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The ASQ Certified Six Sigma Black Belt (CSSBB) is a professional exam that is poised to position you or your organization as an industry expert and leader in utilizing Six Sigma methodologies and the DMAIC model. Passing this test and achieving the namesake certificate that comes with it is a sure way of earning yourself a mark of excellence. Significantly, the exam is a means towards certifying and portraying yourself as a trusted quality management professional, master business analyst, or excellent team manager who understands the importance of teamwork in an organization and can effectively assign roles towards achieving efficiency and timeliness. More so, the Certified Six Sigma Black Belt certification is best for those who may be interested in a career in such areas

as the ones involving technical inspection, metrology, supply, engineering, healthcare, auditing, etc.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q138-Q143):

NEW QUESTION # 138

Choose those characteristics of a Simple Linear Regression (SLR) Analysis that are applicable. (Note: There are 3 correct answers).

- A. Non-linear Regressions can explain curvature when with more statistical confidence than Linear Regressions
- B. A Correlation does not explain causation but a Regression Analysis with a statistically valid mathematical equation does explain causation
- C. General Regression Analysis deals only with Continuous Data
- D. SLR can help quantify the significance of variation in X that influences the variation in Y via a mathematical equation
- E. The Correlation Coefficient is always greater than the Regression Coefficient in a SLR

Answer: B,D,E

NEW QUESTION # 139

Using this partial Z Table, how many units from a month's production run are expected to not satisfy customer requirements for the following process?

Upper specification limit: 7.2 Lower specification limit: 4.3 Mean of the process: 5.9 Standard Deviation: 0.65 Monthly production: 450 units

- A. 0
- B. 1
- C. 2
- D. 3

Answer: B

NEW QUESTION # 140

A process shows the following number of defects. Each sample size for this process is

85. 3 8 2 7 7 6 8 8 9 5

What control chart should be used?

- A. np
- B. median
- C. none of the above
- D. u
- E. c
- F. p
- G. x-bar and R
- H. individual and moving range

Answer: E

NEW QUESTION # 141

Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

- A. None of the above
- B. Data shift analysis
- C. Outlier analysis methods
- D. Center Line and Control Limits

Answer: D

NEW QUESTION # 142

A meeting is called for all three shifts to determine the settings to be used on machine #45. This is an example of:

- A. poka-yoke
- B. set up time reduction (SMED)
- C. standard work
- D. visual factory
- E. kanban

Answer: C

NEW QUESTION # 143

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