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API-936 (Refractory Personnel) Exam is a certification program designed for professionals who are involved in the installation, inspection, testing, and maintenance of refractory materials in various industries such as petrochemical, power generation, and cement manufacturing. Refractory Personnel certification is offered by the American Petroleum Institute (API), which is a globally recognized organization that develops and publishes standards for the oil and gas industry. The API-936 Certification is highly regarded in the industry and is a requirement for many job positions in the refractory field.

API Refractory Personnel Sample Questions (Q81-Q86):

NEW QUESTION # 81
Testing to verify that the application equipment and personnel are capable of meeting specified quality standards is called:

- A. quality control testing.
- B. material qualification testing.
- C. applicator qualification testing.
- D. as-installed testing.

Answer: C

Explanation:
Applicator qualification testingis a term used in API 936 to describe the testing required to evaluate whether installation equipment

and personnel can achieve the required physical properties (e.g., density, strength) in the final refractory. This testing often involves a mock-up or practice panel where variables like rebound, compaction, and finish are assessed.
The objective is to ensure:
Installation consistency across shifts or crews
Operator competence with specific materials
Adequate equipment settings (nozzles, air pressure, etc.)
Applicator qualification must be completed before production installation begins and is separate from material qualification or final as-installed testing.
Reference:
API Std 936, Section 5.2.2 - "Applicator qualifications shall be demonstrated by pre-installation testing using the proposed equipment and methods." API TR 980 - Sections on "Personnel and Equipment Qualification" and "Field Mock-ups"

NEW QUESTION # 82
A condition describing a refractory lining that is soft and friable

- A. Bloating
- B. Plunky
- C. Slumping
- D. None of the above

Answer: B

NEW QUESTION # 83
Maximum allowable crack length, visible on the surface of a dense firebrick, is:

- A. 3/8 in. (10 mm)
- B. 1/4 in. (6 mm)
- C. 1/2 in.(12 mm)
- D. 3/4 in. (19 mm)

Answer: C

Explanation:
API Std 936 defines crack length acceptance as follows:
"Surface cracks in dense firebrick shall not exceed 1/2 in. (13 mm) in length and shall not extend through the thickness of the brick." - API Std 936, Section 8.3.3
Therefore, Option C is the correct maximum allowable length for a visible crack on firebrick.

NEW QUESTION # 84
As-installed gunned test specimens are prepared by cutting specimens with a:

- A. band saw
- B. portable rescue saw
- C. diamond saw
- D. trowel

Answer: C

Explanation:
In API 936, it is specified that as-installed specimens of gunned refractory linings are to be cut from the installation using adiamond saw. This ensures precision and avoids thermal or mechanical damage to the specimen, which could otherwise alter the properties being tested such as density or strength.
This practice is consistent with ASTM standards (e.g., ASTM C133, ASTM C704) referenced in API 936 for the preparation of physical specimens.
Reference:API Std 936, Section 6.4.4 - "Cutting of test specimens shall be performed using a water-cooled diamond saw to avoid thermal damage."

NEW QUESTION # 85
Additives used to facilitate moisture removal of refractory linings during dry out are called

- A. Mineral fiber
- B. Metal fiber
- C. Organic fiber
- D. None of the above

Answer: C

NEW QUESTION # 86
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