW QUESTION # 81

For as-installed testing in casting applications, what is the minimum number of cast samples required by each mixing crew per material per shift?

- A. One
- B. Three
- C. Four
- D. Two

Answer: D

Explanation:

API 936 requires that a minimum of two test specimens be cast for each material, per mixing crew, per shift during casting applications. This ensures quality assurance through redundancy, enabling confirmation of critical physical properties like density and

compressive strength. The testing must reflect real field conditions and each active crew's installation consistency.

Reference:

API Std 936, Clause 7.3.2 - "At least two samples shall be prepared per material per crew per shift for as- installed testing."

NEW QUESTION # 82

Blanket, Module, Bulk paper, rope, and vacuum formed shaped are:

- A. Unshaped refractory
- **B. Refractory fibers**
- C. Shaped refractory
- D. All of the above

Answer: B

NEW QUESTION # 83

As-installed gunned test specimens are prepared by cutting specimens with a:

- A. trowel
- B. band saw
- **C. diamond saw**
- D. portable rescue saw

Answer: C

Explanation:

In API 936, it is specified that as-installed specimens of gunned refractory linings are to be cut from the installation using a diamond saw. This ensures precision and avoids thermal or mechanical damage to the specimen, which could otherwise alter the properties being tested such as density or strength.

This practice is consistent with ASTM standards (e.g., ASTM C133, ASTM C704) referenced in API 936 for the preparation of physical specimens.

Reference: API Std 936, Section 6.4.4 - "Cutting of test specimens shall be performed using a water-cooled diamond saw to avoid thermal damage."

NEW QUESTION # 84

The application of monolithic refractories by means of air placement guns is

- **A. Gunning**
- B. Placing
- C. Pouring
- D. Casting

Answer: A

NEW QUESTION # 85

Section of transfer line in which flow is in a downward direction is called

- A. Transfer line of FCCU
- **B. Standpipe of FCCU**
- C. Riser of FCCU
- D. None of the above

Answer: B

NEW QUESTION # 86

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