

# Valid API-570 Test Question - Reliable API-570 Test Notes



API 570 Preparatory course


## API 570 Final Model Exam-Closed Book

### INSTRUCTIONS

Exam Duration: 2 Hrs

Please read the question carefully, choose the most appropriate answer

Kindly don't write in the question paper

1. What is the height of the raised face on regularly furnished class 300 Raised Face Flanges?  
a. 0.06" b. 0.09"  
c. 0.19" d. 0.25"
2. When designating an injection point circuit for the purpose of inspection, the recommended upstream limit of the injection point circuit is?  
a. Minimum 12 inches b. Maximum 12 inches  
c. Three pipe diameters d. Both a and c
3. A process in which a ferrous metal is heated to a suitable temperature above the transformation range and is subsequently cooled in still air at room temperature is referred to as?  
a. quenching b. Normalizing  
c. Annealing d. Solution heat treating
4. One advantage of gamma radiography is   
a. Will detect all defects in a pipe weld b. Can be performed by anyone with little or no training  
c. Can not supply a permanent visual record d. Is not an ignition source in the presence of hydrocarbons
5. Which NDE is suitable for buried Piping?  
a. Guided Wave UT b. ET  
c. EMAT Technique d. RT
6. Guided bend specimens for welder qualifications shall have no open discontinuity measured in the weld or heat affected zone exceeding in any direction on the convex surface of the specimen after bending  
a. 1/16" b. 1/8"  
c. 3/16" d. no open defects allowed
7. API 570 shall not be used as a substitute for the original construction requirements governing a piping system  
a. Before it's placed in Service b. After it's in service  
c. Need not be used d. After dismantled
8. Which fluid service is optional as per API 570 \_\_\_\_?  
a. Boiler Feed Water b. Sour Water  
c. Catalyst d. Liquid Oxygen
9. Inspection interval for the piping system not cathodically protected, if the soil resistivity is 6500 Ohm-cm \_\_\_\_?  
a. 5 Years b. 10 Years  
c. 15 Years d. None of Above
10. An alternative to inspection of buried piping is to leak test the system with liquid at a pressure at least  
a. 1 1/2 times the Maximum operating pressure b. 1 1/4 times the Maximum operating pressure  
c. 10% greater than the Maximum operating pressure d. Actual
11. As a part of general maintenance, any repair organization may make repairs to a piping system as long as:  
a. The inspector is satisfied with the competency of the repair organization  
b. The piping engineer is on site  
c. The repair organization has a contract

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API-570 certification program is highly regarded in the industry and is recognized globally as a standard for piping inspectors. It is a valuable credential that demonstrates an individual's expertise and knowledge in the field of piping inspection. Employers in various industries, including oil and gas, chemical, and power generation, often require their employees to have this certification to ensure that their piping systems are inspected and maintained to the highest standards.

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## API Piping Inspector Sample Questions (Q43-Q48):

NEW QUESTION # 43

Appropriate permanent and progressive records on each piping system shall include.

- A. original heat and batch numbers
- B. all jurisdictional requirements
- C. all original construction data
- D. system service; classification; identification numbers

**Answer: D**

**NEW QUESTION # 44**

Which of the following best describes API 574?

- A. Recommended practice
- B. specification
- C. Standard
- D. code

**Answer: A**

**NEW QUESTION # 45**

The downstream limit of the injection point circuit is the second change in flow direction past the injection point or:

- A. No downstream requirement
- B. 100 feet, if the pipe is straight run
- C. 25 feet beyond the first change
- D. 50 feet beyond the first change

**Answer: C**

**NEW QUESTION # 46**

When an entire piping assembly is to be heat treated, but it will not fit into the furnace, what action should be taken?

- A. Radiograph the untreated area
- B. Heat treat as much as possible and hardness test the untreated area
- C. MT the untreated area
- D. Heat treat in more than one heat, with a 1" overlap

**Answer: D**

**NEW QUESTION # 47**

A piping system that operates at a design pressure of 100 psi at 950° F was originally built from NPS 20 EFW (100% radiographed), ½" wall, A-516 Grade 70, A-671 material. During the last Inspection, the thickness was determined to be 0.370 inches. The records indicated the corrosion rate to be 0.009 inches per year.

What is MAWP if the next inspection is planned in 5 years?

- A. 126 psi
- B. 98.23 psi
- C. Not enough information given
- D. 285.17 psi

**Answer: A**

**NEW QUESTION # 48**

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