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as the ones involving technical inspection, metrology, supply, engineering, healthcare, auditing, etc.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q138-Q143):

NEW QUESTION # 138

Choose those characteristics of a Simple Linear Regression (SLR) Analysis that are applicable. (Note: There are 3 correct answers).

- A. Non-linear Regressions can explain curvature when with more statistical confidence than Linear Regressions
- B. A Correlation does not explain causation but a Regression Analysis with a statistically valid mathematical equation does explain causation
- C. General Regression Analysis deals only with Continuous Data
- D. SLR can help quantify the significance of variation in X that influences the variation in Y via a mathematical equation
- E. The Correlation Coefficient is always greater than the Regression Coefficient in a SLR

Answer: B,D,E

NEW QUESTION # 139

Using this partial Z Table, how many units from a month's production run are expected to not satisfy customer requirements for the following process?

Upper specification limit: 7.2 Lower specification limit: 4.3 Mean of the process: 5.9 Standard Deviation: 0.65 Monthly production: 450 units

- A. 0
- B. 1
- C. 2
- D. 3

Answer: B

NEW QUESTION # 140

A process shows the following number of defects. Each sample size for this process is 85. 3 8 2 7 7 6 8 8 9 5

What control chart should be used?

- A. np
- B. median
- C. none of the above
- D. u
- E. c
- F. p
- G. x-bar and R
- H. individual and moving range

Answer: E

NEW QUESTION # 141

Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

- A. None of the above
- B. Data shift analysis
- C. Outlier analysis methods
- D. Center Line and Control Limits

Answer: D

NEW QUESTION # 142

A meeting is called for all three shifts to determine the settings to be used on machine #45. This is an example of:

- A. poka-yoke
- B. set up time reduction (SMED)
- **C. standard work**
- D. visual factory
- E. kanban

Answer: C

NEW QUESTION # 143

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